

Service Manual

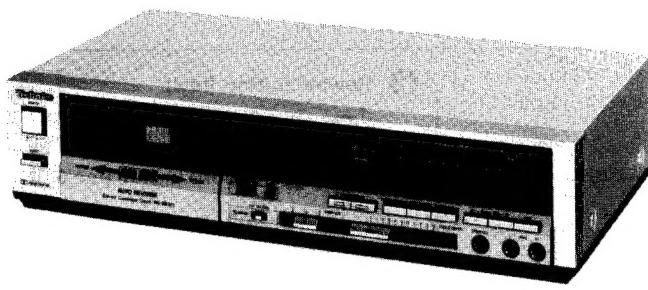
Cassette Deck

Dolby B-C NR, Auto-Reverse
Cassette Deck

*



RS-B28R
RS-928R



Color

(K)...Black Type
(S)...Silver Type

- The function and operating method of RS-928R are the same as for RS-B28R.

RS-B49R MECHANISM SERIES SPECIFICATIONS

Deck system:

Stereo cassette deck
4-track, 2-channel

Track system:

MX head
Double-gap ferrite head

1 motor system
AC bias

Recording system:

80 kHz

Bias frequency:

AC bias

Erasing system:

AC bias

Tape speed:

4.8 cm/sec. (1 7/8 ips.)

Frequency response:

Metal; 20 Hz~17,000 Hz

30 Hz~17,000 Hz (DIN)

40 Hz~16,000 Hz±3 dB

CrO₂; 20 Hz~17,000 Hz

30 Hz~16,000 Hz (DIN)

40 Hz~15,000 Hz±3 dB

Normal; 20 Hz~16,000 Hz

30 Hz~15,000 Hz (DIN)

40 Hz~14,000 Hz±3 dB

S/N: (signal level=max. recording level, CrO₂ type tape)

Dolby C NR in; 75 dB (CCIR)

Dolby B NR in; 67 dB (CCIR)

NR out; 57 dB (A weighted)

Color	Areas
(S)	[M]U.S.A. (RS-B28R)
(S)	[MC].....Canada. (RS-B28R)
(K)	[M]U.S.A. (RS-928R)
(K)	[MC].....Canada. (RS-928R)
(K) (S)	[E]All European areas except United Kingdom. (RS-B28R)
(K) (S)	[EK]United Kingdom. (RS-B28R)
(K) (S)	[EGA]...F.R. Germany. (RS-B28R)
(K) (S)	[EH]Holland. (RS-B28R)
(K) (S)	[XA]Asia, Latin America, Middle East and Africa. (RS-B28R)
(K) (S)	[XL]Australia. (RS-B28R)

Wow and flutter: 0.08% (WRMS)
±0.14% (DIN)

Fast Forward and Rewind time: Approx. 90 seconds with C-60 cassette tape

**Input sensitivity
and impedance:**

MIC; 0.25 mV/400Ω~10 kΩ
LINE; 60 mV/47 kΩ

**Output voltage
and impedance:** LINE; 400 mV/1.5 kΩ
HEADPHONES; 80 mV/8Ω

Power consumption: 18 W

Power supply: [M][MC]AC 60 Hz 120 V
[E][EH][EGA]AC 50/60 Hz 220 V
[EK][XA][XL]AC 50/60 Hz

110V/127V/220V/240V

Preset Power Voltage 240V

430×100.5×229.5 mm
(16^{15/16}"×3^{31/32}"×9^{1/32}")

3.6 kg (7 lbs. 15 oz.)

Dimensions (W×H×D)

Weight:

Design and specifications are subject to change without notice.

* 'Dolby' and the double-D symbol are trademarks of Dolby Laboratories Licensing Corporation.

Technics

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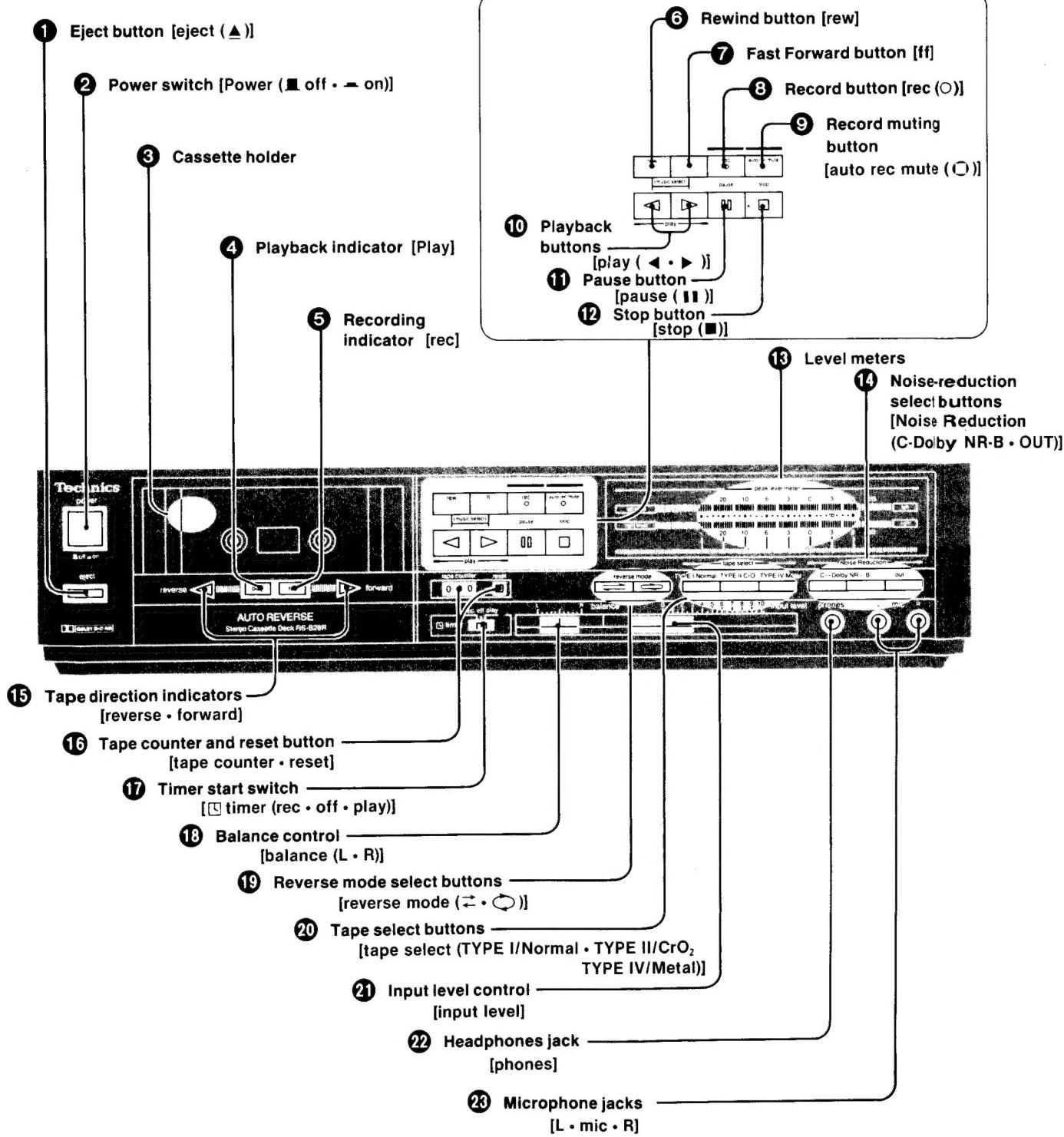
04260328
SM-RSB28R
SVC MNL
DOM/USA
MISSISSAUGA,
Ontario, L4W 2T3

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■ LOCATION OF CONTROL



■ SAFETY PRECAUTION

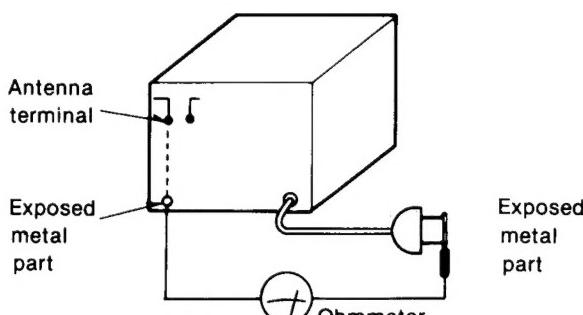
(This "safety precaution" is applied only in U.S.A.).

1. Before servicing, unplug the power cord to prevent an electric shock.
2. When replacing parts, use only manufacturer's recommended components for safety.
3. Check the condition of the power cord. Replace if wear or damage is evident.
4. After servicing, be sure to restore the lead dress, insulation barriers, insulation papers, shields, etc.
5. Before returning the serviced equipment to the customer, be sure to make the following insulation resistance test to prevent the customer from being exposed to a shock hazard.

• INSULATION RESISTANCE TEST

1. Unplug the power cord and short the two prongs of the plug with a jumper wire.
2. Turn on the power switch.
3. Measure the resistance value with ohmmeter between the jumpered AC plug and each exposed metal cabinet part, such as screwheads, antenna, control shafts, handle brackets, etc. Equipment with antenna terminals should read between $3M\Omega$ and $5.2M\Omega$ to all exposed parts. (Fig. A) Equipment without antenna terminals should read approximately infinity to all exposed parts. (Fig. B)

Note: Some exposed parts may be isolated from the chassis by design. These will read infinity.



(Fig. A)

(Fig. B)

Resistance = $3M\Omega$ — $5.2M\Omega$ Resistance = Approx. ∞

4. If the measurement is outside the specified limits, there is a possibility of a shock hazard. The equipment should be repaired and rechecked before it is returned to the customer.

■ OPERATION

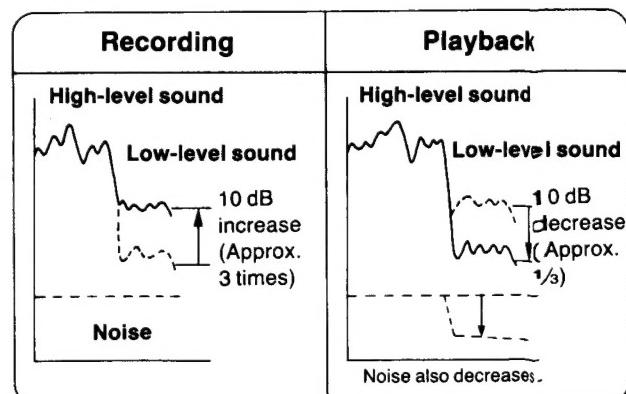
Noise-reduction systems (Dolby NR B type and C type)

Noise-reduction systems can be used to reduce tape "hiss" noise, which is a natural characteristic of tape, to an acceptable low level.

Because the level of tape noise is a fixed level, such noise is more easily heard as the level of the music signals becomes lower. Thus, when a recording is made, low levels are recorded at a high level, and, when this recording is played back, it is played back, conversely, at a low level.

Because the tape noise will also be then played back at a low level, the result is a reduction in the noise level.

The B type Dolby noise-reduction performs this function in the high-frequency range, and the C type functions for the high and the middle-frequency range.



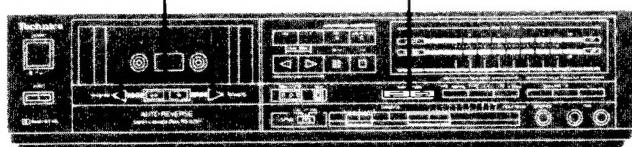
Dolby noise reduction system manufactured under license from Dolby Laboratories Licensing Corporation.
 'Dolby' and the double-D symbol are trademarks of Dolby Laboratories Licensing Corporation.

Automatic-reverse system

This is a function which makes it possible to automatically change the direction of recording or playback without ejecting the cassette and then re-inserting it.

Tape direction indicators

- forward...front side (the side of the cassette which can be seen through the cassette holder).
- reverse...reverse side.



Reverse mode select buttons

- ...One-way mode
- ↔ ...Continuous mode

This feature is convenient in the following ways:

During playback

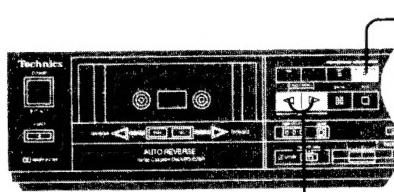
- When the reverse mode is set for continuous (↔) operation, the tape automatically changes the direction of movement when it reaches its end. For this unit, 8 complete plays (forward and reverse), or in other words 15 automatic-reverse operations, are possible.
- Even if the reverse mode is set for one-way (→) operation, the direction of tape movement can be changed, without ejecting the cassette, by pressing the playback button for the opposite direction.

During recording

- Continuous recording from the "front" side of the tape to the "reverse" side is possible when the reverse mode is set for continuous (↔) operation.

Record-muting

This is a feature which makes it possible to make a non-recorded portion on the tape while a recording is in progress.



During recording

1 Press once.

(After about 4 seconds, the unit will automatically change to the recording stand-by mode.)

2 Press for more than 4 seconds.

(The unit will automatically change to the recording stand-by mode when the button is released.)

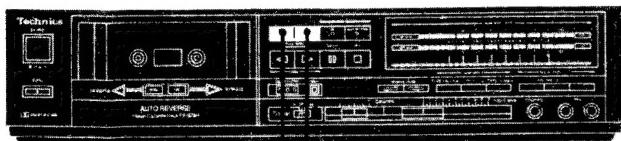
2 To resume the recording, press the button corresponding to the direction of recording you want to select.

Tune selection

This feature is used to find the beginning of a tune, either before or after the present position of the tape.

■ Operation

1 Press the playback button corresponding to the direction of playback you want to select.



2A Press to listen to a tune ahead on the tape.
(The search for the tune beginning will start; the playback indicator flashes rapidly.)

2B Press to listen to a tune before on the tape.
(The search for the tune beginning will start; the playback indicator flashes rapidly.)

Note:

The tune-select system will not function correctly under the following conditions:

- If the blank portion between tunes is less than 4 seconds.
- If there is excessive noise between tunes.
- If there is a very low-sound level place, or an unrecorded space, during a tune.
- If the tape has been recorded by using fade-in and/or fade-out* techniques.

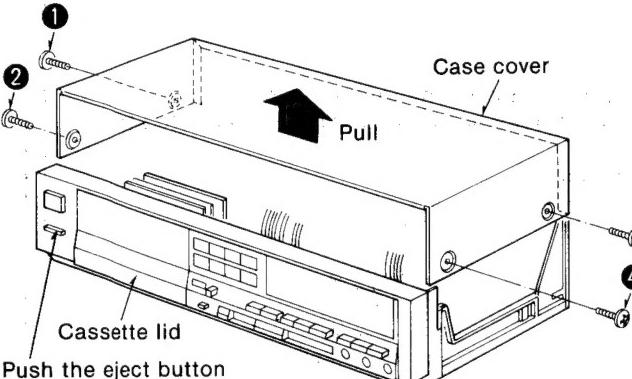
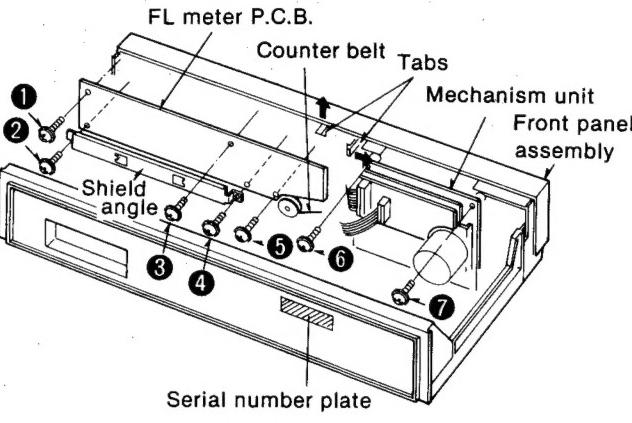
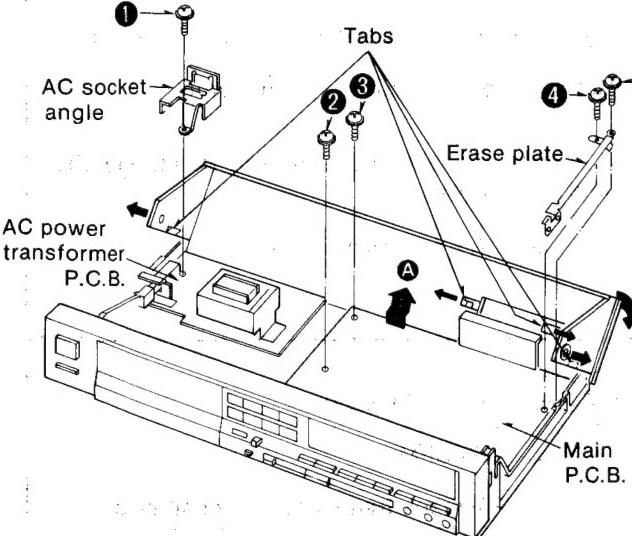
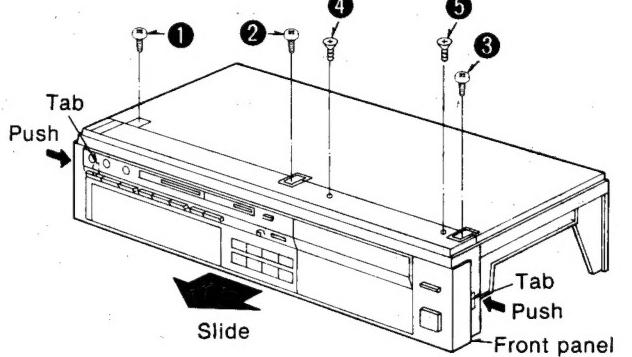
*Fade-in and Fade-out

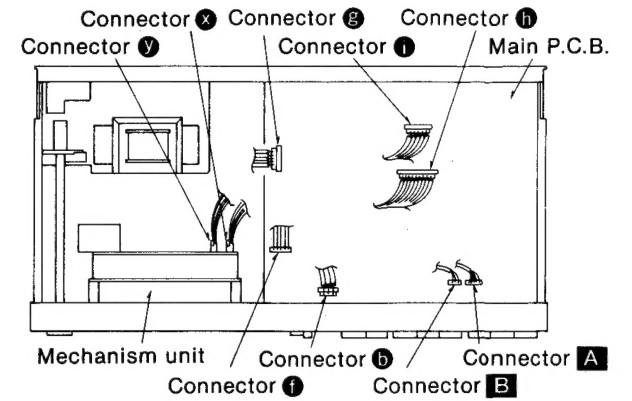
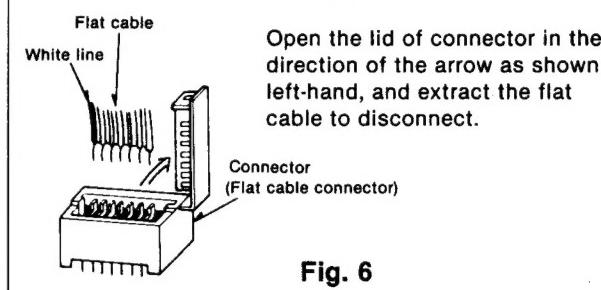
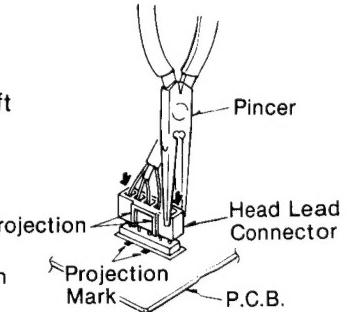
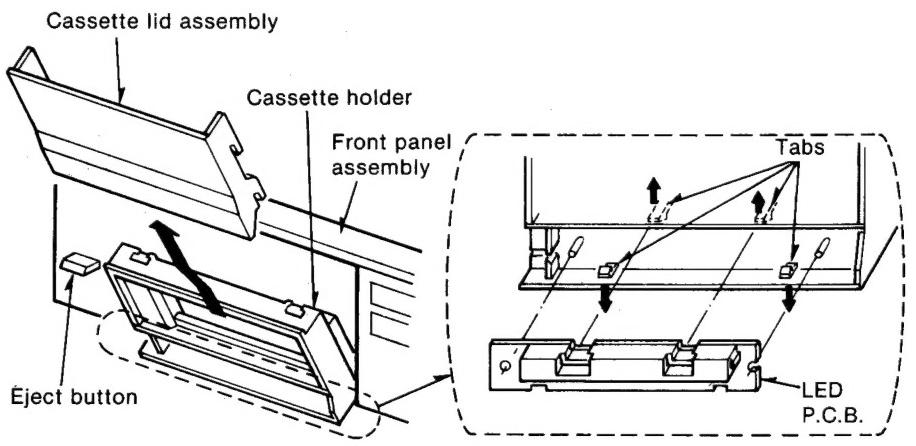
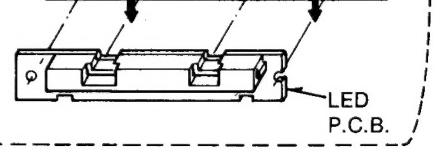
Fade-in is a recording technique to gradually increase the sound (from 0 to the ordinary level) at the beginning of a recording. Fade-out is to gradually decrease the sound (from the ordinary level to 0) at the end of a recording.

To find a tune which is a few tunes ahead (or before) on the tape, repeat step 2 as needed.

Music select system manufactured under license of Starr, S.A., Bruxelles, Belgum.

■ DISASSEMBLY INSTRUCTION

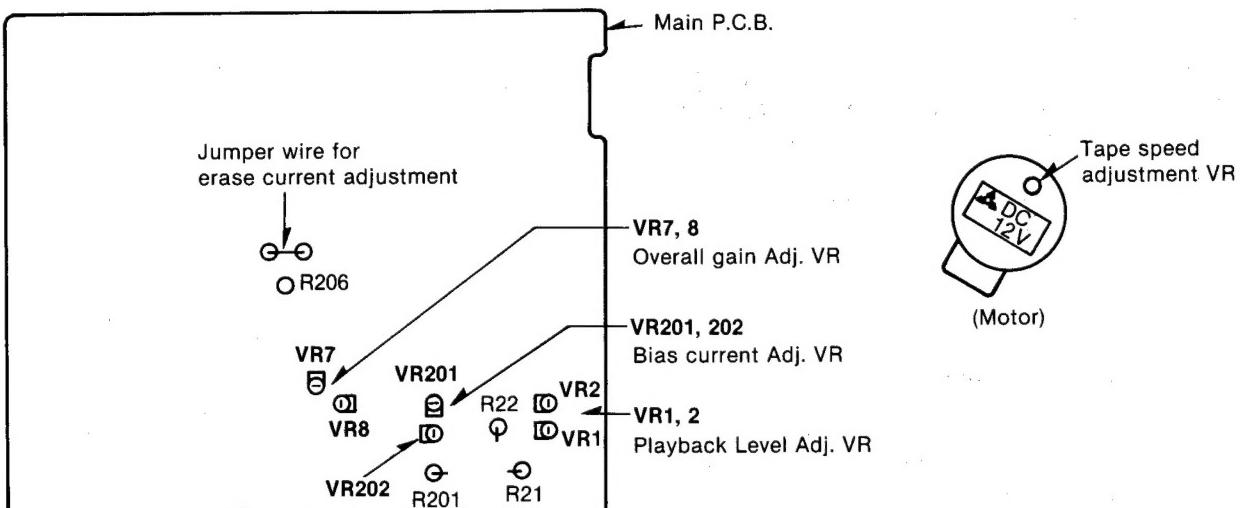
Ref. No. 1	How to remove the case cover	Ref. No. 3	How to remove the meter P.C.B.
Procedure 1	<ul style="list-style-type: none"> Remove the 4 setscrews (①~④).  <p>Fig. 1</p>	Procedure 1 → 3	<ul style="list-style-type: none"> Remove the 5 setscrews (①~⑤), and then remove the shield angle. Push the 2 tabs aside.  <p>Fig. 3</p>
Ref. No. 2	How to remove the main P.C.B.	Ref. No. 4	How to remove the mechanism unit
Procedure 1 → 2	<ul style="list-style-type: none"> Remove the setscrew (①), and then remove the AC socket angle. Push the 4 tabs aside, and then pull down the back chassis. Remove the 2 setscrews (④, ⑤) and then remove the erase plate. Remove the 2 setscrews (②, ③). Remove Main P.C.B. in the direction of arrow A.  <p>Fig. 2</p>	Procedure 1 → 4	<ul style="list-style-type: none"> Push the eject button (see fig. 1). Remove the 2 setscrews (⑥, ⑦) (see fig. 3). Remove the 3 setscrews (③~⑤).  <p>Fig. 4</p>

Ref. No. 5	How to remove the front panel assembly
Procedure 1 → 5	<ul style="list-style-type: none"> Remove the 2 connectors (A, B) and 7 flat cables (b, f, g, h, i, x, y). Remove the 3 setscrews (①~③) (see fig. 4). Push the 2 tabs aside (see fig. 4).  <p>Fig. 5</p>
	How to remove flat cable
	 <p>Open the lid of connector in the direction of the arrow as shown left-hand, and extract the flat cable to disconnect.</p> <p>Fig. 6</p>
	<ul style="list-style-type: none"> How to remove the head lead connector <p>Pull the connector with pincers alternatively on the right and left sides as shown by the arrows.</p>  <p>Fig. 7</p>
Ref. No. 6	How to remove the LED P.C.B.
Procedure 1 → 6	<ul style="list-style-type: none"> Push the eject button. Remove the cassette lid. Push the 4 tabs aside.  <p>Fig. 8</p>
	 <p>Fig. 9</p>

* Serial No. Indication

The serial number plate of this product is attached to the back chassis (shown in fig. 3).

MEASUREMENT AND ADJUSTMENT METHODS



NOTES: Set switches and controls in the following positions, unless otherwise specified.

- Make sure heads are clean
- Balance control: Center
- Make sure capstan and pressure roller are clean
- Input level control: Maximum
- Judgeable room temperature $20 \pm 5^\circ\text{C}$ ($68 \pm 9^\circ\text{F}$)
- Mode switch: mode
- NR switch: OUT
- Timer start switch: OFF

A Head adjustment	Condition: • Playback mode (Forward • Reverse)	Equipment: • EVM (Electronic Voltmeter) • Oscilloscope • Test tape (azimuth)...QZZCFM
--------------------------	--	--

L-CH/R-CH output balance adjustment

1. Make connections as shown in fig. 2.
2. In the forward playback mode, playback the 8kHz signal from the test tape (QZZCFM). Adjust the azimuth screw (Forward) shown in fig. 3 for maximum output L-CH and R-CH levels.
3. Turn the azimuth screw (Forward) shown in fig. 3 to find angles A and C (points where peak output levels for left and right channels are obtained). Then, locate angle B between angles A and C, i.e., point where L-CH and R-CH outputs are balanced. (Refer to figs. 3 and 4.)
4. In the reverse playback mode, adjust the azimuth screw (reverse) in the same way described above.

L-CH/R-CH phase adjustment

5. Make connections as shown in fig. 5.
6. In the forward playback mode, playback the 8kHz signal from the test tape (QZZCFM). Adjust the azimuth screw (Forward) shown in fig. 3 so that pointers of the two EVMs swing to maximum and a lissajous waveform as illustrated in fig. 6 is obtained on the oscilloscope.
7. In the reverse playback mode, adjust the azimuth screw (reverse) in the same way described above.

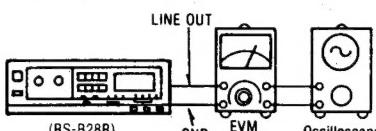


Fig. 2

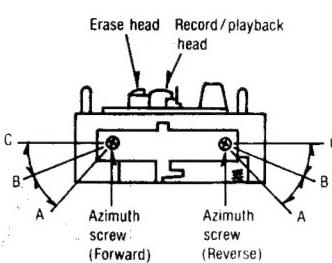


Fig. 3

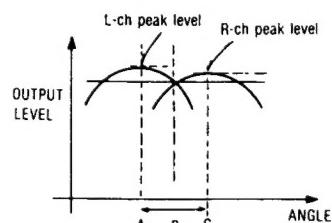


Fig. 4

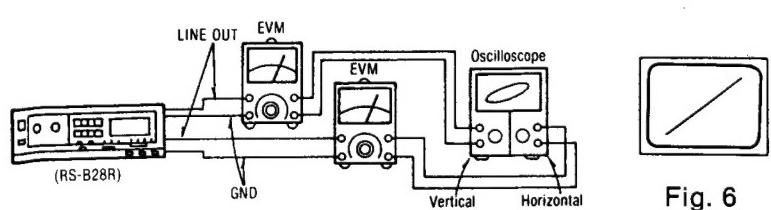


Fig. 5

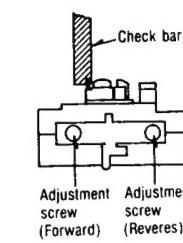
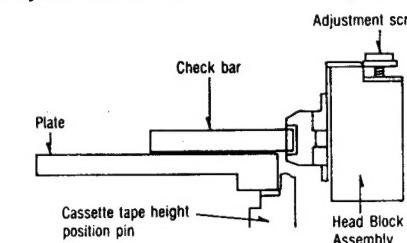
Checking the difference in level between forward and reverse running

8. Reproduce the playback level adjustment signal (315Hz at 0dB) on the standard playback adjustment tape, and check that the difference between the level in forward running and that in reverse running is within 1.0dB.
9. After adjustment, lock the adjustment screws.

Head Height Adjustment using the Head Adjustment Jig (QZZ0207)

The head adjustment jig (QZZ0207) enables accurate, speedy head height adjustment in the following manner.

- a. Place the plate onto the mechanism.
- b. Set the mechanism to the PLAY mode.
- c. Place the check bar onto the plate.
- d. Pass the check bar through each tape guide.
- e. Adjust the height screw so that the check bar does not touch any of the tape guides.
- f. Run a mirror tape (QZZCRD) and check to see that the tape does not touch (twist around, etc.) the tape guide.
- g. After that, adjust items 1 thru 7 in the adjustment procedure.



B Tape speed

Condition:
• Playback mode

Equipment:
• Digital frequency counter
• Test tape...QZZCWAT

Tape speed accuracy

1. Test equipment connection is shown in fig. 7.
2. Playback test tape (QZZCWAT 3,000Hz), and supply playback signal to the digital frequency counter.
3. Measure this frequency.
4. On the basis of 3,000Hz, determine value by following formula:

$$\text{Tape speed accuracy} = \frac{f - 3,000}{3,000} \times 100(\%) \quad \text{where, } f = \text{measured value}$$

5. Take measurement at middle section of tape.

Standard value: $\pm 0.33\% [3000 \pm 10\text{Hz}]$

6. If measured value is not within the standard value, adjust it by using the tape speed adjustment VR shown in Fig. 1.

Note: Please use non metal type screwdriver when you adjust tape speed accuracy on this unit.

Tape speed fluctuation

Make measurements in same manner as above (beginning, middle and end of tape), and determine the difference between maximum and minimum values and calculate as follows:

$$\text{Tape speed fluctuation} = \frac{f_1 - f_2}{3,000} \times 100(\%) \quad f_1 = \text{maximum value}, f_2 = \text{minimum value}$$

Standard value: Less than 1.5%

C Playback frequency response

Condition:
• Playback mode
(Forward • Reverse)

Equipment:
• EVM (Electronic Voltmeter)
• Oscilloscope
• Test tape...QZZCFM

1. Test equipment connection is shown in fig. 2.
2. Playback the frequency response portion of test tape (QZZCFM).
3. Measure output level at 315Hz, 12.5kHz, 8kHz, 4kHz, 1kHz, 250Hz, 125Hz and 63Hz, and compare each output level with the standard frequency 315Hz, at LINE OUT.
4. Make measurements for both channels.
5. Make sure that the measured values are within the range specified in the frequency response chart. (Shown in fig. 8).

Playback frequency response chart

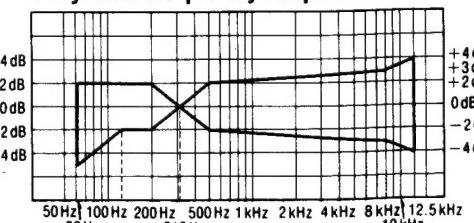
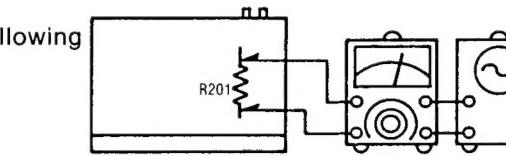
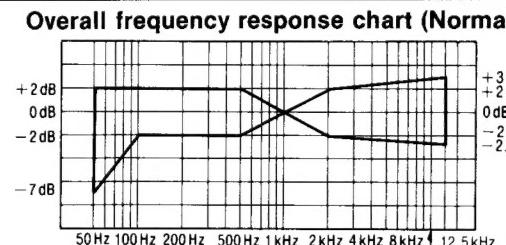
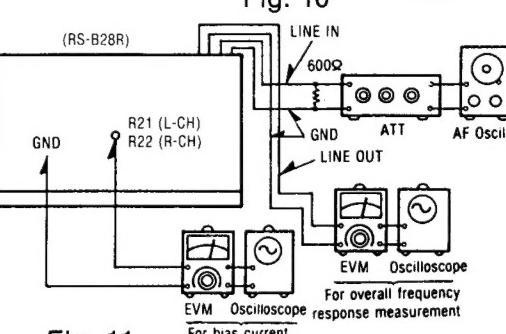
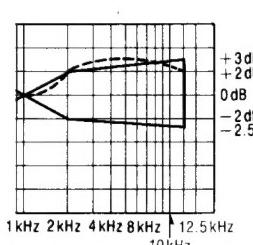
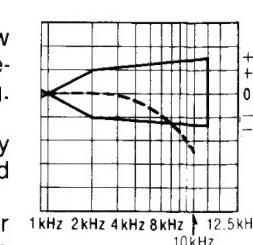
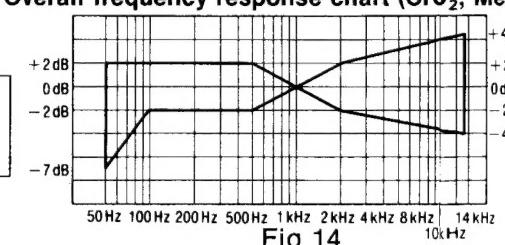
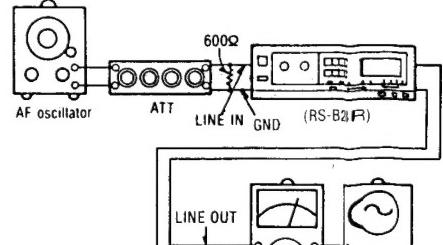


Fig. 8

D Playback gain	Condition: <ul style="list-style-type: none">• Playback mode (Forward • Reverse) Equipment: <ul style="list-style-type: none">• EVM (Electronic Voltmeter)• Oscilloscope• Test tape...QZZCFM
1. Test equipment connection is shown in fig. 2. 2. Playback standard recording level portion on test tape (QZZCFM 315Hz) and, using EVM, measure the output level at LINE OUTs. 3. Make measurements for both channels.	
Standard value: $0.4V \pm 0.05V$	
Adjustment	
1. If the measured value is not within the standard, adjust VR1 (L-CH) or VR2 (R-CH) (See fig. 1). 2. After adjustment, check "Playback frequency response" again.	
E Erase current	Condition: <ul style="list-style-type: none">• Record mode (Forward • Reverse)• Metal tape mode Equipment: <ul style="list-style-type: none">• EVM (Electronic Voltmeter)• Oscilloscope
1. Test equipment connection is shown in fig. 9. 2. Place UNIT into metal tape mode. 3. Press the record and pause buttons. 4. Read voltage on EVM and calculate erase current by following formula:	
Erase current (A) = $\frac{\text{Voltage across resistor R201}}{1 (\Omega)}$	
Standard value: $190 \pm 10 \text{ mA (Metal)} (190 \pm 10 \text{ mV})$	
5. If the measured value is not within the standard value adjust it by following the adjustment instructions.	
Adjustment	
If the erase current is more than 200mA, cut the jumper wire (See fig. 1).	
F Overall frequency response	Condition: <ul style="list-style-type: none">• Record/playback mode• Normal tape mode• CrO₂ tape mode• Metal tape mode• Input level controls...MAX• Balance control...Center Equipment: <ul style="list-style-type: none">• EVM (Electronic Voltmeter)• ATT• AF oscillator• Oscilloscope• Resistor (600Ω) • Test tape (reference blank tape) ...QZZCRA for Normal ...QZZCRX for CrO ₂ ...QZZCRZ for Metal
Note: Before measuring and adjusting, the overall frequency response make sure of the playback frequency response (For the method of measurement, please refer to the playback frequency response). (Recording equalizer is fixed)	
1. Make connections as shown in fig. 11. 2. Place UNIT into normal tape mode and insert the normal reference blank test tape (QZZCRA). 3. Supply a 1kHz signal from the AF oscillator through ATT to LINE IN. 4. Adjust ATT so that input level is -20dB below standard recording level (standard recording level = 0 VU). 5. Adjust the AF oscillator frequency to 1kHz, 50Hz, 100Hz, 200Hz, 500Hz, 4kHz, 8kHz, 10kHz and 12.5kHz signals, and record these signals on the test tape. 6. Playback the signals recorded in step 5, and check if the frequency response curve is within the limits shown in the overall frequency response chart for normal tapes (fig. 10). (If the curve is within the charted specifications, proceed to steps 7, 8 and 9.) If the curve is not within the charted specifications, adjust as follows;	
	
Fig. 9	
	
Fig. 10	
	
Fig. 11	

Adjustment (A): When the curve exceeds the overall specified frequency response chart (fig. 10) as shown in fig. 12. 1) Increase bias current by turning VR201 (L-CH) and VR202 (R-CH). (See fig. 1) 2) Repeat steps 5 and 6 for confirmation (Proceed to steps 7, 8 and 9 if the curve is now within the charted specifications as shown fig. 10.) 3) If the curve still exceeds the specifications (fig. 10), increase bias current further and repeat steps 5 and 6. 7. Place UNIT into CrO ₂ tape mode. 8. Change test tape to CrO ₂ reference blank test tape (QZZCRX), and record 1kHz, 50Hz, 100Hz, 200Hz, 500Hz, 4kHz, 8kHz, 10kHz, 12.5kHz and 14kHz signals. Then, playback the signals and check if the curve is within the limits shown in the overall frequency response chart for CrO ₂ tapes (fig. 14). 9. Place UNIT into metal tape mode and change test tape to metal reference blank test tape (QZZCRZ), and record 1kHz, 50Hz, 100Hz, 200Hz, 500Hz, 4kHz, 8kHz, 10kHz, 12.5kHz and 14kHz signals. Then, playback the signals and check if the curve is within the limits shown in the overall frequency response chart for metal tapes (fig. 14). 10. Confirm that bias currents are approximately as follows when the UNIT is set at different tape mode. • Read the voltage at the terminals of resistor R21 (L-CH) {R22 (L-CH)}, and calculate the bias current from the following formula.	Adjustment (B): When the curve falls below the overall specified frequency response chart (fig. 10) as shown in fig. 13. 1) Reduce bias current by turning VR201 (L-CH) and VR202 (R-CH). 2) Repeat steps 5 and 6 for confirmation (Proceed to steps 7, 8 and 9 if the curve is now within the charted specifications as shown fig. 10.) 3) If the curve still falls below the charted specifications (fig. 10), reduce bias current further and repeat steps 5 and 6.
	
Fig. 12	Fig. 13
Overall frequency response chart (CrO₂, Metal)	
Bias current (A) = $\frac{\text{Value read on EVM (V)}}{10 (\Omega)}$	
around 420μA (Normal position) Standard value: around 560μA (CrO₂ position) around 900μA (Metal position)	
	
Fig. 14	
G Overall gain	Condition: <ul style="list-style-type: none">• Record/playback mode• Normal tape mode• Input level controls• Standard input level; MIC $-72\text{dB} \pm 4\text{dB}$ (0.25mV)LINE IN $-24\text{dB} \pm 4\text{dB}$ (60mV) Equipment: <ul style="list-style-type: none">• EVM (Electronic Voltmeter)• ATT• AF oscillator• Oscilloscope• Resistor (600Ω)• Test tape (reference blank tape)...QZZCRA for Normal
1. Test equipment connection is shown in fig. 15. 2. Insert the normal reference blank tape (QZZCRA). 3. Place UNIT into record mode. 4. Supply a 1kHz signal through ATT (-24dB) from AF oscillator, to LINE IN. 5. Adjust ATT until monitor level at LINE OUT becomes $0.4V \pm 0.05V$. 6. Playback recorded tape, and make sure that the output level at LINE OUT becomes $0.4V \pm 0.05V$. 7. If measured value is not $0.4V \pm 0.05V$, adjust it by using VR7 (L-CH) or VR8 (R-CH). 8. Repeat from step (2).	
	
Fig. 15	
H Level meter	Condition: <ul style="list-style-type: none">• Record mode• Input level controls...MAX Equipment: <ul style="list-style-type: none">• EVM (Electronic Voltmeter)• ATT• AF oscillator

1. Test equipment connection is shown in fig. 16.
2. Place UNIT into record mode.
3. Supply 1kHz signal (-24dB) from AF oscillator, through ATT to LINE IN.
4. Adjust ATT until monitor level at LINE OUT becomes 0.4V.
5. Check that the level meter LED "0" is lit when $0.4V \pm 0.05V$ output appears at the LINE OUT.

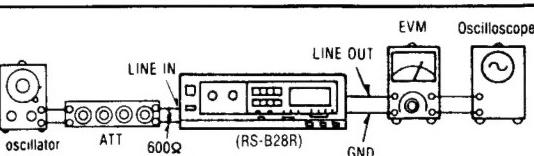


Fig. 16

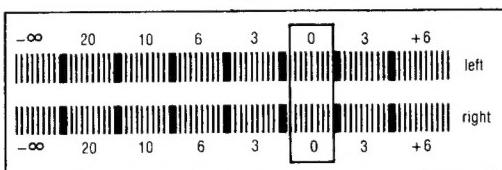


Fig. 17

① Dolby NR circuit

- Condition:**
- Record mode/playback mode
 - Dolby NR switch...IN/OUT
 - Dolby NR select switch ...B/C
 - Input level controls...MAX
 - Balance control...center

- Equipment:**
- EVM (Electronic Voltmeter)
 - ATT
 - Resistor (600Ω)
 - AF oscillator
 - Oscilloscope

• Check of the Dolby-B type encoder characteristics

1. Make connections as shown in fig. 18.
2. Set the unit to the record mode. (NR select switch is OUT.)
3. Apply a 1kHz signal to LINE IN.
4. Adjust the ATT so that the output level at Pin 7 of IC3 (L-CH) and IC4 (R-CH) is 12.3mV.
5. The output level at pin 21 should be 0dB.
6. Set the NR select switch to B, and make sure that the output signal level at pin 21 of IC3 (L-CH) and IC4 (R-CH) is $+6dB \pm 2dB$ (753mV).
7. Set the NR select switch to OUT, and adjust the frequency to 5kHz. The output signal level at pin 21 should be 0dB.
8. Set the NR select switch to B and make sure that the output signal level at pin 21 of IC3 (L-CH) and IC4 (R-CH) is $+8dB \pm 2dB$ (948mV).

• Check of Dolby-C type encoder characteristics

9. Repeat steps 1-5 above.
10. Set the NR select switch to C and make sure that the output signal level at pin 21 of IC3 (L-CH) and IC4 (R-CH) is $11.5dB \pm 2dB$ (1.4V).
11. Set the NR select switch to OUT and adjust the frequency to 5kHz. The output signal at pin 21 should be 0dB (1.4V).
12. Set the NR select switch to C and make sure that the output signal level at pin 21 of IC3 (L-CH) and IC4 (R-CH) is $8.5dB \pm 2dB$ (1V).

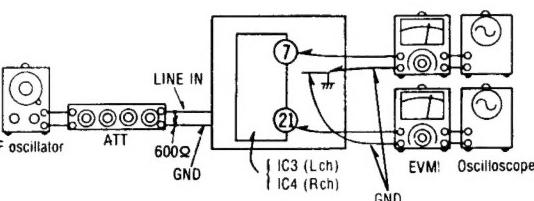


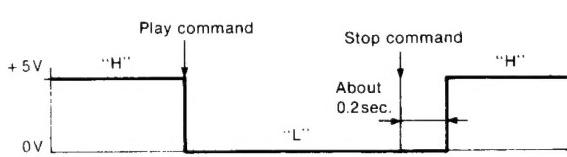
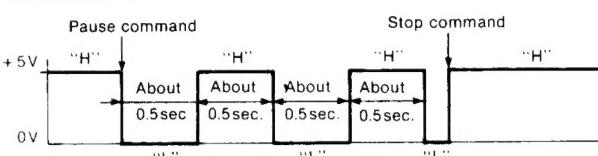
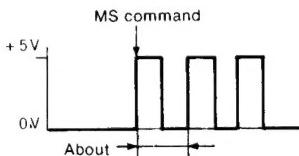
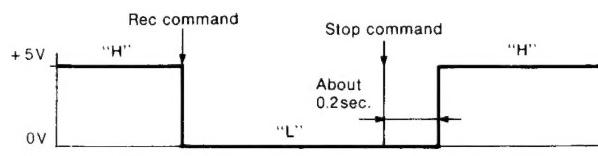
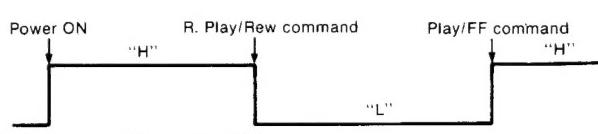
Fig. 18

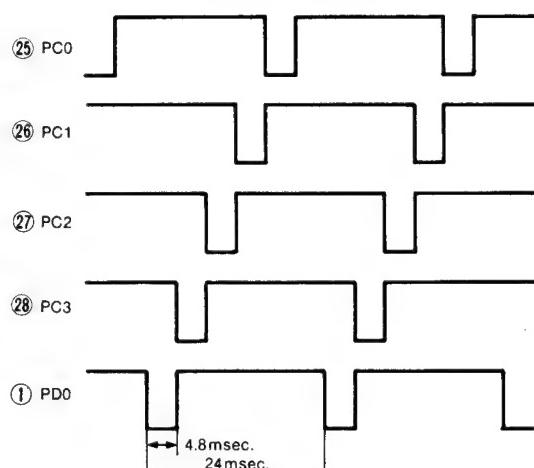
■ LM6413E1826 (IC901), TERMINAL FUNCTION AND WAVEFORM**• LM6413E1826**

Terminal No.	Symbol	Name	Function/operation
2.	PD1	Derection SW	Connected to GND.
3.	PD2	Quick IN	• Non Connection.
4.	PD4	MSP IN	• If PD3 is at "L" for about 14sec. in PLAY mode with BLANK SKIP switch ON, then the mode changes to CUE MS. PD3—"L" no signal portion "H" signal portion

Terminal No.	Symbol	Name	Function/operation
5.	EXTAL	Clock oscillation	• Clock oscillation of about 180kHz.
6.	Xtal		• This terminal should be blank during other measurement to keep it free from the influence of the probe.
7.	INT	Reel table pulse input	• Rotation of reel base (with ring magnet) is detected by Hall IC for the detection of tape end. • Rectangular wave input in PLAY, FF, REW, MS.
8.	RST	Reset	• Used to reset the microcomputer when power is thrown in. • Reset at "L" level (0.3VDD or less).
9.	DE0	Audio muting	<p>Power ON Play command "H" Stop/FF/Rew/Play Pause "L"</p> <p>About 0.7sec.</p> <p>• When the mode is shifted from Stop to Play. The level goes "L" about 0.7sec. after play command. • When the mode is shifted from Pause to Play. The level gone "L" about 0.5sec. after play command. • When the mode is shifted from Stop to Rec Play. The level gone "L" about 0.5sec. after play command. • When the mode is shifted from MS to Play. The level gone "L" about 0.8sec. after play command.</p>
10.	PE1	Motor out	• "H" in Stop mode. "L" in other modes.
11.	PE2	FF/Rew plunger out	<p>• "L" for a short time in FF/REW/MS operation changeover.</p> <p>(1) Stop → FF → Stop</p> <p>FF command +5V Stop "H" About 0.18sec. "L" About 0.3sec. FF "H" About 0.05sec. "L"</p> <p>Stop Mode FF Mode Stop command</p> <p>(2) Stop → Rew → Stop</p> <p>Rew command +5V Stop "H" About 0.18sec. "L" About 0.05sec. Rew "H" About 0.05sec. "L"</p> <p>Stop Mode Rew Mode Stop command</p> <p>(3) Play → MS (FF) → F. (R.) Play/Stop</p> <p>FF command +5V Play "H" About 0.3sec. "L" M.S "H" About 0.05sec. "L"</p> <p>Play Mode M.S Mode F. (R.) Play/Stop command</p> <p>(4) Play → MS (Rew) → F. (R.) Play/Stop</p> <p>Rew command +5V Play "H" About 0.05sec. "L" M.S "H" About 0.05sec. "L"</p> <p>Play Mode M.S Mode F. (R.) Play/Stop command</p>

Terminal No.	Symbol	Name	Function/operation
12.	PE3	Play plunger out	<ul style="list-style-type: none"> “L” for a short time in Play/Rec Play/MS operation changeover. <p>(1) Stop → F. Play → Stop/Pause</p> <p>F. (R.) Play command Stop “H” About 0.22sec. 0V Stop Mode “L” FWD About 0.3sec. REV About 0.05sec. “H” Stop About 0.05sec. Stop/Pause command “H” “H” Stop About 0.05sec. Stop Mode</p> <p>(2) Pause/Rec Pause → F. (R.) Play/F. (R.) Rec Play</p> <p>Play command +5V “H” About 0.3sec. 0V Pause Mode “L” “H” Play/Rec Play Play/Rec Play Mode</p> <p>(3) F. Play → R. Play</p> <p>R. Play command “H” F. Play About 0.05sec. “L” About 0.22sec. “L” About 0.05sec. “H” R. Play</p> <p>(4) MS (FF/Rew) → F. (R.) Play</p> <p>MS “H” About 0.05sec. “L” About 0.22sec. “H” FWD About 0.3sec. REV About 0.05sec. “L” “H”</p> <p>(5) MS (FF/Rew) → Stop</p> <p>Stop command +5V MS “H” About 0.05sec. 0V MS Mode “L” “H” Stop Stop Mode</p>
13.	TEST	TEST	Connected to GND.
14.	Vss	GND	Earth.
15.	RF0	Rec mute	<ul style="list-style-type: none"> In REC PAUSE mode, “H” with AUTO REC MUTE button pressed; “L” with the button released. In REC PLAY mode, <ol style="list-style-type: none"> “H” with AUTO REC MUTE button pressed, and about 4.5sec. later the mode changes to REC PAUSE, then the level goes “L”. If AUTO REC MUTE button is depressed for longer than about 4.5sec., the mode changes to REC PAUSE and the level goes “L” on releasing the button. When PLAY button is pressed within 4.5sec. after pressing AUTO REC MUTE button, the mode changes to REC PLAY and the level goes “L”. <p>Auto Rec Mute command +5V 0V Rec Play “L” About 4.5sec. Rec Pause “L” Rec Play Mode Rec Pause Mode</p>
16.	PF1	Direction LED	<ul style="list-style-type: none"> In FWD MODE “H”. In REV MODE “L”. In Power ON MODE “H”.

Terminal No.	Symbol	Name	Function/operation
17.	PF2	Play/Pause/MS indication	<ul style="list-style-type: none"> • In Play MODE.  <ul style="list-style-type: none"> (1) "L" with Play command received. (2) "H" about 0.2sec. after STOP command. (3) "L" immediately after power ON in Timer Play mode. • In Pause MODE  <ul style="list-style-type: none"> (1) "L" and "H" are repeated by about 1sec. cycle with PAUSE command received. (2) "H" with STOP command received. • In MS MODE  <ul style="list-style-type: none"> (1) "L" with MS command received. (2) "H" about 0.16sec. after MS command received.
18.	PF3	Rec Indication	 <ul style="list-style-type: none"> (1) "L" with REC command received. (2) "H" about 0.2sec after STOP command. (3) "L" immediately after power ON in Timer REC mode.
19.	PG0	Up/Down command	 <ul style="list-style-type: none"> (1) In Power ON mode "H". (2) "L" with R. PLAY or REW button pressed. (3) "H" with F. PLAY or FF button pressed.
20.	VDD	Power supply	<ul style="list-style-type: none"> • Operative on about 5.2 volts.
21.	PA0	Input switch start reading	<ul style="list-style-type: none"> • The above-mentioned input is read according to the scanning of REW, AUTO REC MUTE, REV MODE (↲), REC INH (F), PC0, 1, 2, 3.
22.	PA1	Input switch start reading	<ul style="list-style-type: none"> • The above-mentioned input is read according to the scanning of FF, PAUSE, REV MODE (↲), REC INH (R), PC0, 1, 2.
23.	PA2	Input switch start reading	<ul style="list-style-type: none"> • The above-mentioned input is read according to the scanning of R, PLAY, REC, Timer PLAY, FF/REW MODE SW, PC0, 1, 2, 3.
24.	PA3	Input switch start recording	<ul style="list-style-type: none"> • The above-mentioned input is read according to the scanning of F, PLAY, STOP, Timer REC, BS SW, PLAY MODE SW, PC1, 2.

Terminal No.	Symbol	Name	Function/operation
25.	PC0	Input scan	(25) PC0
26.	PC1	Input scan	(26) PC1
27.	PC2	Input scan	(27) PC2
28.	PC3	Input scan	(28) PC3
1.	PDO	Input scan	(1) PDO
			
			When measuring scanning signal, pull up by connecting about 10kΩ resistor between (1), (25) ~ (28) pins and VDD.

ELECTRICAL PARTS LIST

REPLACEMENT PARTS LIST

Important safety notice

Components identified by Δ mark have special characteristics important for safety. When replacing any of these components, use only manufacturer's specified parts.

Areas

- * [M] U.S.A.
- * [MC] Canada.
- * [E] All European areas except United Kingdom.
- * [EK] United Kingdom.

NOTES: RESISTORS

ERD.....Carbon
ERG.....Metal-oxide
ERS.....Metal-oxide
ERO.....Metal-film
ERX.....Metal-film
ERQ.....Fuse type metallic
ERC.....Solid
ERF.....Cement

CAPACITORS

ECBA.....Ceramic
ECG.....Ceramic
ECK.....Ceramic
ECC.....Ceramic
ECF.....Ceramic
ECQM.....Polyester film
ECQE.....Polyester film
ECQF.....Polypropylene

ECE.....Electrolytic
ECEON.....Non polar electrolytic
ECQS.....Polystyrene
ECS.....Tantalum
QCS.....Tantalum

- * [EH] Holland.
- * [EGA] F.R. Germany.
- * [XA] Asia, Latin America, Middle East and Africa.
- * [XL] Australia.

• RESISTORS

Ref. No.	Part No.	Value	Ref. No.	Part No.	Value	Ref. No.	Part No.	Value	Ref. No.	Part No.	Value	
R 1, 2	ERDS2TJ223	22k	R 67, 68	ERDS2TJ272	2.7k	R 154	ERDS2TJ181	180	R 209, 210	Δ	ERDS2TJ681	680
R 3, 4	ERDS2TJ102	1k	R 69, 70	ERDS2TJ472	4.7k	R 155	ERDS2TJ103	10k	R 211			
R 7, 8	ERDS2TJ273	27k	R 71, 72	ERDS2TJ332	3.3k	R 156	ERDS2TJ563	56k	[E][K][XL] Δ	ERD2FCJ4R7	4.7	
R 11, 12	ERDS2TJ821	820	R 73, 74	ERDS2TJ102	1k	R 157	ERDS2TJ222	2.2k	R 211 [M][MC]			
R 15, 16	ERDS2TJ224	220k	R 75, 76	ERDS2TJ333	33k	R 160	ERDS2TJ222	2.2k	[E][EH][EGA]			
R 17, 18	ERDS2TJ224	220k	R 77, 78	ERDS2TJ823	82k	R 161	ERDS2TJ103	10k	[XA] Δ	ERX12SJ4R7P	4.7	
R 21, 22	ERD25FJ100	10	R 79, 80	ERD25FJ182	1.8k	R 164	ERDS2TJ272	2.7k	R 212, 213 [E]			
R 23, 24	ERDS2TJ104	100k	R 81, 82	ERDS2TJ103	10k	R 165, 166	ERDS2TJ471	470	[E][K][EH][EGA]			
R 25, 26	ERD25FJ101	100	R 83, 84	ERD25FJ102	1k	R 167	ERDS2TJ103	10k	[XA][XL] Δ	ERQ14LKR56P	0.56	
R 27, 28	ERDS2TJ432	4.3k	R 85, 86	ERDS2TJ102	1k	R 168	ERDS2TJ102	1k	R 214 [E][EK]			
R 29, 30	ERDS2TJ124	120k	R 87, 88	ERDS2TJ820	82	R 169, 170	ERDS2TJ103	10k	[EH][EGA][XA]			
R 31, 32	ERDS2TJ472	4.7k	R 89, 90	ERDS2TJ680	68	R 171	ERDS2TJ682	6.8k	[XL] Δ	ERQ14LKR39P	0.39	
R 33, 34	ERDS2TJ183	18k	R 91, 92	ERDS2TJ103	10k	R 172	ERD25FJ101	100	R 301	ERDS2TJ272	2.7k	
R 35, 36	ERDS2TJ472	4.7k	R 93, 94	ERDS2TJ272	2.7k	R 173	ERDS2TJ473	47k	R 302, 303	ERDS2TJ472	4.7k	
R 37, 38	ERDS2TJ562	5.6k	R 95, 96	ERD25FJ182	1.8k	R 174	ERDS2TJ103	10k	R 304	ERDS2TJ331	330	
R 39	ERDS2TJ223	22k	R 97, 98	ERDS2TJ122	1.2k	R 175	ERDS2TJ102	1k	R 305, 306	ERDS2TJ562	5.6k	
R 41, 42	ERDS2TJ102	1k	R 99, 100	ERDS2TJ122	1.2k	R 176	ERDS2TJ333	33k	R 307, 308	ERDS2TJ153	15k	
R 43	ERDS2TJ561	560	R 101, 102	ERDS2TJ222	2.2k	R 178	ERDS2TJ563	56k	R 309, 310	ERDS2TJ274	270k	
R 44	ERDS2TJ223	22k	R 103	ERDS2TJ223	22k	R 179	ERDS2TJ103	10k	R 311, 312	ERDS2TJ154	150k	
R 45, 46	ERDS2TJ272	2.7k	R 104	ERDS2TJ103	10k	R 181	ERD25FJ103	10k	R 313, 314	ERDS2TJ153	15k	
R 47	ERDS2TJ221	220	R 105	ERDS2TJ153	15k	R 201	ERD25FJ1R0	1	R 315, 316	ERDS2TJ562	5.6k	
R 48	ERD25TJ393	39k	R 106, 107	ERD25FJ472	4.7k	R 202, 203	ERDS2TJ223	22k	R 318	ERDS2TJ221	220	
R 49	ERDS2TJ103	10k	R 109, 110	ERDS2TJ473	47k	R 204, 205	ERDS2TJ180	18	R 319	ERDS2TJ391	390	
R 50	ERDS2TJ104	100k	R 111, 112	ERD25FJ121	120	R 206	ERG12SJ470P	47	R 320, 321	ERDS2TJ223	22k	
R 51, 52	ERDS2TJ474	470k	R 115, 116	ERG12SJ560P	56	R 207	ERG12SJ680P	68	R 323, 324	ERDS2TJ473	47k	
R 53, 54	ERDS2TJ472	4.7k	R 117, 118	ERDS2TJ152	1.5k	R 208			R 401	ERDS2TJ122	1.2k	
R 55, 56	ERDS2TJ102	1k	R 119, 120	ERDS2TJ474	470k	[E][K][XL] Δ	ERD2FCJ4R7	4.7	R 901	ERDS2TJ102	1k	
R 59, 60	ERDS2TJ512	5.1k	R 121, 122	ERDS2TJ123	12k	R 208 [M][MC]			R 902	ERDS2TJ683	68k	
R 61, 62	ERDS2TJ683	68k	R 123	ERDS2TJ224	220k	[E][EH][EGA]			R 903	ERDS2TJ393	39k	
R 63, 64	ERDS2TJ222	2.2k	R 131, 132	ERDS2TJ681	680	[XA] Δ	ERX12SJ4R7P	4.7	R 904, 905	ERDS2TJ102	1k	
R 65, 66	ERDS2TJ823	82k	R 153	ERDS2TJ102	1k	R 906	ERDS2TJ222	2.2k				

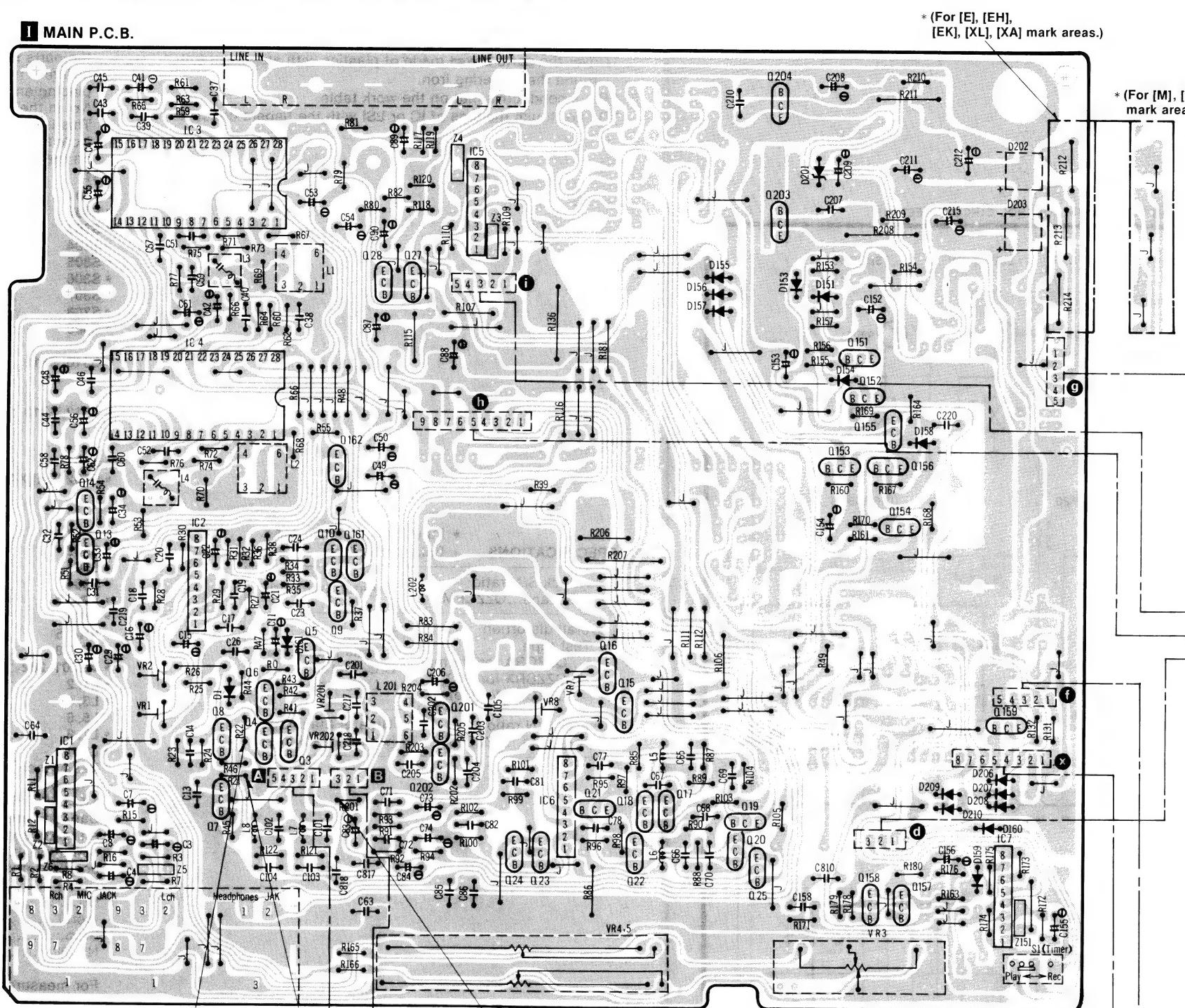
• CAPACITORS

Ref. No.	Part No.	Value	Ref. No.	Part No.	Value	Ref. No.	Part No.	Value	Ref. No.	Part No.	Value
C 3, 4	ECEA1EU4R7	4.7	C 49, 50	ECEA1EU4R7	4.7	C 89, 90	ECEA1HU010	1	C 210	ECKD1H223ZF	0.022
C 7, 8	ECEA1HU010	1	C 51, 52	ECQM1H472JZ	0.0047	C 101, 102	ECKD1H121KB	120p	C 211	△ ECEA1EU102	1000
C 11	ECEA1AU101	100	C 53, 54	ECEA1EU4R7	4.7	C 103, 104	ECKD1H821KB	820p	C 212	△ ECEA1EU102	1000
C 13, 14	ECKD1H681KB	680p	C 55, 56	ECEA1CU100	10	C 105	ECKD1H223ZF	0.022	C 215	△ ECEA1CS222	2200
C 15, 16	ECEA0JU101	100	C 57, 58	ECQV05473JZ	0.047	C 152	ECEA1CU221	220	C 217, 218	ECCD1H101KB	100p
C 17, 18	ECKD1H102KB	0.001	C 59, 60	ECQM1H224JZ	0.22	C 153	ECEA1HU010	1	C 219, 220	ECKD1H223ZF	0.022
C 19, 20	ECQM1H273JZ	0.027	C 61, 62	ECEA50ZR68	0.68	C 154	ECEA1HU2R2	2.2	C 301, 302	ECEA1HUR47	0.47
C 21, 22	ECEA1HU010	1	C 63, 64	ECKD1H223ZF	0.022	C 155	ECEA1CU100	10	C 303, 304	ECEA1HU2R2	2.2
C 23, 24	ECQM1H123JZ	0.012	C 65, 66	ECQM1H183JZ	0.018	C 156	ECEA1HU010	1	C 305	ECEA1EU4R7	4.7
C 26	ECD1E104MD	0.1	C 67, 68	ECQM1H682JZ	0.0068	C 158	ECQM1H103JZ	0.01	C 306	ECD1H104ZF	0.1
C 29, 30	ECEA1EU4R7	4.7	C 69, 70	ECQM1H562JZ	0.0056	C 201	ECOP1183JZ	0.018	C 501	△ ECKDKC103PFZ	0.01
C 31, 32	ECCD1H101KB	100p	C 71, 72	ECKD1H391KB	390p	C 202	ECQM1H562JZ	0.0056	C 810	EFCW1E104ZF	0.1
C 33, 34	ECEA1HUR33	0.33	C 73, 74	ECEA1HU010	1	C 203	ECQM1H472JZ	0.0047	C 817, 818	ECKW1H152KB	0.0015
C 37, 38	ECQM1H103JZ	0.01	C 77, 78	ECQM1H183JZ	0.018	C 204	ECQM1H562JZ	0.0056	C 901	ECEA0JU101	100
C 39, 40	ECQM1H472JZ	0.0047	C 81, 82	ECQM1H882JZ	0.0088	C 205	ECQM1H472JZ	0.0047	C 902	RC851H121KBY	120p
C 41, 42	ECEA1CU100	10	C 83, 84	ECEA1HU010	1	C 206	ECEA1EU4R7	4.7	C 903	ECEA1HU010	1
C 43, 44	ECQV05473JZ	0.047	C 85, 86	ECKD1H223ZF	0.022	C 207	ECKD1H223ZF	0.022			
C 45, 46	ECQM1H224JZ	0.22	C 87, 88	ECEA1CU331	330	C 208, 209	△ ECEA1CU331	330			
C 47, 48	ECEA50ZR68	0.68									

Ref. No.	Part No.	Part Name & Description	Ref. No.	Part No.	Part Name & Description	Ref. No.	Part No.	Part Name & Description
INTEGRATED CIRCUITS			DIODES & RECTIFIERS					
IC 1 M5218L Integrated Circuit			D 1 ISS133T Diode					
IC 2 M5220L Integrated Circuit			D 151, 153, 154, 155, 156, 157, 158, 159, 160, 161 ISS133T Diode					
TRANSFORMERS								
IC 3, 4 TEA0665 Integrated Circuit			D 202, 203 △ SVDS1WB10 Rectifier					
IC 5, 6, 7 M5218L Integrated Circuit			D 204, 205 MTZ11BT77 Zener					
IC 301, 302 AN6882 Integrated Circuit			D 206, 207, 208 ISS133T Diode					
IC 901 LM6413E1826 Integrated Circuit			D 301, 302, 303, 304, 305, 306, 307, 308 ISS133T Diode					
IC 902 DN6838-S Integrated Circuit			D 310 ISS133T Diode					
IC PROTECTOR								
ICP 901 [EK] RAHICPF20 IC Protector			D 311, 312, 313, 314, 315, 316, 317, 318, 319, 320, 321, 322 LN440YCP LED					
TRANSISTORS								
Q 3, 4, 5 2SD1011-T Transistor			D 323, 324, 325, 326 LN840RCP LED					
Q 6 2SA921-T Transistor			D 401, 402, 403 SLV31MC3 Diode LED					
Q 7, 8 2SD1468R Transistor			D 404 SLV31VC3 Diode LED					
Q 9, 10 2SC2603EFG Transistor			D 405 ISS133T Diode					
Q 13, 14 2SC2603EFG Transistor			D 901 MA4056M Zener					
Q 15, 16 2SD1330R Transistor			D 902, 903, 904, 905, 906, 907 ISS133T Diode					
Q 17, 18, 19, 20, 21, 22, 23, 24, 25 2SC2603EFG Transistor			VARIABLE RESISTORS					
Q 27, 28 2SD1330R Transistor			VR 1, 2 QVN3A00B331 P.B Level Adj VR					
Q 151 2SA1115E Transistor			VR 3 EWAMF5X05G15 Balance Control					
Q 152 UN4211 Transistor			VR 4, 5 EWAPA1X05A54 Input Level Control					
Q 153 2SA1115E Transistor			VR 7, 8 QVN3A00B223 Overall Gain Adj VR					
Q 154 UN4211 Transistor			VR 201, 202 QVN3A00B104 Bias Current Adj VR					
Q 155 UN4112 Transistor								
Q 156 2SB909Q Transistor								
Q 157, 158 2SC2603EFG Transistor								
Q 159 UN4111 Transistor								
Q 161, 162 2SC2603EFG Transistor								
Q 201, 202 2SD1225RM Transistor			COMBINATION PARTS					
Q 203 2SD1265-0 Transistor			Z 1, 2, 3, 4 EXRP220K124T Combination Parts					
Q 204 2SB941-P Transistor			Z 5, 6 EXRP102K473T Combination Parts					
Q 301 2SB909Q Transistor			Z 151 EXRP470K683T Combination Parts					
Q 901 2SD592A Transistor			Z 901 EXBF5E472J Combination Parts					
Q 902 2SB621A-R Transistor								
Q 903, 904 2SB1030R Transistor			COILS					
			L 1, 2 QLM9Z10K MPX Coil					
			L 3, 4 ELM7Q306A Skewing Network Coil					
			L 5, 6 LQLX0332KWA Peaking Coil					
			L 7, 8 LQLX0343KWA Bias Trap Coil					
			L 201 QLB0202K Bias Oscillation Coil					
			L 202 LQLX0121Y Choke Coil					
CONNECTORS								
CN 1 B3B-PH			CN 1 B3B-PH 3p Plug					
CN 2 B5B-PH			CN 2 B5B-PH 5p Plug					
CN 3 QJS1997S			CN 3 QJS1997S 3p Soclet					
CN 4 QJS1961S			CN 4 QJS1961S 5p Soclet					
CN 5 QJS1988S			CN 5 QJS1988S 9p Soclet					
CN 6 SJT3511			CN 6 SJT3511 5p Connector					
CN 7 QJS1989S			CN 7 QJS1989S 10p Soclet					
CN 8 QJS1990S			CN 8 QJS1990S 12p Soclet					
CN 9 SJS5523			CN 9 SJS5523 5p Soclet					
CN 10 SJT795			CN 10 SJT795 Contact					

■ PRINTED CIRCUIT BOARDS AND WIRING CONNECTION DIAGRAM

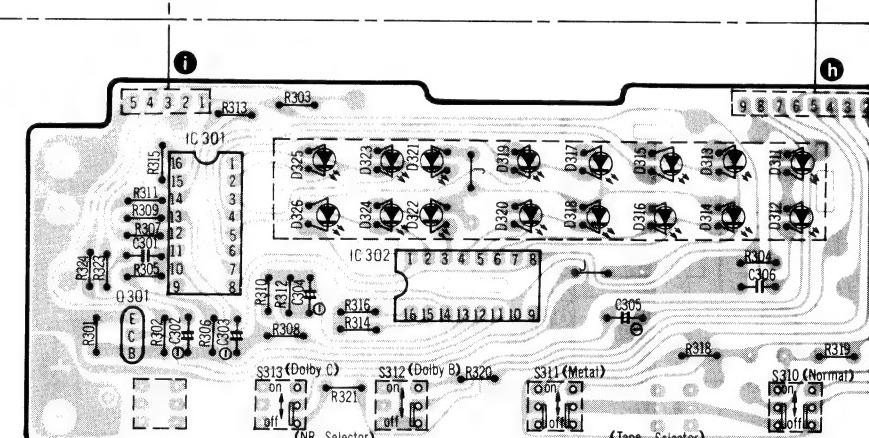
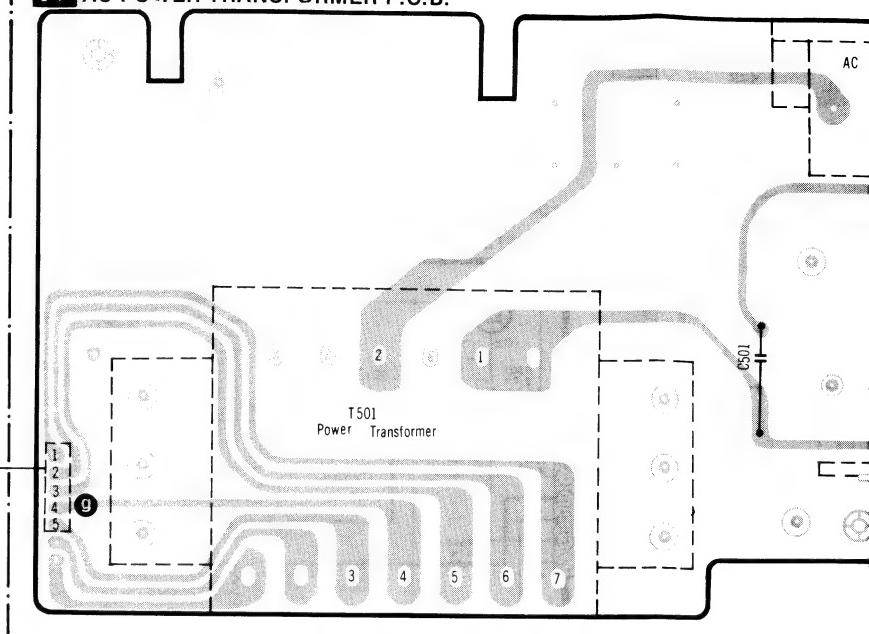
I MAIN P.C.B.



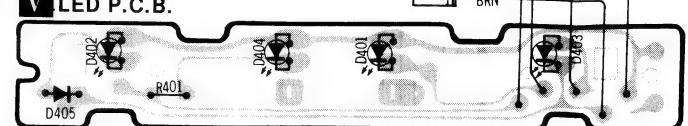
* (For [E], [EH],
[EK], [XL], [XA] mark areas.)

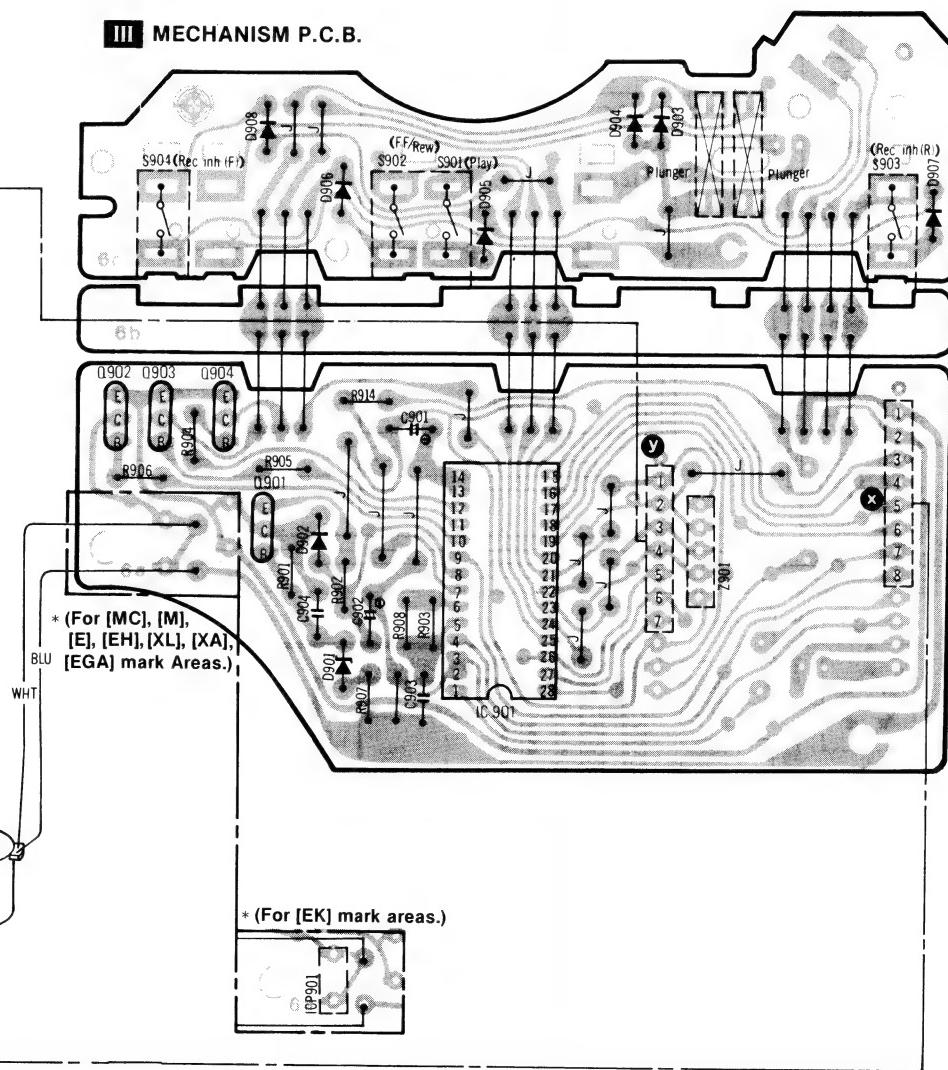
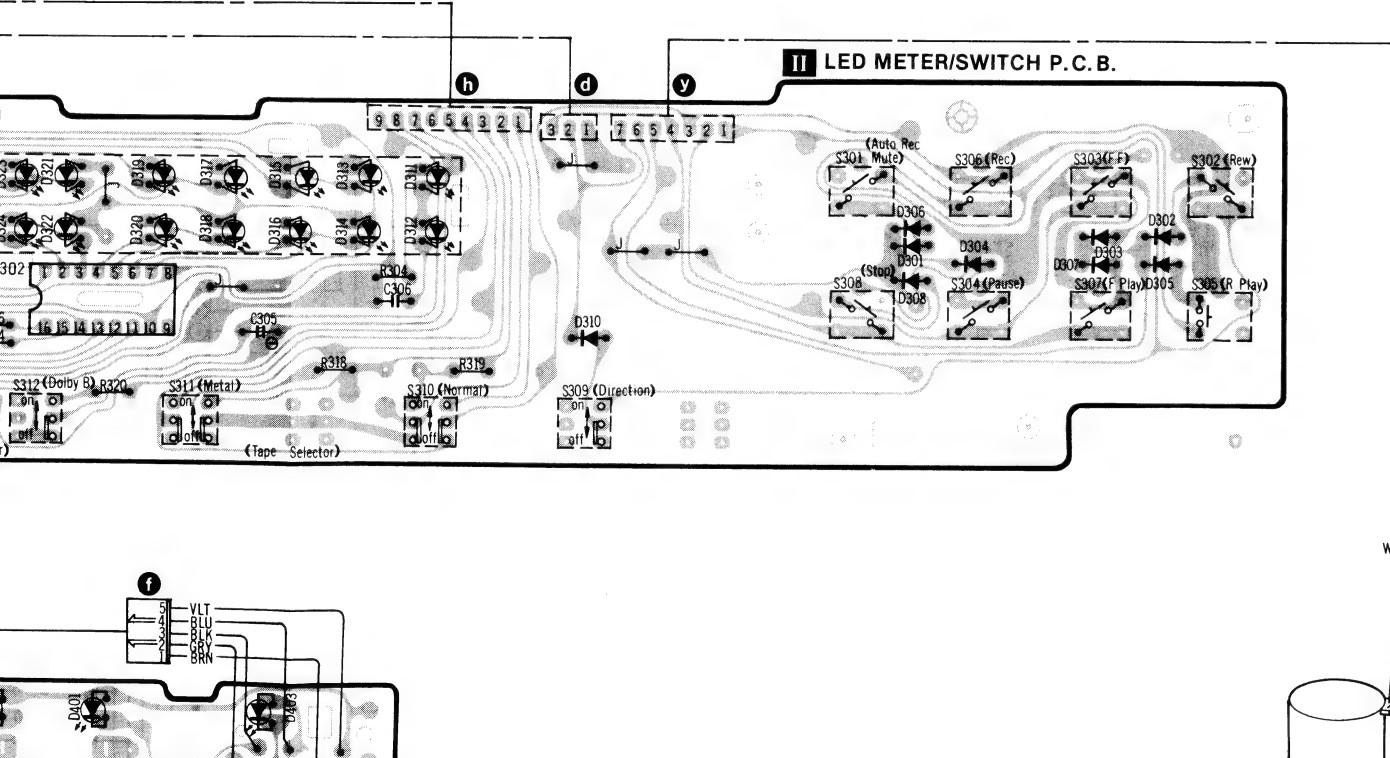
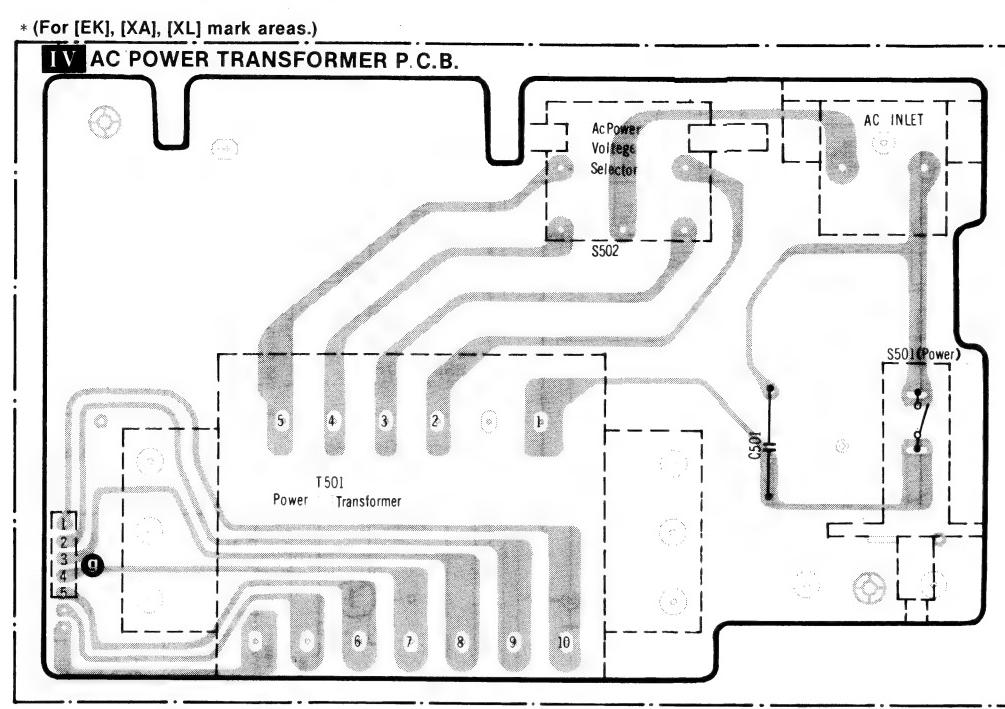
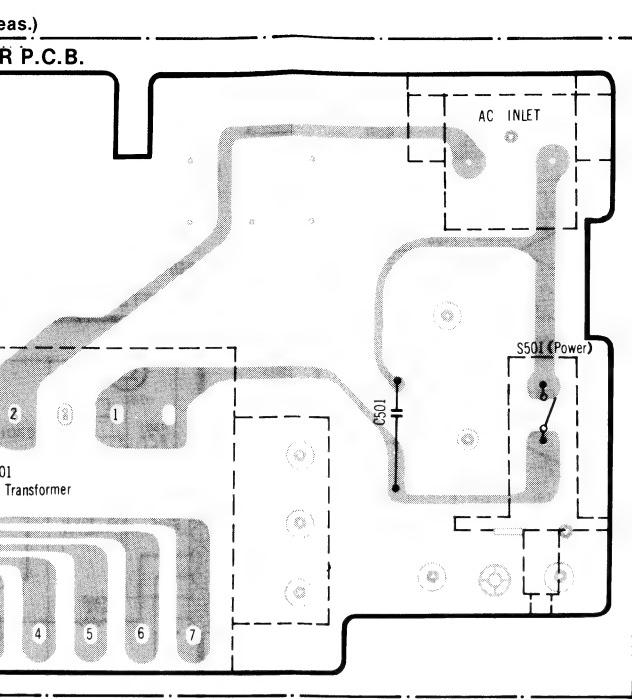
* (For [M], [MC], [E], [EH],[EGA] mark Areas.)

IV AC POWER TRANSFORMER P.C.B.



V LED P.C.B.

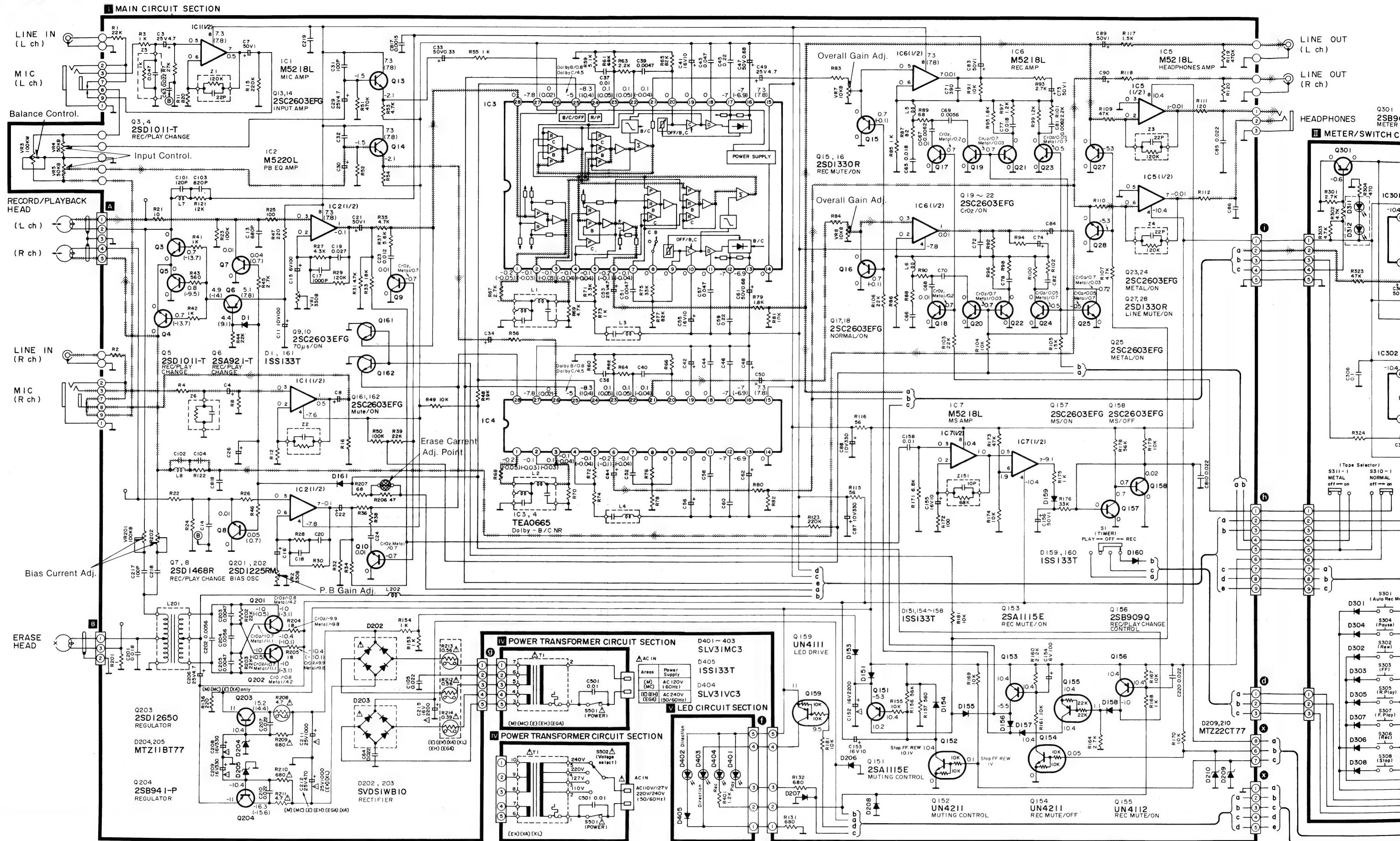


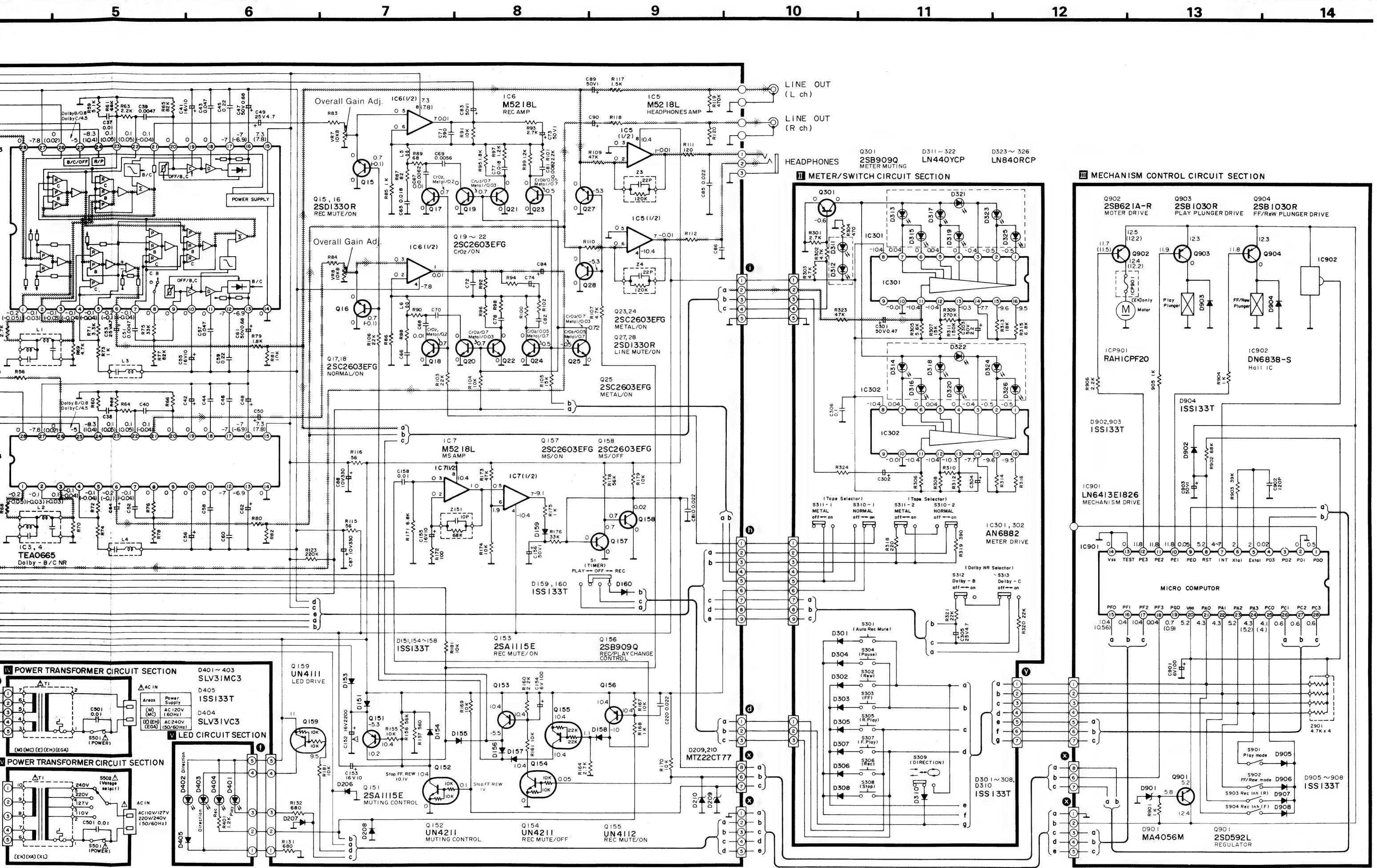


NOTES:

BLK	Black
BLU	Blue
BRN	Brown
GRY	Gray
GRN	Green
L. BLU	Light Blue
NIL	No Color Mark
ORG	Orange
PNK	Pink
RED	Red
SLD	Shield Wire
VLT	Violet
WHT	White
YEL	Yellow

■ SCHEMATIC DIAGRAM





*** Caution!**

- IC and LSI are sensitive to static electricity.
 Secondary trouble can be prevented by taking care during repair.
- * Cover the parts boxes made of plastics with aluminum foil.
 - * Ground the soldering iron.
 - * Put a conductive mat on the work table.
 - * Do not touch the legs of IC or LSI with the fingers directly.

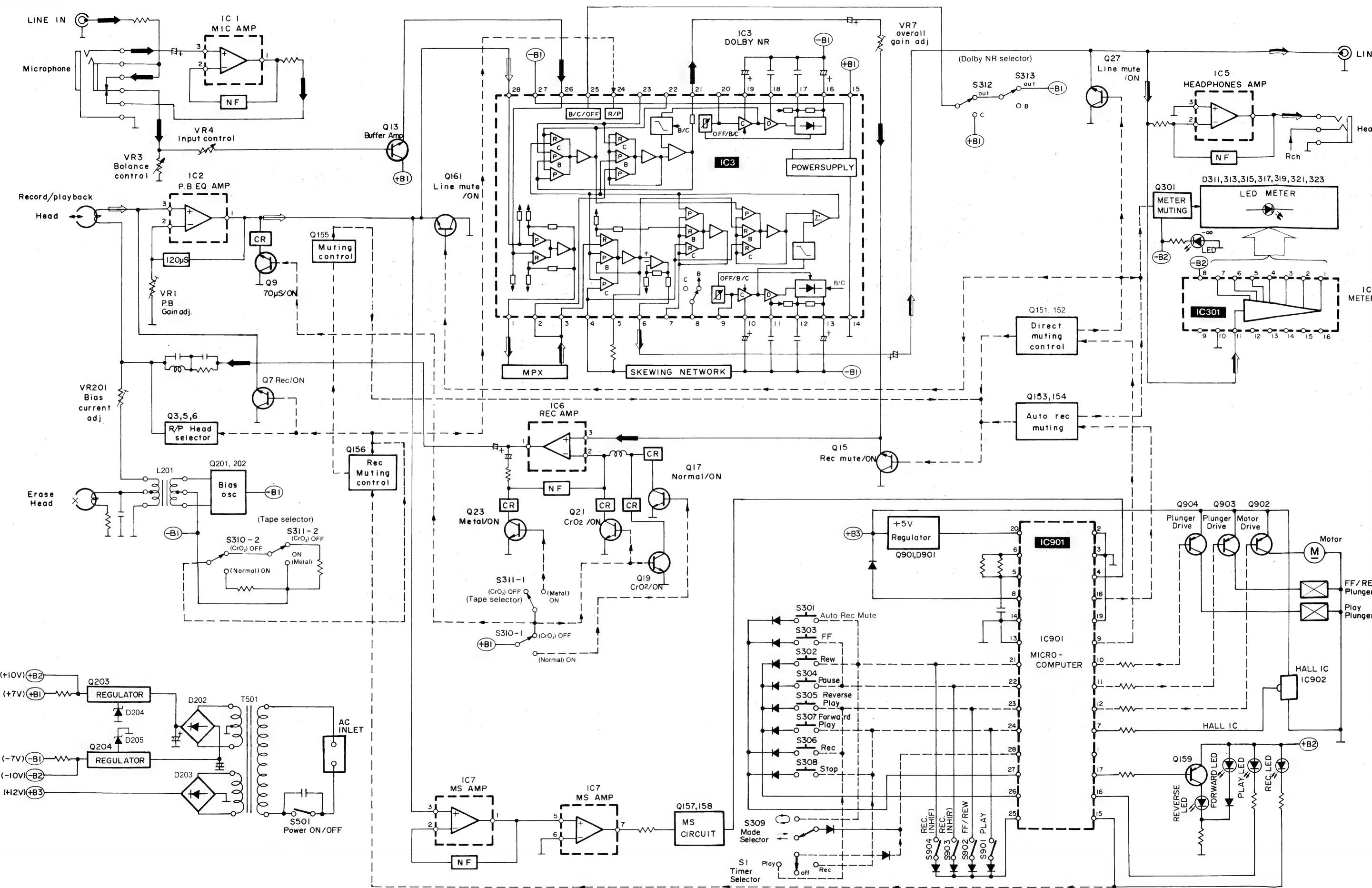
SPECIFICATIONS * Input level control...MAX
 * Balance control.....Center

Playback S/N ratio * Test tape...QZZCFM	Greater than 45dB
Overall distortion * Test tape ...QZZCRA for Normal ...QZZCRX for CrO ₂ ...QZZCRZ for Metal	Normal Less than 2.1% CrO ₂ Metal Less than 2.8%
Overall S/N ratio * Test tape...QZZCRX	Greater than 43dB (without NAB filter)

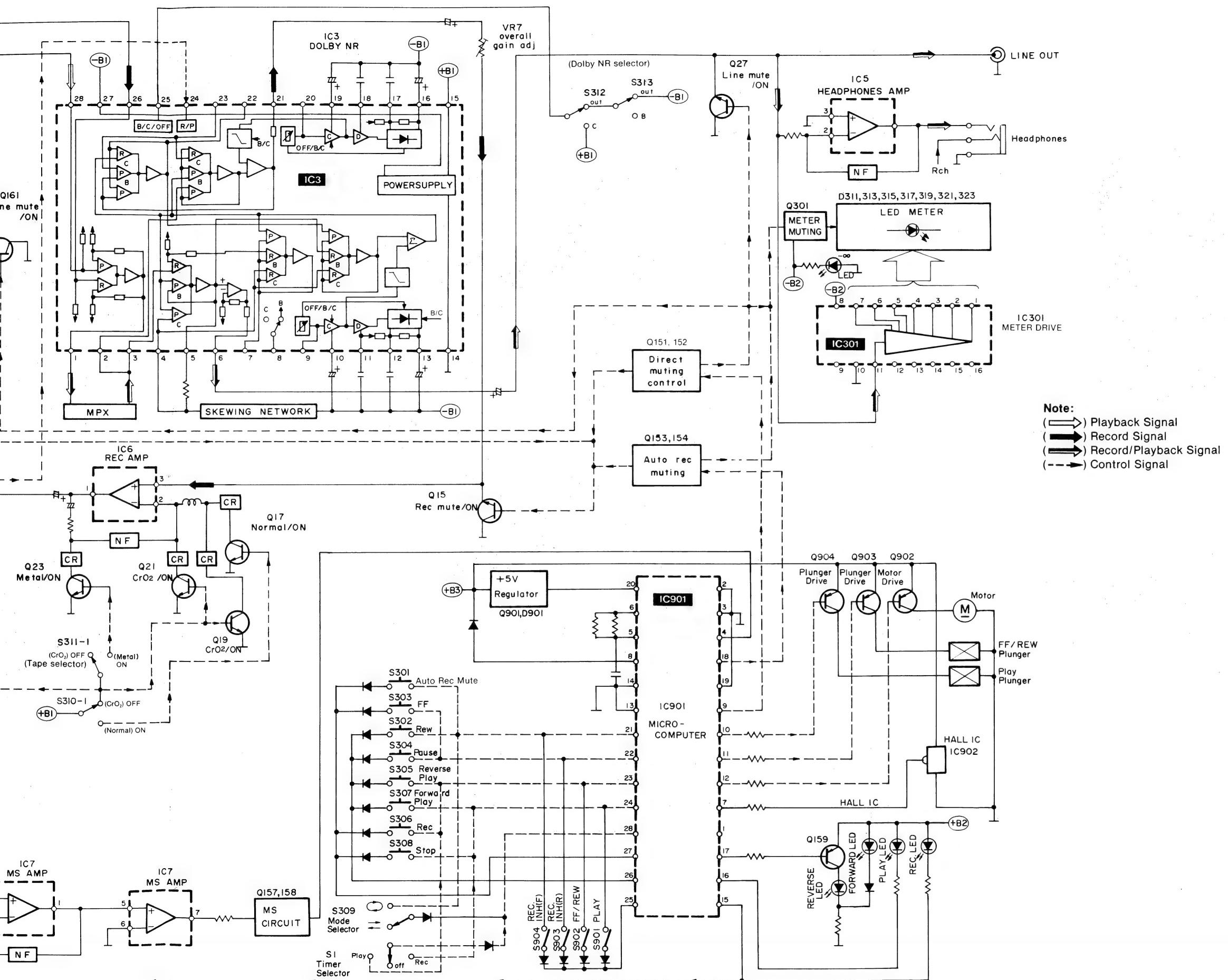
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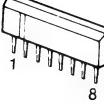
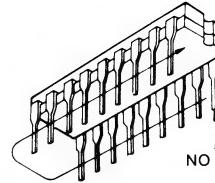
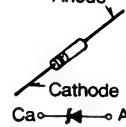
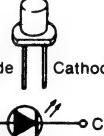
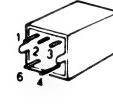
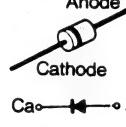
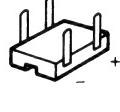
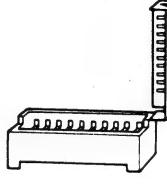
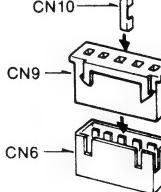
- (This schematic diagram may be modified at any time with the development of new technology.)
- * The part No. of transistors, IC and diodes mentioned in the schematic diagram stand for production part No. Regarding the parts No. with  mark, the production part No. are different from the replacement part No. Therefore, when placing an order for replacement part, please use the part No. in the replacement part list.
 - * This is the basic circuit diagram of this unit.
 Note that part of the circuit is subject to change depending on the areas.
 - S1 : Timer switch in "OFF" position.
 - S301 : Auto Rec mute switch in "OFF" position.
 - S302 : Rewind switch in "OFF" position.
 - S303 : Fast forward switch in "OFF" position.
 - S304 : Pause switch in "OFF" position.
 - S305 : Revers play switch in "OFF" position.
 - S306 : Record switch in "OFF" position.
 - S307 : Forward play switch in "OFF" position.
 - S308 : Stop switch in "OFF" position.
 - S309 : Mode select switch in "↔" position.
(—:  , ──: 
 - S310, S311 : Tape select switch in "Normal" position.
(S310 ─ : Normal, S311 ─ : Metal,
S310, S311 ── : CrO₂)
 - S312, S313 : Dolby NR select switch in "OUT" position.
(S312 ─ : Dolby C, S313 ─ : Dolby B,
S312, S313 ── : OUT)
 - S501 : Power switch in "ON" position. (—: ON, ──: OFF)
 - S502 [EK][XA][XL] : Voltage select switch in "240V" position.
(110V ↔ 127V ↔ 220V ↔ 240V)
 - S901 : Play mode switch in "OFF" position.
 - S902 : FF/REW mode switch in "OFF" position.
 - S903 : Rec inhibit (Revers) switch in "OFF" position.
 - S904 : Rec inhibit (Forward) switch in "OFF" position.
 - VR1, 2 : Playback level adjustment VR.
 - VR3 : Balance control.
 - VR4, 5 : Input level control.
 - VR7, 8 : Overall gain adjustment VR.
 - VR201, 202 : Bias current adjustment VR.
 - L1, 2 : MPX coil.
 - L3, 4 : Skewing network coil.
 - L5, 6 : Peaking coil.
 - L7, 8 : Bias trap coil.
 - L201 : Bias oscillation coil.
 - Resistance are in ohms (Ω), 1/4 watt unless specified otherwise.
 $1K = 1,000(\Omega)$, $1M = 1,000k(\Omega)$
 - Capacity are in micro-fards (μF) unless specified otherwise.
 - All voltage values shown in circuitry are under no signal condition and playback mode with volume control at minimum position otherwise specified.
 () Voltage values at record mode.
 CrO₂ Voltage values at CrO₂ tape mode.
 Metal Voltage values at Metal tape mode.
 Stop Voltage values at Stop mode.
 NR IN Voltage value at which the noise reduction switch is turned on.
 - For measurement use EVM.
 - (—) indicates B (bias).
 - () indicates the flow of the playback signal.
 - () indicates the flow of the recording signal.
 - Important safety notice
 Components identified by  mark have special characteristics important for safety. When replacing any of these components, use only manufacturer's specified parts.

■ BLOCK DIAGRAM

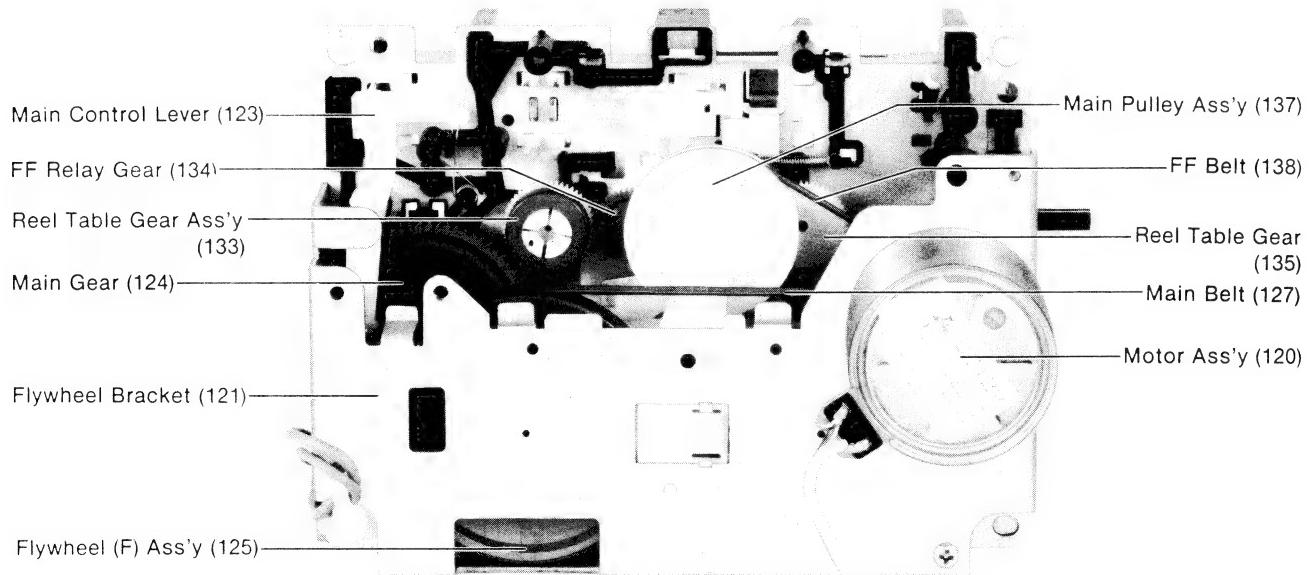
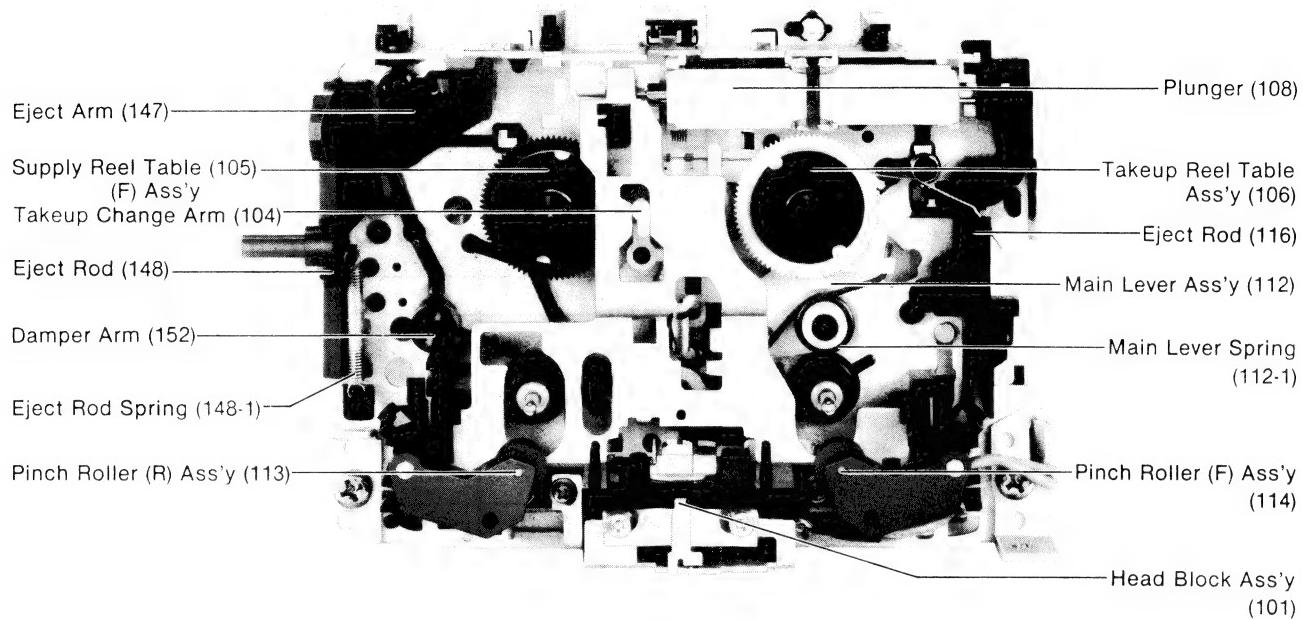


■ TERMINAL GUIDE OF TRANSISTORS DIODES, AND IC'S

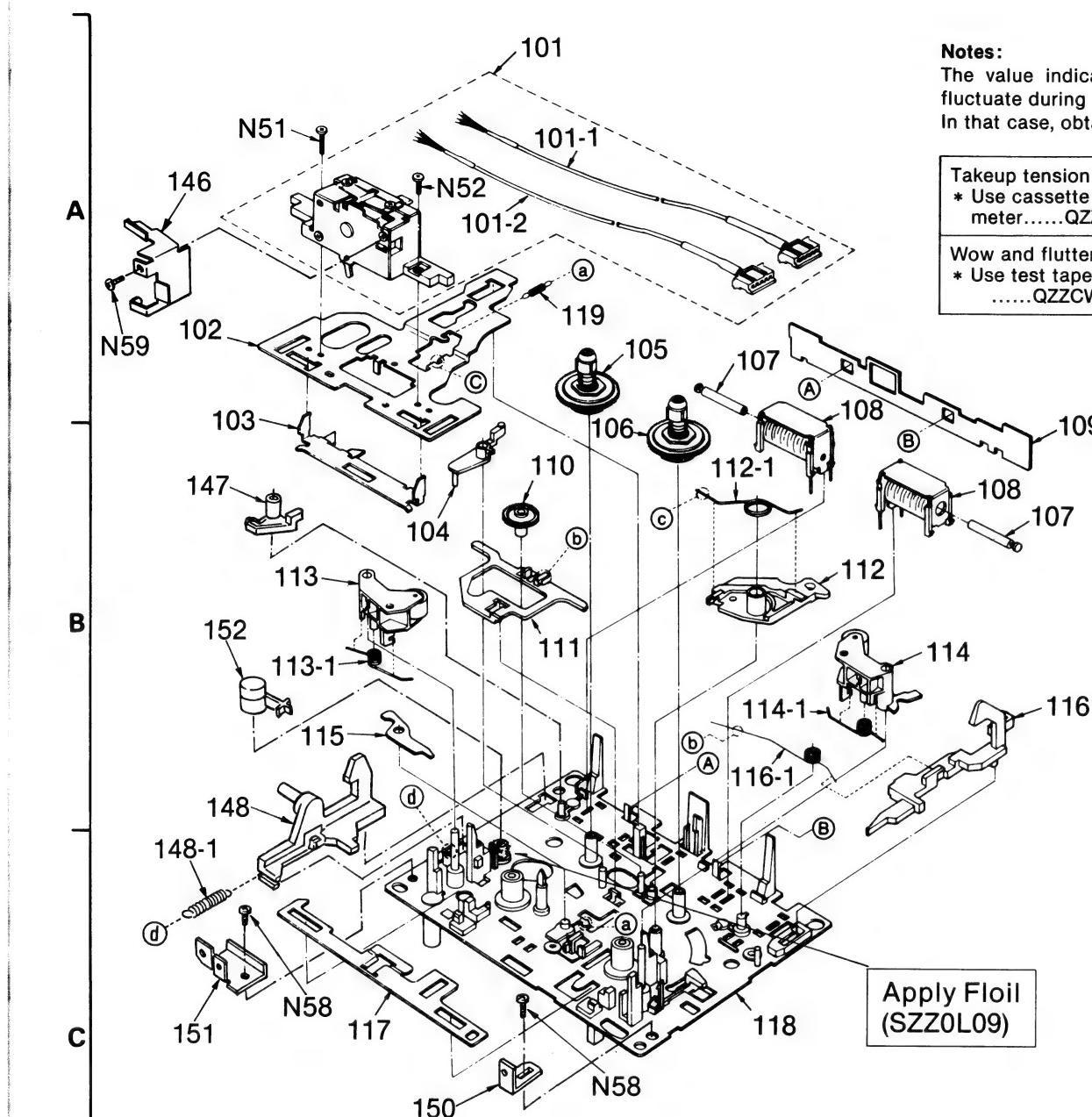


M5218L, M5220L																				
	 NO 1	<table border="1"> <tr> <td>AN6882</td><td>16 Pin</td></tr> <tr> <td>LN6413E1826</td><td>28 Pin</td></tr> <tr> <td>TEA0665</td><td>28 Pin</td></tr> </table>	AN6882	16 Pin	LN6413E1826	28 Pin	TEA0665	28 Pin												
AN6882	16 Pin																			
LN6413E1826	28 Pin																			
TEA0665	28 Pin																			
2SD1011-T, 2SD1330R	2SB909M, 2SD1225RM	MTZ5R1B, MTZ22CT77																		
 B C E	 B C E	 Anode Cathode Ca o -> A																		
SLV31MC3, SLV31VC3	QLB0202K	ELM7Q306A, QLM9Z10K																		
 Anode Cathode A o -> Ca	 Marking	 1 2 3 4 5 6																		
2SA1115E, 2SA921Q, 2SC2603EFG, UN4211, UN4212, UN4111	2SD1468R, 2SB621A-R	2SB941Q, 2SD12650																		
 B C E	 B C E	 B C E																		
SM112, 1SS133T	QLQX0343KWA	SVDS1WB10																		
 Anode Cathode Ca o -> A	 1 U 2	 +																		
	<table border="1"> <tr> <td>CN3</td><td>QJS1997S</td><td>3 Pin</td></tr> <tr> <td>CN4</td><td>QJS1962S</td><td>5 Pin</td></tr> <tr> <td>CN6</td><td>QJS1987S</td><td>4 Pin</td></tr> <tr> <td>CN5</td><td>QJS1983S</td><td>8 Pin</td></tr> <tr> <td>CN8</td><td>QJS1989S</td><td>10 Pin</td></tr> <tr> <td>CN9</td><td>QJS1990S</td><td>12 Pin</td></tr> </table>	CN3	QJS1997S	3 Pin	CN4	QJS1962S	5 Pin	CN6	QJS1987S	4 Pin	CN5	QJS1983S	8 Pin	CN8	QJS1989S	10 Pin	CN9	QJS1990S	12 Pin	
CN3	QJS1997S	3 Pin																		
CN4	QJS1962S	5 Pin																		
CN6	QJS1987S	4 Pin																		
CN5	QJS1983S	8 Pin																		
CN8	QJS1989S	10 Pin																		
CN9	QJS1990S	12 Pin																		
		<table border="1"> <tr> <td>CN1</td><td>B3B-PH</td><td>3 Pin</td></tr> <tr> <td>CN2</td><td>B5B-PH</td><td>5 Pin</td></tr> </table>	CN1	B3B-PH	3 Pin	CN2	B5B-PH	5 Pin												
CN1	B3B-PH	3 Pin																		
CN2	B5B-PH	5 Pin																		

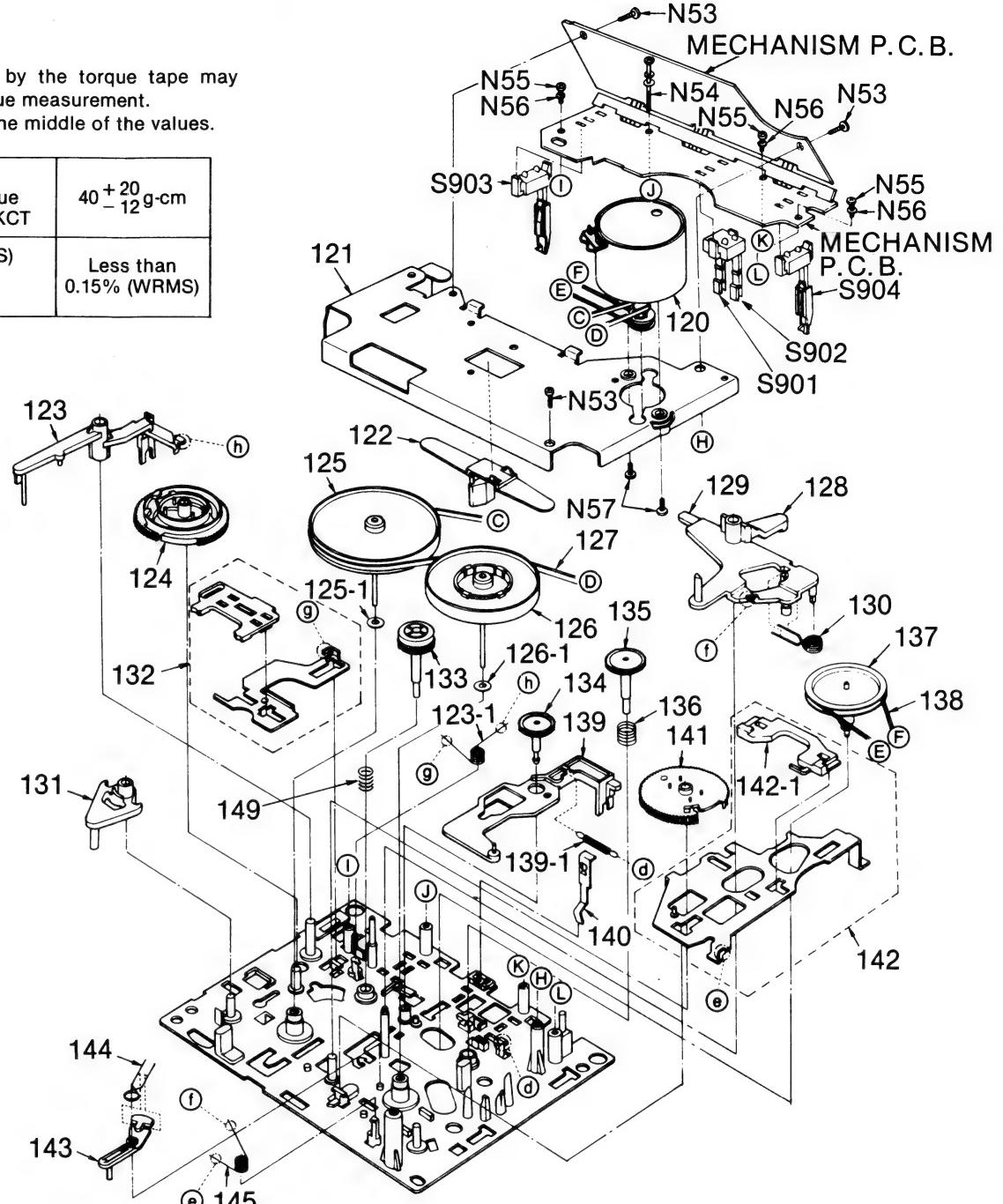
■ MECHANICAL PARTS LOCATION



• Front View



• Back View



REPLACEMENT PARTS LIST

Ref. No.	Part No.	Part Name & Description
MECHANISM PARTS		
101	RMDG0005G	Head Block Ass'y
101-1	RJSG0007Z	Lead Wire, R/P H
101-2	RJSG0008Z	Lead Wire, EH
102	RUAG029XA	Head Base Plate
103	RUB342Z	Pinch Roller Change Rod
104	RUB347Z	Take Up Change Arm
105	RDMG0002Z	Supply Reel Table Ass'y
106	RDMG0001Z	Take Up Reel Table Ass'y
107	RUB358Z	Shaft
108	RUEG0001Z	Plunger Ass'y
109	RUB344Z	Switch Lever
110	RDG5772Z	Take Up Relay Gear
111	RUB353Z	Brake Rod
112	RUBG0001Z	Main Lever Ass'y
112-1	RUW14Z	Main Lever Spring
113	RUBG0007Z	Pinch Roller (J) Ass'y
113-1	RUW13Z	Pinch Roller Spring
114	RUBG0006Z	Pinch Roller (F) Ass'y
114-1	RUW12Z	Pinch Roller Spring
115	RUB343Z	Cue Lever
116	RNR2Z	Eject Rod
116-1	RUW48Z	Eject Rod Spring
117	RUB341Z	FR Change Rod
118	RUAG0001Z	Mecha Chassis
119	RUD9Z	Head Base Plate Return Spring
120	RJQG0001Z	DC Motor Ass'y
121	RUL734Z	Flywheel, Bracket
122	RMD5001Z	Spacer
123	RUB350Z	Main Control Lever
124	RUW10Z	Main Control Lever Spring
125	RDG5776Z	Main, Gear
125-1	RDWG0003Z	Flywheel (F) Ass'y
126	QBW2123	Washer (ø2.5)
126-1	RDWG0002Z	Flywheel (R) Ass'y
127	QBW2124	Washer (ø2.2)
128	RDV26Z	Main, Belt (Flat)
129	RUB346Z	FF Arm
130	RUB348Z	FF Spring Lever
131	RUW9Z	FF Arm Spring
132	RUB354Z	FR Change Arm
133	RUBG0003Z	FR Rod Ass'y
134	RDGG003Z	Reel Table Gear Ass'y
135	RDG5773Z	FF Relay Gear
136	RDG5769Z	Reel Table Gear
137	RUQ10Z	Backtension Spring
138	RDRG0001Z	Main Pulley Ass'y
139	RDV27Z	FF, Belt (Square)
139-1	RUB349Z	Sub Control Lever
140	RUD8Z	Sub Control Lever Spring
141	RUS609Z	Tape Pressure Spring
142	RDG5775Z	Sub, Gear
142-1	RUBG0004Z	FF Rod Ass'y
143	RUB345Z	FR Selecte Rod
144	RUB359Z	Take Up Change Lever
145	RUW15Z	Take Up Change Lever Spring
146	RUW8Z	FF Rod Spring
147	RMC1042ZA	Shield Plate
148	RNL3ZA	Eject Arm
148-1	RNR1Z	Eject Rod
149	RUD22Z	Eject Rod Spring
150	RUQ30ZA	Backtension Spring
151	SMN1972	Mecha Angle (R)
152	SMN1973	Mecha Angle (L)
153	RNL1Z	Damper Arm
SCREWS, NUTS & WASHERS		
N 51	XTN2 + 8B	Screw ø2×8
N 52	XTN2 + 4B	Screw ø2×4
N 53	XTN26 + 6B	Screw ø2.6×6
N 54	XYC2 + FF15	Screw ø2×15
N 55	XTN2 + 5B	Screw ø2×5
N 56	XWG2	Washer 2ø
N 57	XSN26 + 3	Screw ø2.6×3
N 58	XTN4 + 6B	Screw ø4×6
N 59	XQN2 + CJ5	Screw ø2×5

■ TECHNICAL GUIDE

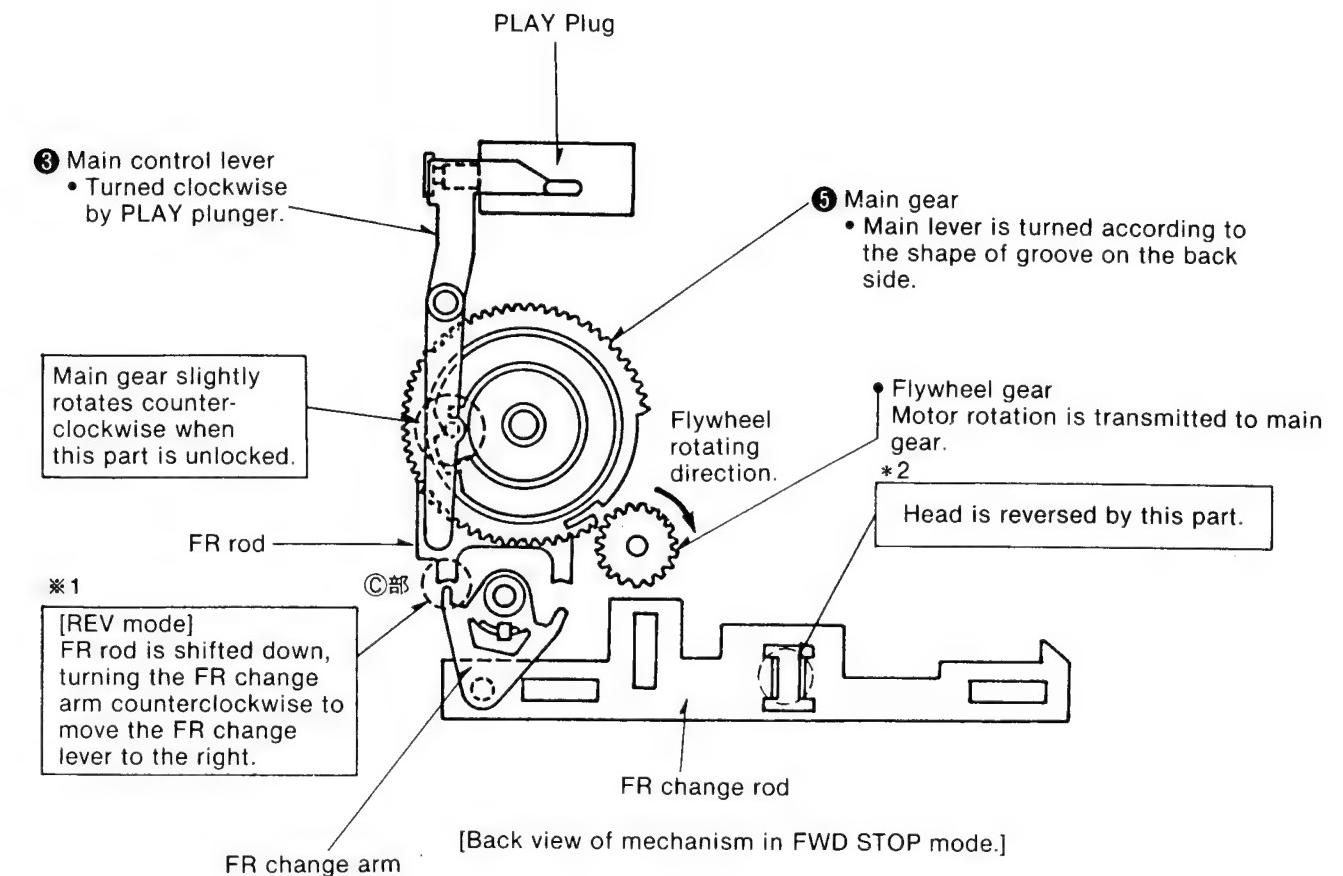
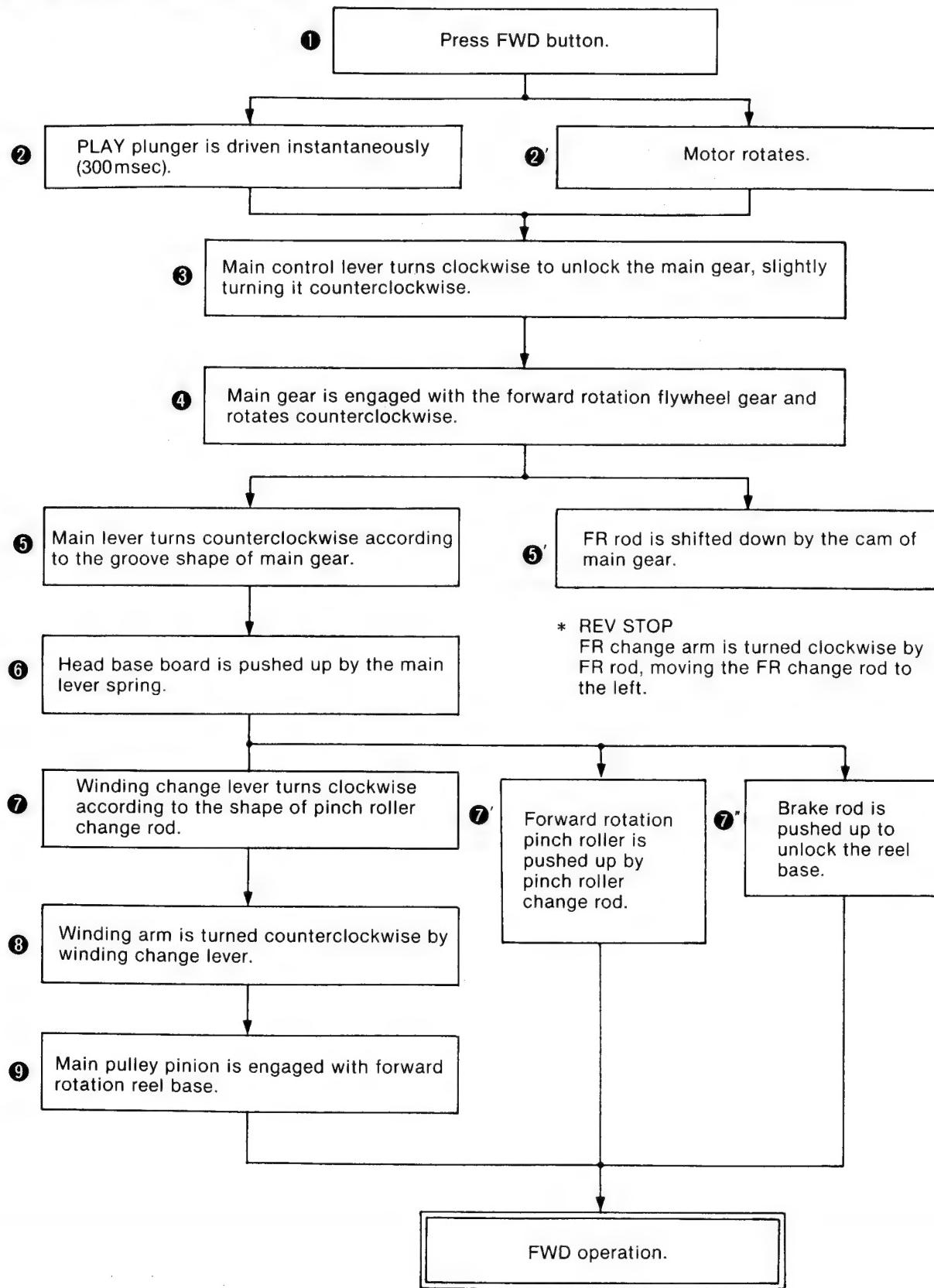
• Description of mechanism operation

Employed for this unit is the newly developed record/playback auto reverse mechanism.

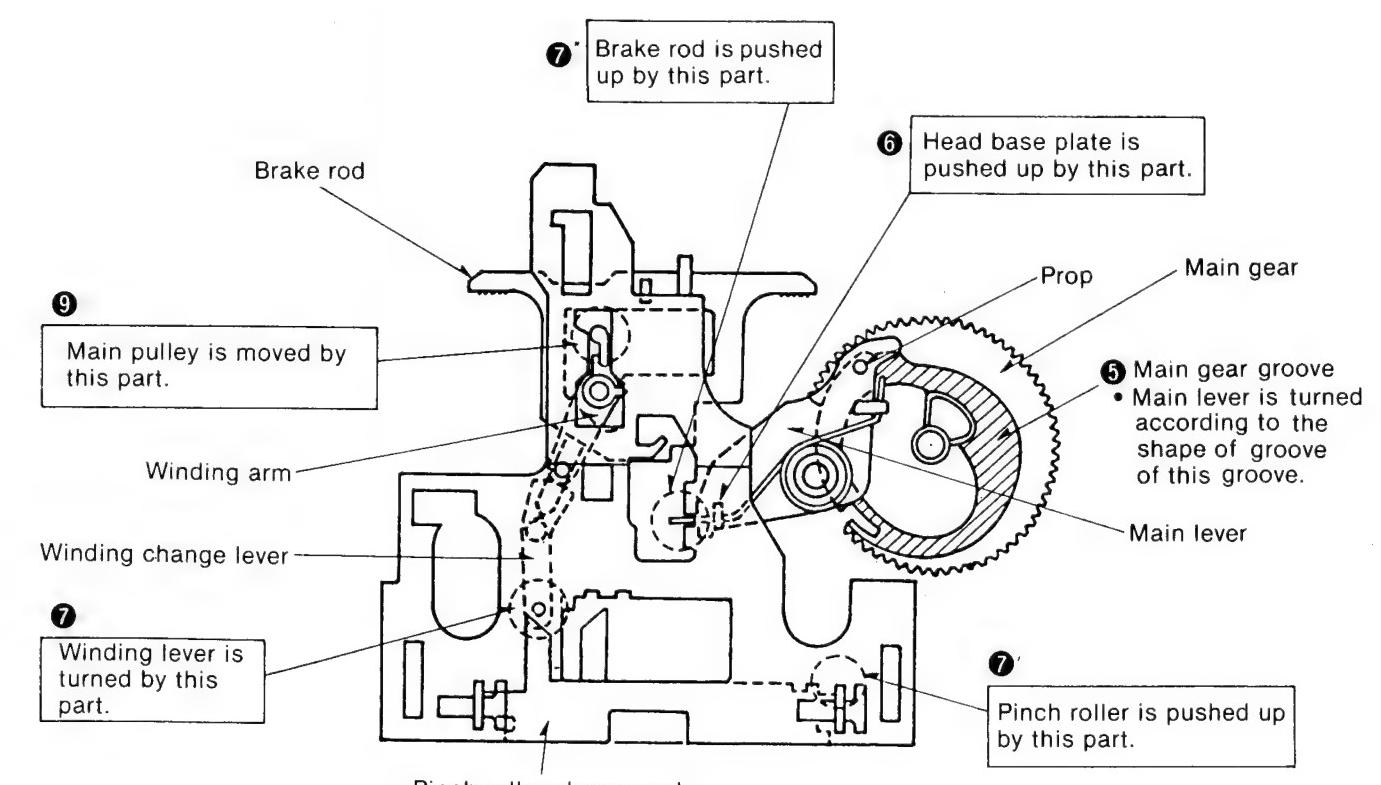
The conventional record/playback auto reverse mechanism (RS-8R series) used two motors (for capstan drive and head up/down operation), while this newly developed mechanism uses only one motor for capstan and head up/down operation.

The basic operations (FWD STOP → FWD, FWD → REV) of this mechanism are explained in the following.

1) FWD STOP → FWD PLAY OPERATION



[Back view of mechanism in FWD STOP mode.]



[Front view of mechanism in FWD STOP mode.]

2) REVER

◎ P

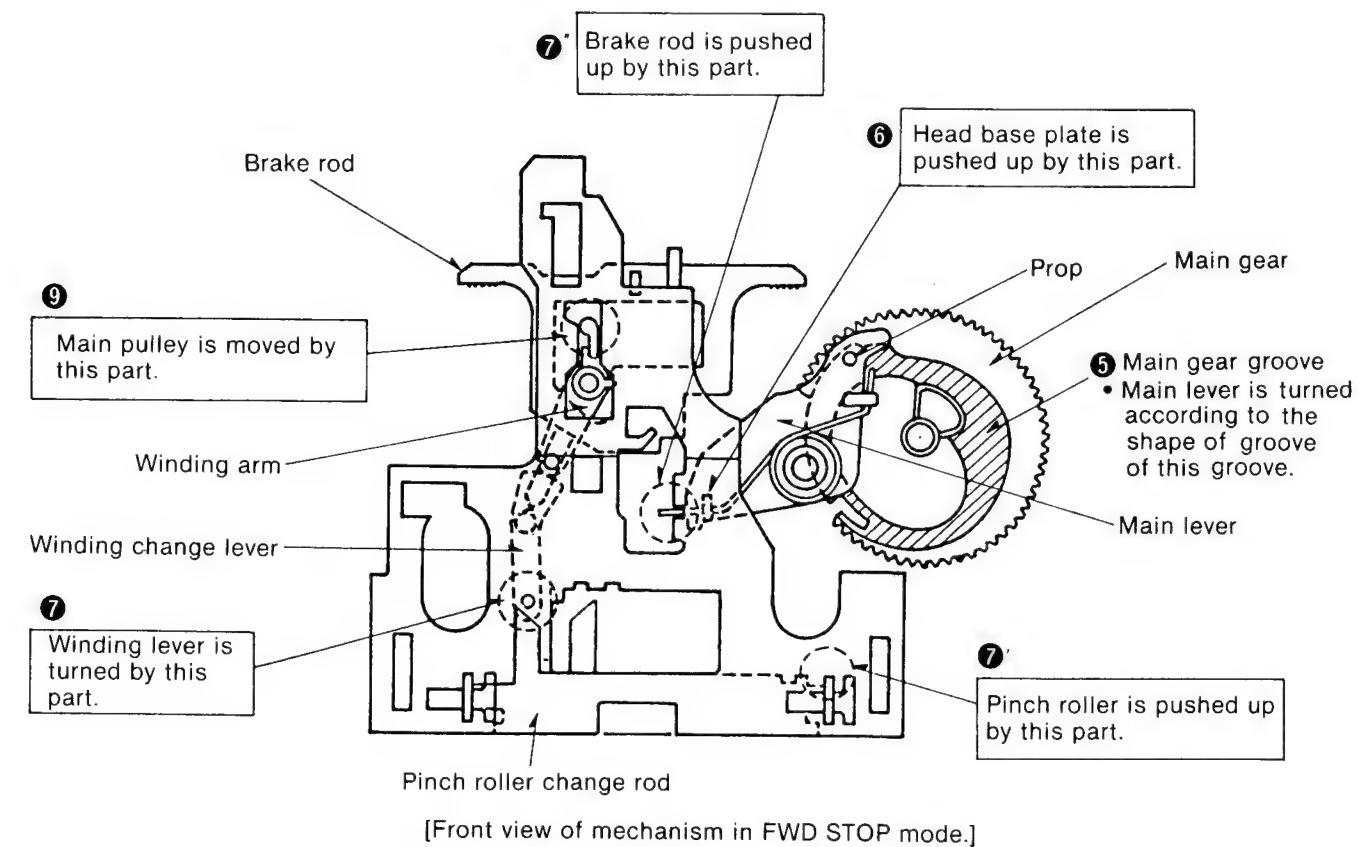
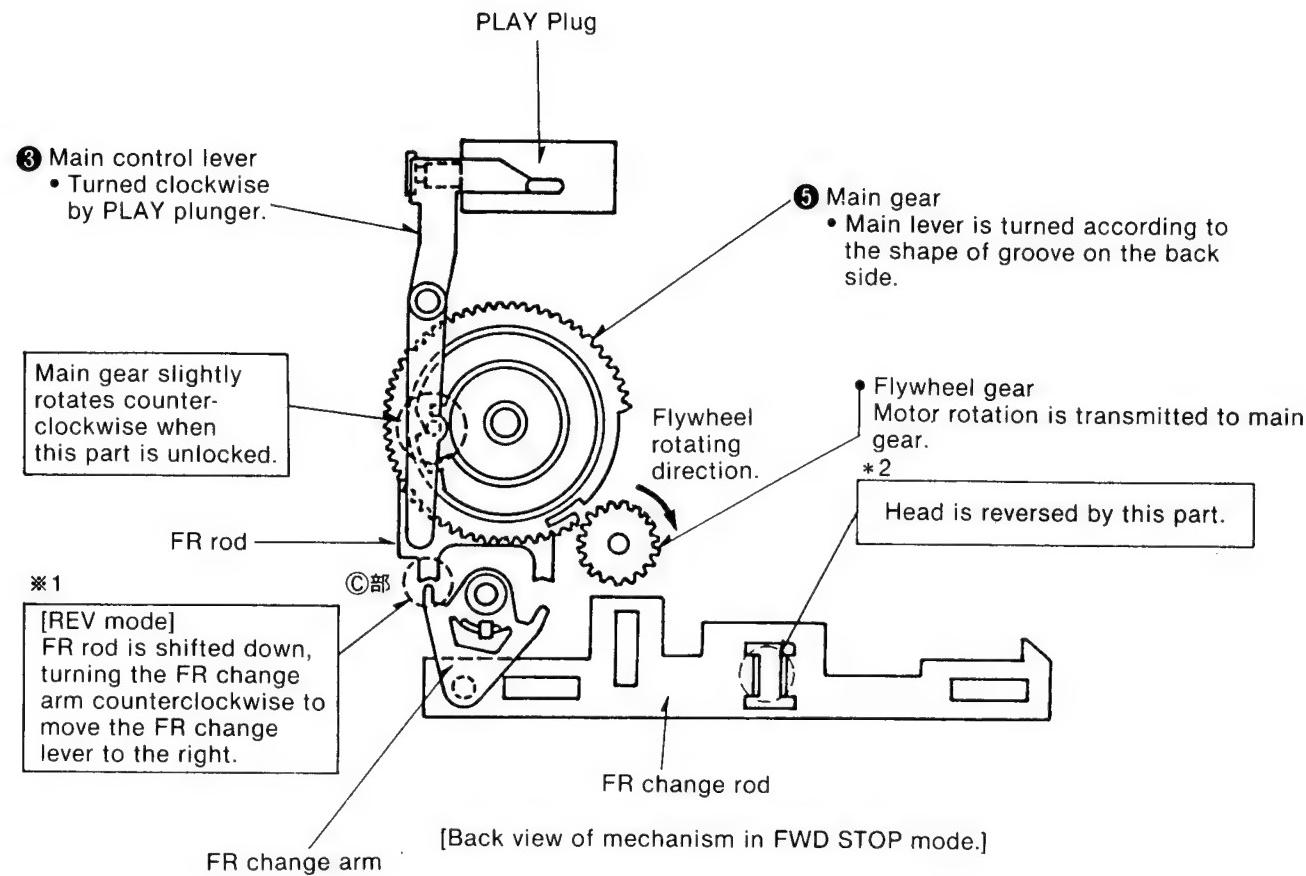
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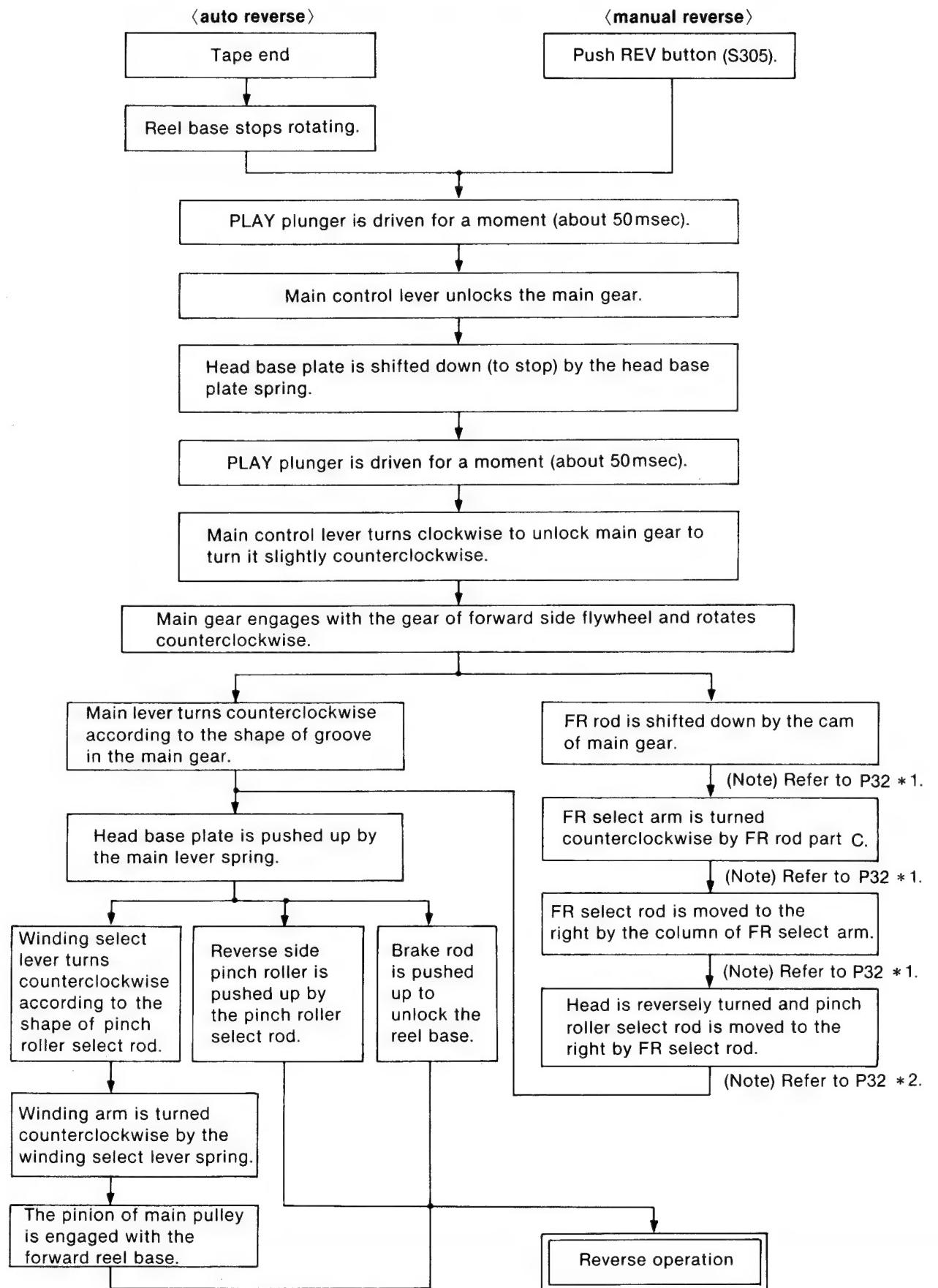
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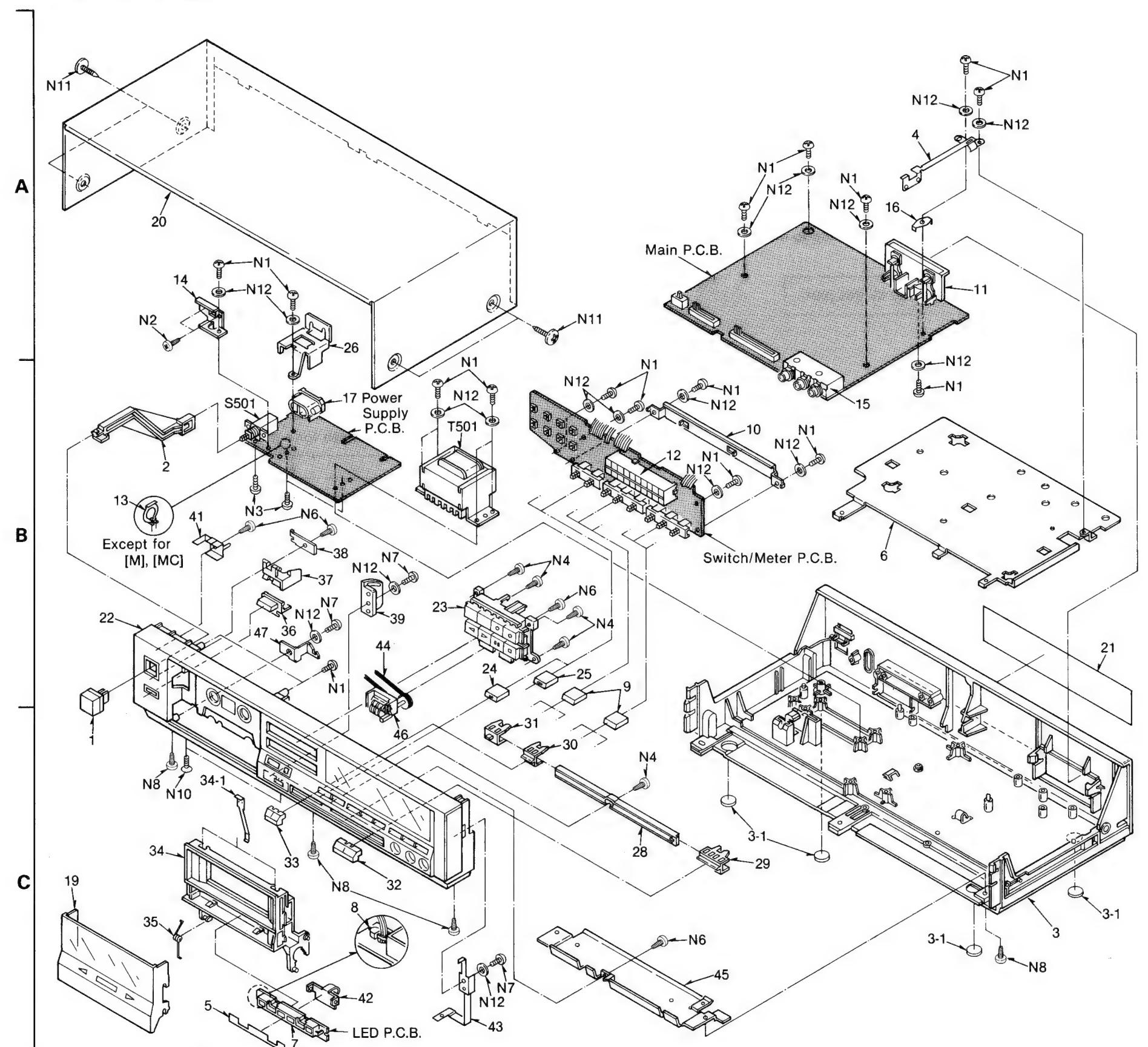


2) REVERSE OPERATION (FWD → REV)

◎ For the mechanism illustration, refer to P32.



■ CABINET PARTS LOCATION



A	20	14	26				16	4	11												
B	22	13	2	41	36	37	38	17	44	39	23	24	25	9	12	10	15	6	21		
C	19	1	35	34	5	34-1	33	7	42	832	46	43	31	30	28	45	29	3-1	3-1	3	3-1

REPLACEMENT PARTS LIST

Important safety notice
Components identified by Δ mark have special characteristics important for safety.
When replacing any of these components, use only manufacturer's specified parts.

Ref. No.	Part No.	Part Name & Description	Ref. No.	Part No.	Part Name & Description
CABINET PARTS			19	[E] [EK][EH] [EGA] [XA][XL]	SYKM9-1 "Black Type"
1	SBC666	Power Button			Cassette Lid Ass'y
2	SUB237	Power Rod			
3 [M][MC] [E][EH] [EGA]	SKMSB25-SE	Main Case Ass'y	20	SKC1782K99-1 "Black Type"	Case Cover
3 [EK] [XA][XL]	SKMSB25-SEK	Main Case Ass'y	20	SKC1782S98-1 "Silver Type"	Case Cover
3-1 SKA1094	Case Foot	21 [M] SGTM17 [MC] SGTM21 [E] SGTM22 [EK] SGTM24 [EH]	Main Name Plate		
4 SUS795	Earth Plate	[EGA] SGTM36 [XA] SGTM39 [XL] SGTM40	Main Name Plate		
5 SHRM5	Sheet	22 SGYSB28R-KM "Black Type"	Front Panel Ass'y		
6 SMC6377	Shield Plate	22 SGYSB28R-SM "Silver Type"	Front Panel Ass'y		
7 SMPM4	Reflection Plate	23 SHRMSB28R-KM Operation Chassis A "Black Type"			
8 QTD1333	Cord Clamper	23 SHRMSB28R-SM Operation Chassis A "Silver Type"			
9 SBC735-1 "Black Type"	Push Button	24 SBC735-3 "Black Type"	Reverse Button (A)		
9 SBC735 "Silver Type"	Push Button	24 SBC735-2 "Silver Type"	Reverse Button (A)		
10 SMN1967	Strengthen Angle (A)	25 SBC735-7 "Black Type"	Reverse Button (C)		
11 QEJ5039C	Jack Board	25 SBC735-6 "Silver Type"	Reverse Button (C)		
12 LN161253P	LED Block	26 SMN1965	Holder Angle		
13 SMX888	Spark Killer Cover	28 SGX7756-1 "Black Type"	Slide Guide		
14 SMN1974	Power Switch Angle	28 SGX7756 "Silver Type"	Slide Guide		
15 SMN1970-2	Microphone Angle				
16 SNE55-1	Earth Plate				
17 [M] [MC][E] [EK][EH] [EGA] [XA] △ SJS9230	AC Inlet				
17 [XL] △ SJS9235	AC Inlet				
19 [M] [MC][E] [EK][EH] [EGA] [XA][XL]	SYKM9 "Silver Type"				
	Cassette Lid Ass'y				

Areas

- * [M] U.S.A.
 - * [MC] Canada.
 - * [E] All European areas except
 - * [EK] United Kingdom.

- Chau

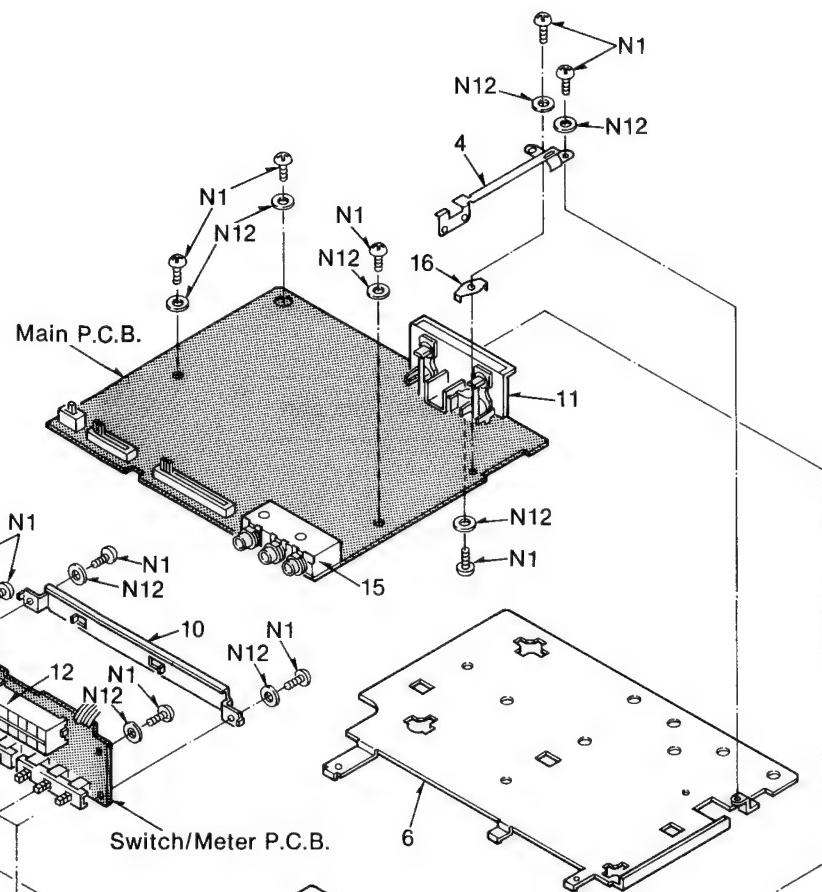
Ref. N
CABIN
19
20
21
22
23
28
SCREEN
N11
ACCIDENT
A1
PACK
P1

Areas

* [M] U.S.A.	* [EH] Holland.
* [MC] Canada.	* [EGA] F.R. Germany.
* [E] All European areas except United Kingdom.	* [XA] Asia, Latin America, Middle East and Africa.
* [EK] United Kingdom.	* [XL] Australia.

REPLACEMENT PARTS LIST

Important safety notice
Components identified by Δ mark have special characteristics important for safety.
When replacing any of these components, use only manufacturer's specified parts.



Cassette Deck

DEUTSCH

Verwenden Sie bitte diese Broschüre Zusammen
mit der Service-Anleitung für das Modell Nr.
RS-B28R.

DEUTSCH

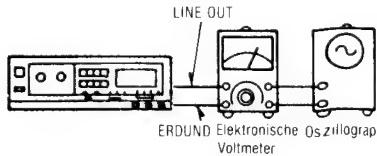
■ TECHNISCHE DATEN

System	Stereo-Cassettedeck	Gleichauschwankungen	0,08% (WRMS) ±0,14% (DIN)
Spuren	4 Spuren, 2 Kanäle		
Tonköpfe (kombiniert)			
Aufnahme/Wiedergabe	MX-Kopf		
Löschen	Ferrit-Kopf mit Doppelspalt	Umspulzeit	ca. 90 s für C-60-Cassette
Motoren	1-Motor	Eingangsempfindlichkeit und Impedanz	
Aufnahmesystem	Wechselstrom-Vormagnetisierung	MIC	0,25 mV/400Ω~10 kΩ
Vormagnetisierungsfrequency	80 kHz	LINE	60 mV/47 kΩ
Löschesystem	Wechselstrom-Vormagnetisierung	Ausgangsspannung und Impedanz	
Bandgeschwindigkeit	4,8 cm/s	LINE/DIN	400 mV/1,5 kΩ
Frequenzgang Reinesenbänder	20 Hz~17.000 Hz 30 Hz~17.000 Hz (DIN) 40 Hz~16.000 Hz±3 dB	HEADPHONES	80 mV/8Ω
CrO₂-Bänder	20 Hz~17.000 Hz 30 Hz~16.000 Hz (DIN) 40 Hz~15.000 Hz±3 dB	Stromaufnahme	18 W
Normalbänder	20 Hz~16.000 Hz 30 Hz~15.000 Hz (DIN) 40 Hz~14.000 Hz±3 dB	Stromversorgung	Netz 50 Hz/60 Hz, 220 V für Europa außer England, 110 V/127 V/220 V/240 V, für andere Länder (voreingestellte Netzspannung 240 V)
Geräuschspannungsabstand: (Signalpegel=max. Aussteuerungspegel, CrO ₂ -Band)		Abmessungen (B×H×T)	430×100,5×229,5 mm
mit Dolby C-Rauschunterdrückung	75 dB (CCIR)	Gewicht	3,7 kg
mit Dolby-B-Rauschunterdrückung	67 dB (CCIR)		
ohne Rauschunterdrückung	57 dB (nach A bewertet)		

Anm.: Wenn nicht anders vorgeschrieben, Drehschalter und Steuereinrichtungen auf die folgenden Positionen stellen.

- Für saubere Köpfe sorgen.
- Für saubere Tonwelle und Andruckrolle sorgen.
- Auf normale Raumtemperatur achten: 20±5°C (68±9°F)
- Timer-Startschalter: OFF
- Eingangsregler: MAX
- Dolbyschalter: AUS
- Abgleichkontrolle: Mitte (Zentrum)
- Mode Taste: mode

■ MESSUNGEN UND EINSTELL METHODEN

A Senkrechtstellen des Kopfes	Bedingung: • Wiedergabe (Vorlauf-Rücklauf)	Meßgerät: • Elektronische Voltmeter • Oszillograph • Testband (azimuth) ...QZZCFM • Testband...QZZCRD
Ausgangsbalance-Justierung für linken und rechten Kanal		
1. Den Meßaufbau zeigt Fig. 2. 2. In der Forward-Playback Stellung das 8 kHz Signal des QZZCFM Testbandes wiedergeben. Die Azimuth-Schraube (Vorlauf), die Abbildung 3 zeigt, auf maximalen Ausgangspegel des linken und rechten Kanals abgleichen. Sind die Ausgangspegel des linken und rechten Kanals nicht gleichzeitig maximal, wie folgt justieren: 		

- Durch Drehen der in Abbildung 3 gezeigten Azimuth-Schraube (Vorlauf) die Winkel A und C auffinden (den Punkt wo der Spitzenausgangspegel für den linken, bzw. rechten Kanal erreicht wird, ermitteln). Anschließend den Winkel B zwischen den Winkeln A und C, d.h. den Punkt, wo der Ausgangspegel des linken und rechten Kanals bei maximalem Pegel zusammentreffen, ermitteln. (Siehe Abbildung 3 und 4).
- In der Reverse Playback Stellung die Azimuth-Schraube (Rücklauf) wie oben beschrieben einstellen.

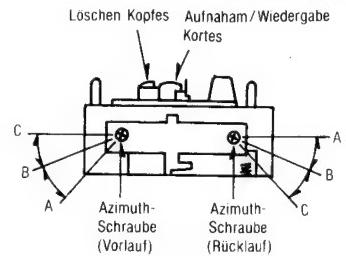


Fig. 3

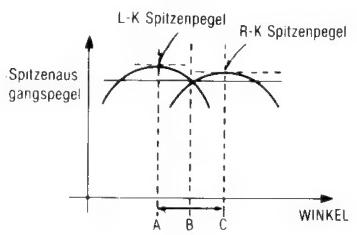


Fig. 4

Phasenjustierung für linken und rechten Kanal

- Den Meßaufbau zeigt Fig. 5.
- In der Forward Playback Stellung das 8kHz Signal des Testbandes (QZZCFM) wiedergeben. Die in Abbildung 3 gezeigte Azimuth-Schraube (Vorlauf) so einstellen, daß die Zeiger von zwei Röhrentvoltmetern auf Maximum ausschlagen, und am Oszilloskop eine wie in Abbildung 6 gezeigte Wellenform erreicht wird.
- In der Rücklauf Playback Stellung die Azimuth-Schraube (Rücklauf) wie oben beschrieben einstellen. Prüfung der Pegelabweichung im Vorwärts- und Rückwärtslauf.
- Das Playback Pegelsignal (315kHz bei 0dB) auf dem Standard Playback Meßband wiedergeben und prüfen, daß sich die Pegelabweichung bei Rückwärts- und Vorwärtslauf innerhalb von 1,0dB befindet.
- Nach der Einstellung die Löschkopfhöhe endgültig festlegen und die Winkel der Einstellungsschrauben bestimmen.

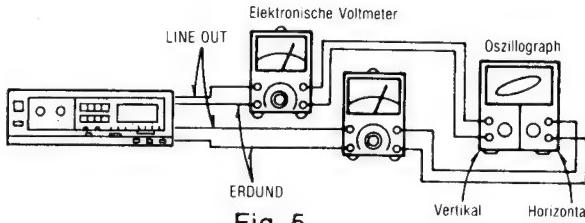


Fig. 5

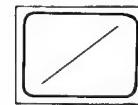
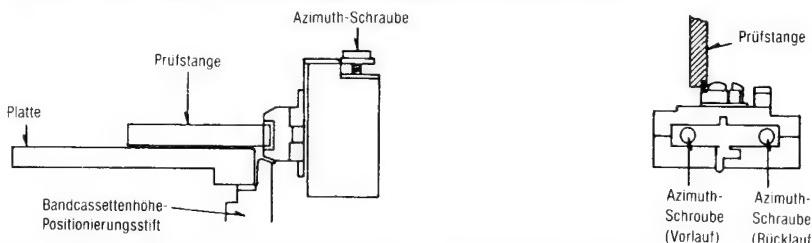


Fig. 6

Tonkopfhöheneinstellung durch Verwendung der Tonkopfeinstellungsschablone (QZZ0207)

Die Tonkopfeinstellungsschablone erlaubt genaues und schnelles Einstellen der Tonkopfhöhe in folgender Weise.

- Die Platine in den Mechanismus einlegen.
- Den Mechanismus auf Play Stellung schalten.
- Den Prüfungsstift auf die Platine aufliegen.
- Den Prüfungsstift durch jeden Löschkopf stecken.
- Die Höheneinstellungsschraube so einstellen, daß der Prüfungsstift keinen der Löschköpfe berührt.
- Testband (Bandverlaufbeobachter QZZCRD) abspielen und darauf achten, daß das Band die Lösch-Köpfe nicht berührt (flattert usw.).
- Danach die Punkte 1 bis 7 des Einstellungsvorganges durchführen.



B Bandgeschwindigkeit

- Bedingung:
- Wiedergabe
 - Betriebsart: Normalband

- Meßgerät:
- Elektronischer Digitalzähler
 - Testband...QZZCWAT

Genauigkeit der Bandgeschwindigkeit

- Den Meßaufbau zeigt Fig. 7.
- Testband (QZZCWAT 3000Hz) wiedergeben und Ausgangssignal dem Zähler zuführen.
- Frequenz messen.

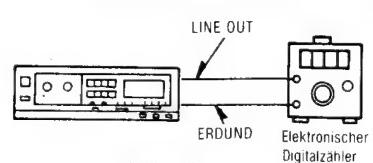


Fig. 7

4. Beträgt die auf dem Testband aufgezeichnete Frequenz 3000Hz, so ergibt sich die Genauigkeit nach folgender Formel:

$$\text{Genauigkeit der Bandgeschwindigkeit} = \frac{f - 3000}{3000} \times 100(\%)$$

worin f die gemessene Frequenz ist.

5. Die Messung soll im mittleren Teil des Bandes erfolgen.

NORMALWERT: 0,33% (3000±10Hz)

6. Falls der Meßwert nicht im vorgeschriebenen Bereich liegt, bitte mit Bandgeschwindigkeitsregler VR wie in Fig. 1 gezeigt einstellen.

Anmerkung: Bitte bei dieser Einheit zum Justieren der Bandgeschwindigkeit keinen Metallschraubenzieher benutzen.

Schwankung der Bandgeschwindigkeit:

Messung, wie oben beschrieben für Anfang, mittleren Teil und Ende des Testbandes wiederholen und Schwankung wie folgt bestimmen:

$$\text{Schwankung} = \frac{f_1 - f_2}{3000} \times 100(\%)$$

f_1 = Maximalwert

f_2 = Minimalwert

NORMALWERT: 1,5%

C Frequenzgang bei Wiedergabe

Bedingung:

- Wiedergabe
(Vorlauf-Rücklauf)
- Betriebsart: Normalband

Meßgerät:

- Elektronische Voltmeter
- Oszillograph
- Testband...QZZCFM

1. Den Meßaufbau zeigt Fig. 2.
2. Gerät auf Wiedergabe schalten. Frequenzgang-Testband QZZCFM wiedergeben.
3. Ausgangsspannung bei 315Hz, 12,5kHz, 8kHz, 1kHz, 250Hz, 125Hz und 63Hz messen und jede Ausgangsspannung mit der Standardfrequenz 315Hz an der LINE OUT vergleichen.
4. Messungen an beiden Kanälen durchführen.
5. Prüfen, ob die gemessenen Werte innerhalb des in der Frequenzgang-Übersicht aufgeführten Bereichs liegen. (Siehe Fig. 8.)

Wiedergabe-Frequenzgangsdiagramm

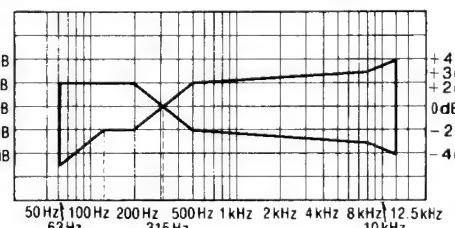


Fig. 8

D Wiedergabe-Verstärkung

Bedingung:

- Wiedergabe
(Vorlauf-Rücklauf)
- Betriebsart: Normalband

Meßgerät:

- Elektronische Voltmeter
- Oszillograph
- Testband...QZZCFM

1. Den meßaufbau zeigt Fig. 2.
2. Den Standard-Aufnahmepiegelteil der Testbandcassette (QZZCFM, 315Hz) wiedergeben und mit dem Elektronischen Voltmeter den Ausgangspegel an den LINE OUT-Anschlüssen messen.
3. Messung an beiden Kanälen durchführen.

NORMALWERT: 0,4V±0,05V

Einstellung:

1. Abweichungen können durch Abgleich von VR1 (linker Kanal) und VR2 (rechter Kanal), korrigiert werden.
2. Nach erfolgtem Abgleich ist der Frequenzgang bei Wiedergabe erneut zu kontrollieren.

E Löschstrom

Bedingung:

- Aufnahme
- Betriebsart: Metallband

Meßgerät:

- Elektronische Voltmeter
- Oszillograph
- Testband (Leerband)
...QZZCRZ für Metall

1. Den Meßaufbau zeigt Fig. 9.
2. Die Aufnahme- und Pausentaste drücken.
3. Den Bandwahlschalter auf Metallband-Position stellen.
4. Löschstrom nach folgender Formel emitteln:

$$\text{Löschstrom (A)} = \frac{\text{Die Spannung über beide Enden von R201}}{1 (\Omega)}$$

NORMALWERT: 190 $\frac{+10}{-15}$ mA (Metal position) (190 $\frac{+10}{-15}$ mV)

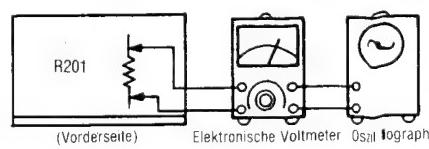


Fig. 9

5. Falls der Meßwert nicht im vorgeschriebenen Bereich liegt, auf folgenden Weise einstellen.

Einstellung:

- Beträgt der Löschstrom mehr als 200mA, unterbrechen Sie den Schaltdraht.

F Gesamtfrequenzgang

Bedingung:

- Aufnahme und Wiedergabe
- Betriebsart "Normalband"
- Betriebsart "CrO₂ Band"
- Betriebsart "Metallband"
- Eingangsregler...MAX

Meßgerät:

- Elektronische Voltmeter
- NF-Generator
- Abschwächer
- Oszillograph
- Testband (Leerband)
 - QZZCRA für Normal
 - QZZCRX für CrO₂
 - QZZCRZ für Metall
- Widerstand (600Ω)

Anm.:

Vor Messung und Abgleich des Gesamtfrequenzganges ist sicherzustellen, daß der Frequenzgang bei Wiedergabe korrekt ist (Vgl. entspr. Abschnitt).

Gesamtfrequenzgang-Justierung durch Aufnahme-Vomagnetisierungsstrom

(Der Aufnahme-Entzerrer ist fest eingestellt.)

- Den Meßaufbau zeigt Fig. 11.
- Gerät auf Betriebsart "Normalband" schalten, und Testband (QZZCRA) einlegen.
- An LINE IN ein Signal von 1kHz, -24dB zuführen. Das Gerät auf Aufnahme schalten.
- Den Dämpfungswiderstand feineinstellen, bis die Ausgangsleistung an LINE OUT 0,4V beträgt.
- Überprüfen, daß der Signalausgangsspeigel bei einer Ausgangs-Spannung von 0,4V -24 ± 4 dB beträgt.
- Mit dem NF-Oszillator Signale von 50Hz, 100Hz, 200Hz, 500Hz, 1kHz, 4kHz, 8kHz, 10kHz und 12.5kHz zuführen, und diese Signale auf das Testband aufzeichnen.
- Die in Schritt 5 aufgezeichneten Signale wiedergeben und überprüfen, ob die Frequenzgangkurve innerhalb des Bereichs liegt, der im Frequenzgangdiagramm für normales Band in Fig. 10 gezeigt ist. (Falls die Kurve innerhalb des vorgeschriebenen Bereichs liegt, mit den Schritten 7, 8 und 9 weiterfahren.)
- Falls die Kurve außerhalb des vorgeschriebenen Bereichs liegt, wie folgt justieren.

Justierung (A):

Wenn die Kurve den vorgeschriebenen Gesamtfrequenzgangbereich (Fig. 10) überschreitet, wie in Fig. 12 gezeigt.

- Den Vomagnetisierungsstrom durch Abgleichen von VR201 (linker Kanal) und VR202 (rechter Kanal) erhöhen.

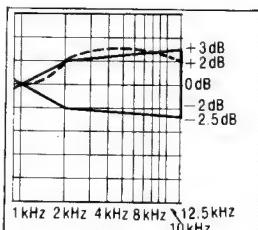


Fig. 12

- Die Schritte 5 und 6 zur Überprüfung wiederholen. (Wenn die Kurve dabei innerhalb des vorgeschriebenen Bereichs liegt (Fig. 10) mit den Schritten 7, 8, und 9 weiterfahren.)
- Wenn die Kurve den vorgeschriebenen Bereich (Fig. 10) noch immer überschreitet, den Vomagnetisierungsstrom weiter erhöhen, und die Schritte 5 und wiederholen.

Gesamtfrequenzgangs-diagramm (Normal)

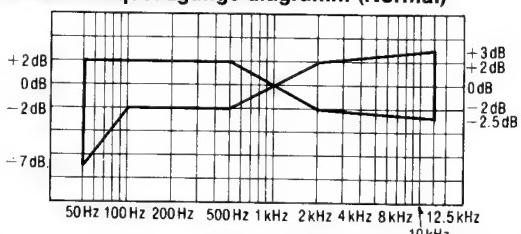


Fig. 10

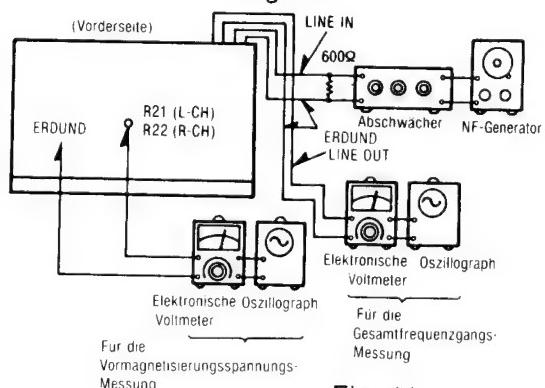


Fig. 11

Justierung (B):

Wenn die Kurve unter den vorgeschriebenen Bereich für den Gesamtfrequenzgang (Fig. 10) absinkt, wie in Fig. 13 gezeigt:

- Den Vomagnetisierungsstrom durch abgleichen von VR201 (linker Kanal) und VR202 (rechter Kanal) reduzieren.
- Die Schritte 5 und 6 zur Überprüfung wiederholen. (Falls die Kurve dabei innerhalb des vorgeschriebenen Bereichs in Fig. 10 liegt, mit den Schritten 7, 8, und 9 weiterfahren.)
- Falls die Kurve noch immer unter den vorgeschriebenen Bereich (Fig. 10) absinkt, den Vomagnetisierungsstrom weiter reduzieren, und Schritte 5 und 6 wiederholen.

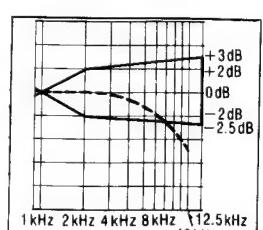


Fig. 13

7. Gerät auf Betriebsart "CrO₂ Band" schalten.
 8. Testband QZZCRX einlegen, und Signale von 50Hz, 100Hz, 200Hz, 500Hz, 1kHz, 4kHz, 8kHz, 10kHz, 12,5kHz und 14kHz aufzeichnen; Anschliessend die Signale wiedergeben und prüfen, ob die Kurve innerhalb des Bereichs liegt, der im Gesamtfrequenzgang-Diagramm für das CrO₂ Band dargestellt ist. (Fig. 14.)

9. Gerät auf Betriebsart "Metallband" schalten. Testband QZZCRZ einlegen und Signale von 50Hz, 100Hz, 200Hz, 500Hz, 1kHz, 4kHz, 8kHz, 10kHz, 12,5kHz und 14kHz aufnehmen. Anschließend die Signale wiedergeben und prüfen, ob die Kurve innerhalb des Bereichs im Gesamtfrequenzgangdiagramm für Metallband liegt. (Fig. 14.)

10. Überprüfen, daß die Vorspannung ungefähr den folgenden Werten entsprechen, wenn der Bandsortenschalter in die entsprechende Position gestellt ist.

- Die Spannung an den Anschlüssen des Widerstandes R21 (linker Kanal) [R22 (rechter Kanal)] ablesen und den Vormagnetisierungsstrom entsprechend folgender Formel berechnen.

$$\text{Vormagnetisierungsstrom (A)} = \frac{\text{Spannung am Röhrenvoltmeter (V)}}{10 (\Omega)}$$

Ungefähr 420µA (Normal position)
 Bezugswert: Ungefähr 560µA (CrO₂ position)
 Ungefähr 900µA (Metall position)

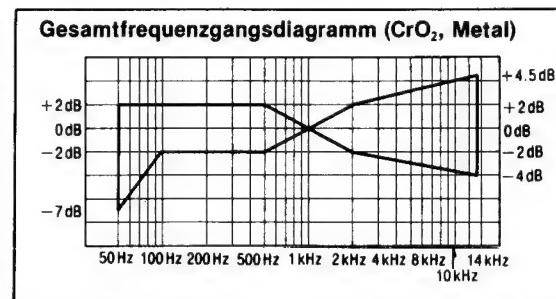


Fig. 14

G Gesamtverstärkung

- Bedingung:
 • Aufnahme und Wiedergabe
 • Betriebsart: Normalband
 • Eingangsregler: MAX
 • Standard-Eingangspegel:

Mikrofon -72₋₃⁺⁵ dB
 (0,25mV)
 NF-Eingang -24 ± 4 dB
 (60mV)

- Meßgerät:
 • Elektronische Voltmeter
 • NF-Generator
 • Abschwächer
 • Oszilloskop
 • Widerstand (600Ω)
 • Testband (Leerband)
 ...QZZCRA für Normal

1. Den Meßaufbau zeigt Fig. 15.
2. Normales Testleerband (QZZCRA) einlegen.
3. Gerät auf "Aufnahme" schalten.
4. Über den Abschwächer ein 1kHz-Signal (-24dB) vom NF-Generator dem NF-Eingang zuführen.
5. ATT justieren, bis der Monitorpegel an den LINE OUT-Anschlüssen $0,4 \pm 0,05$ V beträgt.
6. Eine bespielte Cassette wiedergeben und überprüfen, ob der Ausgangspegel an den LINE OUT-Anschlüssen $0,4 \pm 0,05$ V beträgt.
7. Wenn der gemessene Wert nicht $0,4 \pm 0,05$ V erreicht, die folgenden VR abgleichen: VR7 (L-K) oder VR8 (R-K).
8. Ab Punkt 2 wiederholen.

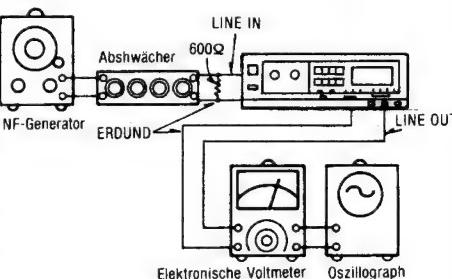


Fig. 15

H Fluoreszenzmeter

- Bedingung:
 • Aufnahme
 • Eingangsregler...MAX.

- Meßgerät:
 • Elektronische Voltmeter
 • NF-Generator
 • Abschwächer
 • Oszilloskop
 • Widerstand (600Ω)

1. Der Meßaufbau zeigt Fig. 15.
2. Die Einheit auf Aufnahmestellung schalten.
3. Ein 1kHz Signal (-24dB) vom AF Oszillator durch "ATT" auf "LINE IN" geben.
4. ATT so justieren, daß an "LINE OUT" 0,4 V anliegen.
5. Versichern Sie sich, ob die Pegelanzeige LED "0" aufleuchtet sobald $0,4V \pm 1$ dB (0,05 V) auf "LINE OUT" gegeben werden.

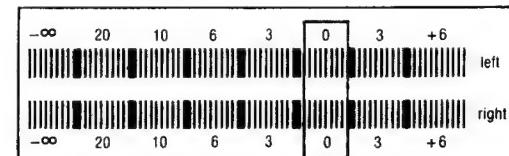


Fig. 16

Dolby-Schaltung

- Bedingung:
 • Aufnahme
 • Dolby-Schalter
 ...IN/OUT (AN/AUS)
 • Dolby-Wahlschalter
 ...B/C

- Eingangsregler...MAX.

- Meßgerät:
 • Elektronische Voltmeter
 • NF-Generator
 • Abschwächer
 • Oszilloskop
 • Widerstand (600Ω)

Aufnahmeseite

- Überprüfung der Dolby-B-Typ Verschlüsselungsmerkmale.
 1. Den Meßaufbau zeigt Fig. 17.
 2. Gerät auf "Aufnahme" stellen. (Dolby-Wahlschalter ist OUT (AUS).)
 3. Dem NF-Eingang ein 1kHz-Signal zuführen.
 4. Abschwächer so abstimmen, daß die Ausgangsspannung an Nadel 7 von IC3 (L-K) und IC4 (R-K) 12,3mV beträgt.
 5. Die Ausgangsspannung an Nadel 21 sollte 0dB betragen (375mV).
 6. Den Dolby-Wahlschalter auf B stellen. Sicherstellen, daß das Ausgangssignalpegel an Nadel 21 von IC3 (L-K) und IC4 (R-K) $+6dB \pm 2$ dB beträgt (760mV).
 7. Dolby-Wahlschalter ausschalten und die Frequenz auf 5kHz abstimmen. Das Ausgangssignal an Nadel 21 sollte 0dB betragen (375mV).
 8. Dolby-Wahlschalter auf B stellen und sicherstellen, daß das Ausgangssignalpegel an Nadel 21 von IC3 (L-K) und IC4 (R-K) $+8dB \pm 2$ dB beträgt (960mV).
- Überprüfung der Dolby-C-Typ Verschlüsselungsmerkmale
 9. Obige Stufen 1 bis 5 wiederholen.
 10. Dolby-Wahlschalter auf C stellen und sicherstellen, daß das Ausgangssignalpegel an Nadel 21 von IC3 (L-K) und IC4 (R-K) $+11,5dB \pm 2$ dB beträgt (1,5V).
 11. Dolby-Wahlschalter ausschalten und die Frequenz auf 5kHz abstimmen. Die Ausgangsspannung an Nadel 21 sollte 0dB sein (375mV).
 12. Dolby-Wahlschalter auf C stellen und sicherstellen, daß das Ausgangssignalpegel an Nadel 21 von IC3 (L-K) und IC4 (R-K) $+8,5dB \pm 2$ dB beträgt (980mV).

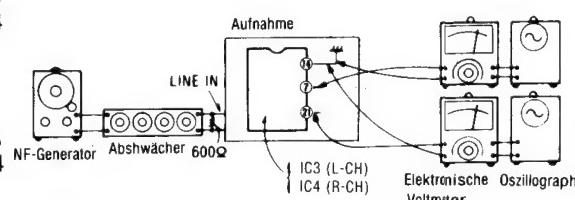


Fig. 17

FRANÇAIS

Ceci est à utiliser conjointement avec le manuel d'entretien du modèle No. RS-B28R.

CARACTÉRISTIQUES

Platine	Platine magnéto-cassette stéréo
Pistes	4 pistes, 2 canaux
Têtes (combinaison)	
ENREGISTREMENT/LECTURE	Tête en MX
Effacement	Tête en ferrite à double entrefer
Moteur	1-moteur
Système d'enregistrement	Polarisation CA
Fréquence de polarisation	80 kHz
Système d'effacement	Polarisation CA
Vitesse de défilement de la bande	4,8 cm/sec.
Réponse en fréquence	
Métal	20 Hz~17.000 Hz
	30 Hz~17.000 Hz (DIN)
CrO ₂	40 Hz~16.000 Hz±3 dB
	20 Hz~17.000 Hz
Normal	30 Hz~16.000 Hz (DIN)
	40 Hz~15.000 Hz±3 dB
	20 Hz~16.000 Hz
	30 Hz~15.000 Hz (DIN)
	40 Hz~14.000 Hz±3 dB
Rapport signal/bruit: (niveau de signal=niveau d'enregistrement maximum, bande magnétique de type CrO ₂)	
Système de réduction de bruits Dolby C	75 dB (CCIR)
Système de réduction de bruits Dolby B	67 dB (CCIR)
Pas de système de réduction de bruits	57 dB (A pondéré)

REMARQUES: Placer les interrupteurs et les contrôles dans les positions suivantes, sauf indication contraire.

- Vérifier que les têtes soient propres.
- Vérifier que le cabestan et le galet presseur soient propres.
- Température ambiante admissible: 20±5°C
- Interrupteur de démarrage de la minuterie: OFF
- Contrôles de niveau d'entrée: Maximum
- Interrupteur de réduction de bruit: OUT
- Contrôle de l'équilibre: Centre
- Commande de mode: mode

MÉTHODES DES MEASURES ET RÉGLAGES

A Réglage de l'azimut de tête	Condition: • Mode de lecture (En avant • En sens inverse)	Equipement: • Voltmètre électronique • Oscilloscope • Bande étalon (azimut) ...QZZCFM • Bande étalon...QZZCRD
Réglage de l'équilibre de la sortie au canal gauche/canal droit		
1. Brancher les appareils comme indiqué dans la Fig. 2. 2. Dans le mode de lecture avant, reproduire le signal de 8kHz de la bande étalon (QZZCFM). Régler la vis d'azimutage (Avant) indiquée dans la Fig. 3 pour obtenir les niveaux de sortie maximum pour les canaux gauche et droit. Lorsque les niveaux de sortie des canaux gauche et droit ne sont pas simultanément à leur maximum, les régler à nouveau de la façon suivante.		

Fig. 2

3. Tourner la vis d'azimutage (Avant) indiquée dans la Fig. 3 pour obtenir les angles A et C (points où les niveaux de sortie de tête pour les canaux gauche et droit sont obtenus respectivement). Localiser ensuite l'angle B entre les angles A et C, autrement dit, en un point où les niveaux de sortie des canaux gauche et droit atteignent tous les deux leur maximum. (Voir les Fig. 3 et 4.)
4. Dans le mode de lecture en sens inverse, régler la vis d'azimutage (sens inverse) de la manière citée ci-dessus.

Réglage de phase canal gauche/canal droit

5. Brancher les appareils comme indiqué dans la Fig. 5.
6. Dans le mode de lecture avant, reproduire le signal de 8kHz de la bande étalon (QZZCFM). Régler la vis d'azimutage (Avant) indiquée dans la Fig. 3, de sorte que les aiguilles des deux voltmètres électroniques oscillent au maximum, et qu'on obtienne sur l'oscilloscope une forme d'onde semblable à celle indiquée dans la Fig. 6.
7. Dans le mode de lecture en sens inverse, régler la vis d'azimutage (sens inverse) de la manière citée ci-dessus. Vérification de la différence de niveau entre les modes de lecture en avant et en sens inverse.
8. Reproduire le signal de 8kHz (315Hz à 0dB) de la Cassette étalon standard, et vérifier que la différence de niveau entre les modes de lecture avant et lecture inverse ne dépasse pas 1 dB.
9. Après réglage, immobiliser les vis de réglage de la tête d'effacement et de réglage d'angle.

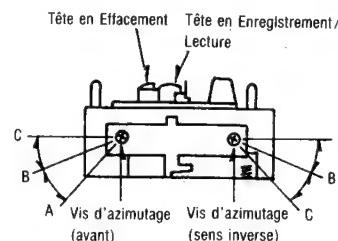


Fig. 3

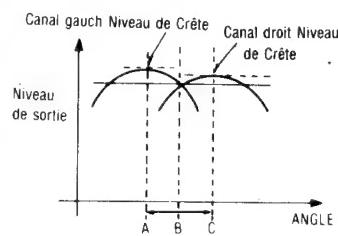


Fig. 4

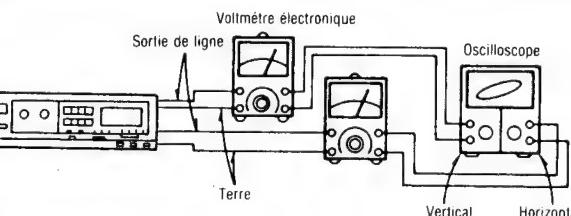


Fig. 5

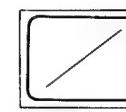
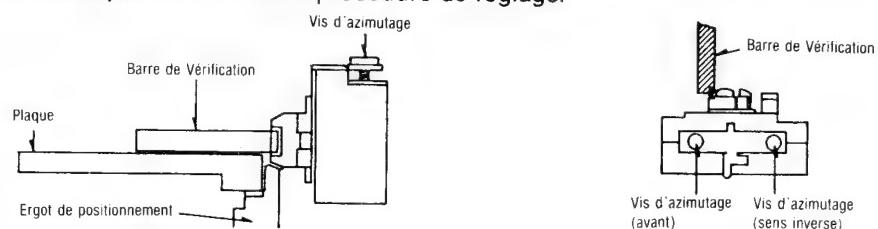


Fig. 6

Réglage de l'alignement à l'aide du gabarit de réglage (QZZ0207)

Le gabarit de réglage de tête (QZZ0207) permet un réglage rapide et précis de l'alignement:

- a. Placer la plaque sur le mécanisme.
- b. Régler le mécanisme sur le mode PLAY.
- c. Placer la tige de contrôle sur la plaque.
- d. Passer la tige de contrôle dans chaque tête d'effacement.
- e. Régler les vis d'alignement de sorte que la tige de contrôle ne touche aucune des têtes d'effacement.
- f. Utiliser une cassette à miroir (QZZCRD) pour vérifier que le ruban ne touche pas (ne s'enroule pas autour) les têtes d'effacement.
- g. Répéter ensuite les étapes de 1 à 7 de la procédure de réglage.



B Vitesse de défilement	Condition: • Mode de lecture • Mode de bande normale	Equipement: • Fréquencemètre numérique • Bande étalon...QZZCWAT
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Précision de la vitesse de défilement

1. Brancher les appareils comme indiqué dans la Fig. 7.
2. Lire la bande étalon (QZZCWAT, 3000Hz) et appliquer le signal de lecture au fréquencemètre numérique.
3. Mesurer sa fréquence.
4. Sur la base de 3000Hz, déterminer la valeur à l'aide de la formule.

$$\text{Précision de vitesse} = \frac{f - 3000}{3000} \times 100(\%)$$

avec f = valeur mesurée.

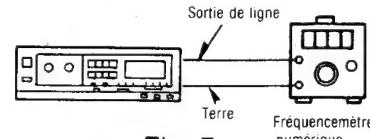


Fig. 7

4. Sur la base de 3000Hz, déterminer la valeur à l'aide de la formule.

$$\text{Précision de vitesse} = \frac{f - 3000}{3000} \times 100\% \\ \text{avec } f = \text{valeur mesurée.}$$

5. Effectuer la mesure sur la partie médiane de la bande.

Valeur standard: 0,33% (3000±10Hz)

6. Si la valeur mesurée ne correspond pas à la valeur standard, régler au moyen de la vis VR de réglage de la vitesse de défilement indiquée dans la Fig. 1.

Remarque: Utiliser un tournevis qui ne soit pas métallique pour le réglage de la précision de la vitesse de défilement sur cette unité.

Fluctuations de vitesse de défilement

Faire les mesures de la même façon que ci-dessus (au début, au milieu et en fin de bande) et déterminer la différence entre les valeurs maximale et minimale, puis calculer comme suit.

$$\text{Fluctuations de vitesse} = \frac{f_1 - f_2}{3000} \times 100\% \\ \text{avec } f_1 = \text{valeur maximale} \\ \text{et } f_2 = \text{valeur minimale}$$

Valeur standard: 1,5%

C Réponse en fréquence à la lecture

Condition:

- Mode de lecture (En avant • En sens inverse)
- Mode de bande normale

Equipement:

- Voltmètre électronique
- Oscilloscope
- Bande étalon ...QZZCFM

1. Brancher les appareils comme indiqué dans la Fig. 2.
2. Lire la portion de réponse en fréquence de la bande étalon (QZZCFM).
3. Mesurer les niveaux de sortie à 315Hz, 12,5kHz, 8kHz, 4kHz, 1kHz, 250Hz, 125Hz, et 63Hz et comparer chaque niveau de sortie avec celui de la fréquence standard de 315Hz sur la borne LINE OUT.
4. Effectuer les mesures sur les deux canaux.
5. Vérifier que les valeurs mesurées se situent dans la bande spécifiée de la courbe de réponse en fréquence. (Voir Fig. 8).

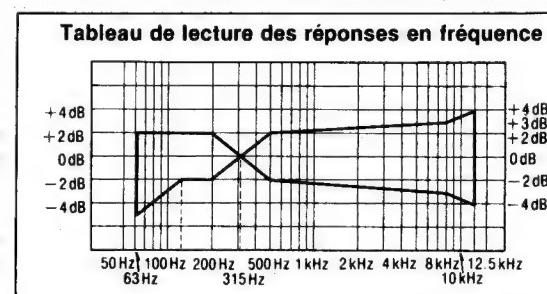


Fig. 8

D Gain à la lecture

Condition:

- Mode de lecture (En avant • En sens inverse)
- Mode de bande normale

Equipement:

- Voltmètre électronique
- Oscilloscope
- Bande étalon...QZZCFM

1. Brancher les appareils comme indiqué dans la Fig. 2.
2. Faire jouer la portion du niveau d'enregistrement normal sur la bande d'essai (QZZCFM, 315Hz) et, en utilisant un voltmètre électronique, mesurer le niveau de sortie aux sorties en ligne.
3. Effectuer les mesures sur les deux canaux.

Valeur standard: 0,4V±0,05V

Réglage

1. Si la valeur mesurée ne correspond pas à la valeur standard régler VR1 (canal gauche) ou VR2 (canal droit).
2. Après réglage, vérifier à nouveau la "réponse en fréquence à la lecture".

E Courant d'effacement

Condition:

- Mode d'enregistrement
- Mode de bande métallique

Equipement:

- Voltmètre électronique
- Oscilloscope
- Bande étalon Vierge ...QZZCRZ pour bande métallique

1. Brancher les appareils comme indiqué dans la Fig. 9.
2. Placer l'UNITE sur le mode de bande métallique.
3. Appuyer sur les boutons d'enregistrement et de pause.
4. Lire le voltage sur le voltmètre électronique et calculer le courant d'effacement au moyen de la formule suivante:

$$\text{Voltage à la résistance R201} \\ \text{Courant d'effacement (A)} = \frac{\text{Voltage à la résistance R201}}{1 (\Omega)}$$

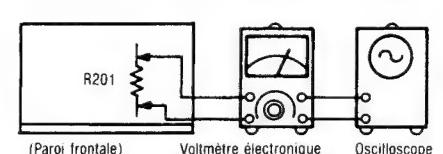


Fig. 9

Valeur standard: 190 +10 mA (bande métallique) (190 +10 mV -15 mV)

5. Si la valeur mesurée ne correspond pas à la valeur standard, régler selon les instructions ci-après.

Réglage

- Si le courant d'effacement est supérieur à 200mA, couper le fil de connection.

E Réponse de fréquence globale

Condition:

- Mode enregistrement/lecture
- Mode de bande normale
- Mode de bande CrO₂
- Mode de bande métallique
- Contrôles de niveau d'entrée...MAX

Equipement:

- Voltmètre électronique
- Atténuateur
- Oscillateur
- Oscilloscope
- Résistance (600Ω)
- Bande étalon vierge

...QZZCRA pour bande normale
...QZZCRX pour bande CrO₂
...QZZCRZ pour bande métallique

Remarque:

Avant de mesurer et régler la réponse de fréquence globale vérifier que la réponse en fréquence à la lecture soit correcte (pour la méthode de mesure, se reporter au paragraphe intitulé "Réponse en fréquence à la lecture").

(Le compensateur d'enregistrement est fixe.)

1. Brancher les appareils comme indiqué dans la Fig. 11.
2. Placer l'UNITE en mode pour bande normale, et introduire la bande étalon vierge normale (QZZCRA).
3. Appliquer le signal de 1kHz de l'oscillateur AF à la borne LINE IN, par l'intermédiaire de l'atténuateur.
4. Régler l'atténuateur de sorte que le niveau d'entrée soit de 20dB en-dessous du niveau d'enregistrement standard (niveau d'enregistrement standard = 0VU).
5. Régler l'oscillateur AF pour produire des signaux de 50Hz, 100Hz, 200Hz, 500Hz, 1kHz, 4kHz, 8kHz, 10kHz et 12,5kHz et enregistrer ces signaux sur la bande étalon.
6. Reproduire les signaux enregistrés dans la phase 6, et vérifier si la courbe de réponse de fréquence se trouve dans les limites indiquées par la courbe de réponse de fréquence globale pour bandes normales (Fig. 10). (Si la courbe est comprise dans les spécifications, passer aux phases 7, 8 et 9).

Si la courbe ne correspond pas aux spécifications du tableau, régler comme suit.

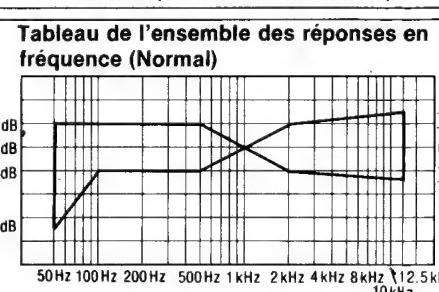


Fig. 10

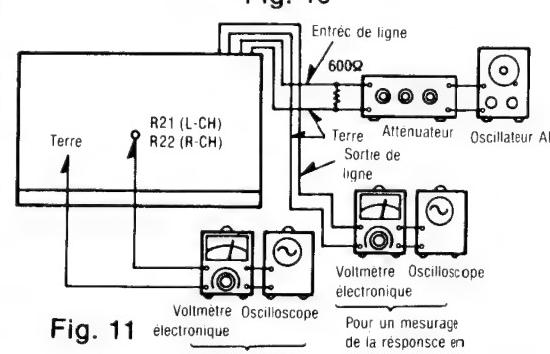


Fig. 11

Réglage (A):

Lorsque la courbe dépasse les spécifications du tableau de réponse de fréquence globale (Fig. 10), comme indiqué dans la Fig. 12.

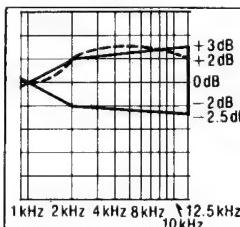


Fig. 12

- 1) Augmenter le courant de polarisation en tournant VR201 (canal gauche) et VR202 (canal droit).

- 2) Répéter les phases 5 et 6 pour confirmation. (Passer aux phases 7, 8 et 9 si la courbe est maintenant comprise dans les spécifications du tableau de la Fig. 10).

- 3) Si la courbe dépasse encore les spécifications (Fig. 10), augmenter encore le courant de polarisation et répéter les phases 5 et 6.

Réglage (B):

Lorsque la courbe tombe au-dessous des spécifications du tableau de fréquence globale (Fig. 10) comme indiqué dans la Fig. 13.

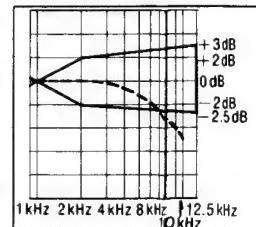


Fig. 13

- 1) Réduire le courant de polarisation en tournant VR201 (canal gauche) et VR202 (canal droit).
- 2) Répéter les phases 5 et 6 pour confirmation. (Passer aux phases 7, 8 et 9 si la courbe est maintenant comprise dans les spécifications du tableau de la Fig. 10).
- 3) Si la courbe tombe encore au-dessous des spécifications (Fig. 10), réduire encore le courant de polarisation et répéter les phases 5 et 6.

- Placer l'UNITE en mode de bande CrO₂.
- Enlever la bande étalon vierge normale et placer la bande étalon QZZCRX (bande CrO₂). Enregistrer les signaux de 50Hz, 100Hz, 200Hz, 500Hz, 1kHz, 4kHz, 8kHz, 10kHz, 12,5kHz et 14kHz. Reproduire ensuite ces signaux et vérifier si la courbe est comprise dans les limites indiquées par le tableau de réponse de fréquence globale pour les bandes CrO₂ (Fig. 14).
- Placer l'UNITE en mode de bande métallique, changer la bande étalon pour la bande étalon vierge QZZCRZ (bande métallique), et enregistrer les signaux de 50Hz, 100Hz, 200Hz, 500Hz, 1kHz, 4kHz, 8kHz, 10kHz, 12,5kHz et 14kHz. Ensuite, lire les signaux et vérifier si la courbe se trouve entre les limites indiquées dans le tableau de réponse en fréquence globale pour les rubans CrO₂ (Fig. 14).
- Confirmer que les voltage de polarisation sont approximativement les suivants lorsque le sélecteur de bande est mis sur ses différentes positions.
- Lire la tension aux bornes de la résistance R21 (canal gauche) [R22 (canal droit)], et calculer le courant de polarisation à partir de la formule suivante.

$$\text{Courant de polarisation (A)} = \frac{\text{Tension lue sur voltm.élec. (V)}}{10 (\Omega)}$$

Valeur référence: Autour de 420µA (position: Normal)
Autour de 560µA (position: CrO₂)
Autour de 900µA (position: Metal)

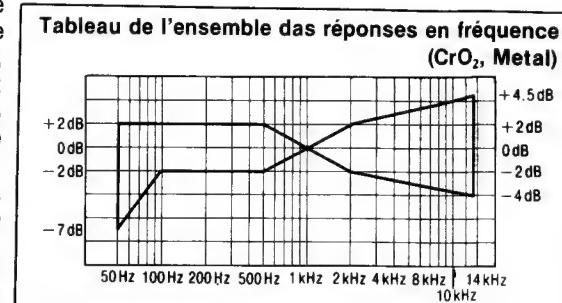


Fig. 14

G Gain global	Condition:								
	<ul style="list-style-type: none"> Mode d'enregistrement/lecture Mode de bande normale Contrôles de niveau d'entrée ...MAX Niveau d'entrée standard: <table> <tr> <td>MIC</td> <td>-72 +5dB</td> </tr> <tr> <td></td> <td>(0,25mV)</td> </tr> <tr> <td>LINE IN</td> <td>-24±4dB</td> </tr> <tr> <td></td> <td>(60mV)</td> </tr> </table> 	MIC	-72 +5dB		(0,25mV)	LINE IN	-24±4dB		(60mV)
MIC	-72 +5dB								
	(0,25mV)								
LINE IN	-24±4dB								
	(60mV)								
	<ul style="list-style-type: none"> Voltmètre électronique Oscillateur AF Atténuateur Oscilloscope Résistance (600Ω) Bandé étalon vierge...QZZCRA pour bande normale 								

- Brancher les appareils comme indiqué dans la Fig. 15.
- Introduire la bande étalon vierge (QZZCRA).
- Placer l'UNITE en mode d'enregistrement.
- Appliquer le signal de 1kHz de l'oscillateur AF à la borne LINE IN, par l'intermédiaire de l'atténuateur (-24dB).
- Régler ATT jusqu'à ce que le niveau du moniteur aux sorties de ligne soit de 0,4±0,05dB.
- Faire jouer la bande enregistrée et s'assurer que le niveau de sortie aux sorties en ligne soit de 0,4±0,05V.
- Si la valeur mesurée n'est pas de 0,4±0,05V, régler au moyen de VR7 (canal gauche) ou VR8 (canal droit).
- Recommencer à partir de la phase (2).

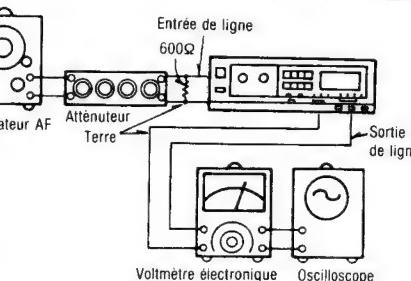


Fig. 15

H Vumètre de niveau	Condition:
	<ul style="list-style-type: none"> Mode d'enregistrement Contrôles de niveau d'entrée ...MAX

- Brancher les appareils comme indiqué dans la Fig. 15.
- Placer l'appareil sur le mode d'enregistrement.
- Transmettre un signal de 1kHz (-24dB) à partir de l'oscillateur d'audiofréquence par l'atténuateur LINE IN.
- Régler l'atténuateur jusqu'à ce que le niveau de contrôle à LINE OUT atteigne 0,4V.
- Vérifier que le vu mètre à LED indique "0" lorsque LINE OUT est 0,4V±1dB. (0.05V)

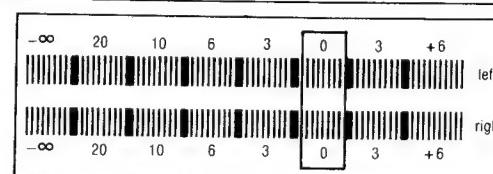


Fig. 16

① Circuit de réduction de bruit Dolby

Condition:

- Mode d'enregistrement
- Interrupteur de réduction de bruit Dolby...IN/OUT
- Interrupteur de sélection du système de réduction de bruit Dolby...B/C
- Contrôles de niveau d'entrée...MAX
- Contrôle de l'équilibre ...Centre

Equipement:

- Voltmètre électronique
- Oscillateur AF
- Atténuateur
- Oscilloscope
- Résistance (600Ω)

Côté enregistrement

- Vérification des caractéristiques du codeur de type Dolby-B
 - Brancher les appareils comme indiqué dans la Fig. 17.
 - Placer l'unité sur le mode d'enregistrement. (L'interrupteur de sélection du système de réduction de bruit est sur la position OUT).
 - Appliquer un signal de 1kHz à la borne LINE IN.
 - Régler l'atténuateur de sorte que le niveau de sortie à la points 7 des circuits intégrés IC3 (canal gauche) et IC4 (canal droit) soit de 12,3mV. (375mV).
 - Le niveau de sortie à la pointe 21 devrait être de 0dB.
 - Placer l'interrupteur de sélection du système de réduction de bruit sur B et s'assurer que le niveau du signal de sortie à la pointe 21 des circuits intégrés IC3 (canal gauche) et IC4 (canal droit) est de +6dB±2dB (760mV).
 - Placer l'interrupteur de sélection du système de réduction de bruit sur la position OUT et régler la fréquence sur 5kHz. Le niveau du signal de sortie à la pointe 21 devrait être de 0dB (375mV).
 - Placer l'interrupteur de sélection du système de réduction de bruit sur la position B et s'assurer que le niveau du signal de sortie à la pointe 21 des circuits intégrés IC3 (canal gauche) et IC4 (canal droit) soit de +8dB±2dB (960mV).
- Vérification des caractéristiques du codeur de type Dolby-C
 - Répéter les phases 1 à 5 ci-dessus.
 - Placer l'interrupteur de sélection du système de réduction de bruit Dolby sur la position C et s'assurer que le niveau de signal de sortie à la pointe 21 des circuits intégrés IC3 (canal gauche) et IC4 (canal droit) soit de 11,5dB±2dB (1,5V).
 - Placer l'interrupteur de sélection du système de réduction de bruit sur la position OUT et régler la fréquence sur 5kHz. Le niveau du signal de sortie à la pointe 21 devrait être de 0dB (375mV).
 - Placer l'interrupteur de sélection du système de réduction de bruit sur la position C et s'assurer que le niveau du signal de sortie à la pointe 21 des circuits intégrés IC3 (canal gauche) et IC4 (canal droit) soit de +8,5dB±2dB (980mV).

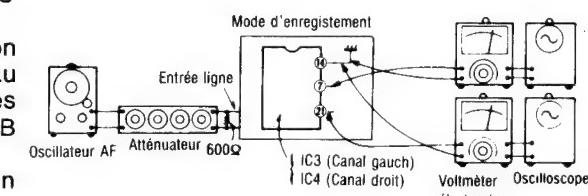


Fig. 17

ESPAÑOL

Sirvase utilizarse junto con manual de servicio para el model No. RS-B28R.

■ ESPECIFICACIONES TECNICAS

Sistema de platina	Platina de a cassette estéreo
Sistema de pistas	4 pistas, 2 canales
Cabeza (combinación) de GRAB/REPROD de borrado	Cabeza de MX
Motor	Cabeza de ferrita de 3 entrehierros
Sistema de grabación	1 motor
Frecuencia de polarización	Polarización de CA 80 kHz
Sistema de borrado	Polarización de CA
Velocidad de cinta	4,8 cm/seg.
Respuesta de frecuencia	
Metal	20 Hz~17.000 Hz
	30 Hz~17.000 Hz (DIN)
	40 Hz~16.000 Hz±3 dB
CrO₂	20 Hz~17.000 Hz
	30 Hz~16.000 Hz (DIN)
	40 Hz~15.000 Hz±3 dB
Normal	20 Hz~16.000 Hz
	30 Hz~15.000 Hz (DIN)
	40 Hz~14.000 Hz±3 dB
Señal a ruido: (niveau de señal=niveal de grabación máx. tipo de cinta CrO ₂)	
con reducción de ruidos Dolby C	75 dB (CCIR)
con reducción de ruidos Dolby B	67 dB (CCIR)
sin reducción de ruidos	57 dB (promedio A)

NOTAS: Colocar los interruptores y controles en las posiciones siguientes a no ser que se especifique lo contrario:

- Asegurarse de que las cabezas estén limpias.
- Asegurarse de que los cabrestantes y los rodillos presores estén limpios.
- Temperatura ambiente aconsejable: 20±5°C (68±9°F)
- Interruptor de comienzo de temporizador: OFF
- Controles del nivel de entrada: Máximo
- Interruptor NR (de reducción de ruido): OUT
- Interruptor de modo: mode
- Control del balance: Centro

■ METODOS DE AJUSTTE Y MEDIDA

A Ajuste de azimut de las cabezas	Condición: • Modo de reproducción (En avance • En retroceso)	Equipo: • (EVM) Voltímetro electrónico • Osciloscopio • Cinta de prueba (azimut) ...QZZCFM • Cinta de prueba...QZZCRD
Ajuste del equilibrio de salida L-CH/R-CH (canal izquierdo/canal derecho)		
1. Efectuar las conexiones como muestra la Fig.2. 2. En el modo de reproducción en avance, reproducir la señal de 8kHz desde la cinta de prueba (QZZCFM). Ajustar el tornillo del azimut (en avance) mostrado en la Fig. 3 para conseguir los máximos niveles de salida L-CH y R-CH. Cuando los niveles de salida de L-CH y R-CH no están al máximo, al mismo tiempo, readjustar de la siguiente forma:		
 <p>Fig. 2</p>		

3. Girar el tornillo del azimut (en avance) mostrado en la Fig. 3 para encontrar los ángulos A y C (puntos en los que se obtienen los niveles de salida en cresta para los canales izquierdo y derecho. Localizar después el ángulo B entre los ángulos A y C; por ej., el punto en el que las salidas L-CH y R-CH estén equilibradas. (Consultar las Fig. 3 y 4)
4. En el modo de reproducción en retroceso, ajustar el tornillo del azimut (en retroceso) del mismo modo que se ha descrito antes.

Ajuste de fase de L-CH/R-CH

5. Efectuar las conexiones como muestra la Fig. 5.
6. En el modo de reproducción en avance, reproducir la señal de 8kHz desde la cinta de prueba (QZZCFM). Ajustar el tornillo del azimut (en avance) mostrado en la Fig. 3 de forma que las agujas de los dos EVM oscilen hasta el máximo y una forma de onda de Lissajous, tal como la ilustrada en la Fig. 6, se obtenga en el osciloscopio.
7. En el modo de reproducción en retroceso, ajustar el tornillo del azimut (en retroceso) del mismo modo que se ha descrito antes.

Verificación de la diferencia de nivel entre el recorrido en avance y en retroceso

8. Reproducir la señal de ajuste del nivel de reproducción (315Hz a 0dB) en la cinta de ajuste de reproducción normal, y comprobar que la diferencia entre el nivel del recorrido en avance y del recorrido en retroceso está dentro de los 1,0dB.
9. Después del ajuste, bloquear los tornillos de ajuste del ángulo y de la altura de la cabeza de borrado.

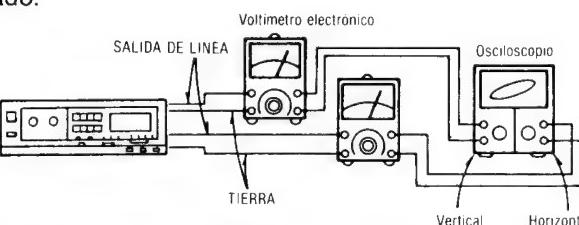
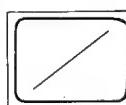
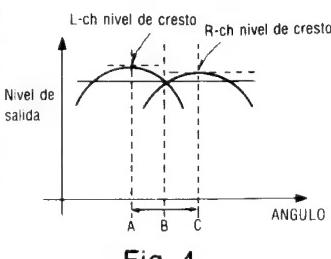
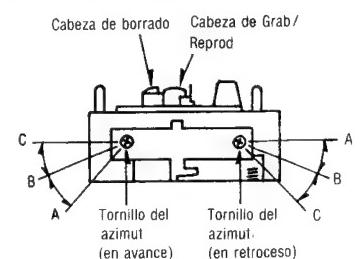
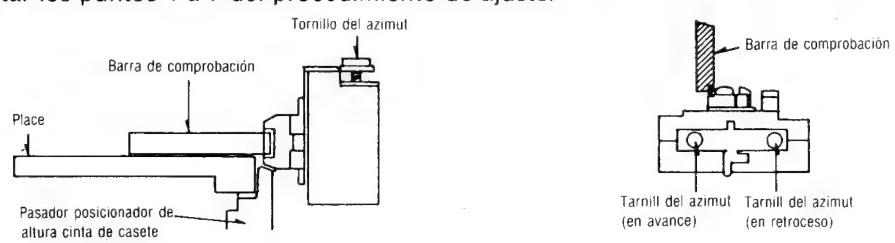


Fig. 5

Ajuste de la altura de la cabeza usando el posicionador de ajuste de la cabeza (QZZ0207)

El posicionador de ajuste de la cabeza (QZZ0207) hace posible un ajuste rápido y preciso de la altura de la cabeza de la forma siguiente:

- a. Colocar la placa sobre el mecanismo.
- b. Colocar el mecanismo en el modo PLAY (reproducción).
- c. Colocar la barra de prueba sobre la placa.
- d. Pasar la barra de prueba a través de cada cabeza de borrado.
- e. Ajustar el tornillo de la altura de forma que la barra de prueba no toque ninguna de las cabezas de borrado.
- f. Reproducir la cinta con espejo (QZZCRD) y comprobar viéndolo que la cinta no toca (ni da la vuelta, etc.) las cabezas de borrado.
- g. Despues, ajustar los puntos 1 a 7 del procedimiento de ajuste.



B Velocidad de la cinta

Condición:
• Modo de reproducción
• Modo de cinta normal

Equipo:
• Contador digital electrónico
• Cinta de prueba...QZZCWAT

Exactitud de la velocidad de cinta

1. La conexión del equipo de prueba se muestra en Fig. 7.
2. Reproducir la cinta de prueba (QZZCWAT 3.000Hz), y suministrar una señal de reproducción al contador digital electrónico.
3. Medir esta frecuencia.
4. Sobre la base de 3.000Hz, determinar el valor de la exactitud mediante la siguiente fórmula:

$$\text{Exactitud de la velocidad de cinta} = \frac{f - 3.000}{3.000} \times 100(\%)$$

donde f = valor medido

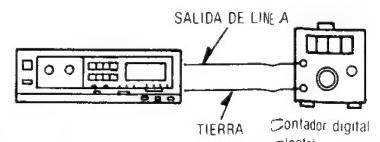


Fig. 7

4. Sobre la base de 3.000Hz, determinar el valor de la exactitud mediante la siguiente fórmula:

$$\text{Exactitud de la velocidad de cinta} = \frac{f - 3.000}{3.000} \times 100(\%)$$

donde f = valor medido

5. Tomar medida en la sección media de la cinta.

Valor normal: 0,33% (3000±10Hz)

6. Si el valor medido no está dentro del valor estándar, ajustarlo usando el ajuste de velocidad de cinta VR mostrado en la Fig. 1.

Nota: No utilizar destornilladores metálicos cuando ajuste la precisión de la velocidad de la cinta en este aparato.

Fluctuación de la velocidad de cinta

Efectuar las mediciones de la misma manera que antes (al comienzo, mitad y final de la cinta) y determinar la diferencia entre los valores máximo y mínimo. Calcular de la forma siguiente:

$$\text{Fluctuación de la velocidad de cinta} = \frac{f_1 - f_2}{3.000} \times 100(\%)$$

f_1 = valor máximo,

f_2 = valor mínimo

Valor normal: menos de 1,5%

C) Respuesta de frecuencia de reproducción

Condición:

- Modo de reproducción (En avance • En retroceso)
- Modo de cinta normal

Equipo:

- EVM (Voltímetro electrónico)
- Osciloscopio
- Cinta de prueba...QZZCFM

1. La conexión del equipo de prueba se muestra en la Fig. 2.
2. Reproducir la cinta de prueba de respuesta de frecuencia (QZZCFM).
3. Medir el nivel de salida en 315Hz, 12,5kHz, 8kHz, 4kHz, 1kHz, 250Hz, 125Hz y 63Hz y comparar cada nivel de salida con 315Hz de frecuencia normal, en LINE OUT.
4. Efectuar las medidas para ambos canales.
5. Asegurarse de que el valor medido está comprendido dentro de la gama especificada en el gráfico de la respuesta de frecuencia (mostrado en la Fig. 8).

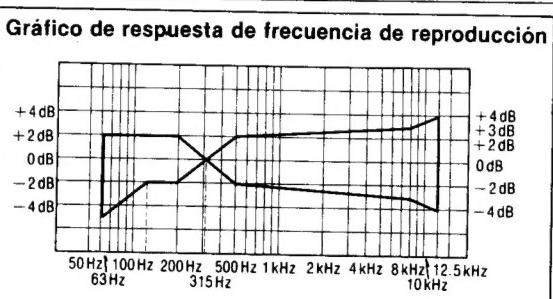


Fig. 8

D) Ganancia de reproducción

Condición:

- Modo de reproducción (En avance • En retroceso)
- Modo de cinta normal

Equipo:

- EVM (Voltímetro electrónico)
- Osciloscopio
- Cinta de prueba...QZZCFM

1. La conexión del equipo de prueba se muestra en la Fig. 2.
2. Reproduzca la porción de nivel de grabación estándar en la cinta de prueba (QZZCFM 315Hz) y, usando EVM (voltímetro electrónico), mida el nivel de salida en "LINE OUTs" (salidas de línea).
3. Efectuar las medidas para ambos canales.

Valor normal: 0,4V±0,05V

Ajuste

1. Si el valor medido no está comprendido dentro del valor normal, ajustar VR1 (L-CH), VR2 (R-CH).
2. Despues del ajuste, comprobar de nuevo la "respuesta de frecuencia de reproducción".

E) Corriente de borrado

Condición:

- Modo de grabación (En avance • En retroceso)
- Modo de cinta metal

Equipo:

- EVM (Voltímetro electrónico)
- Osciloscopio

1. La conexión del equipo de prueba se muestra en la Fig. 9.
2. Poner el aparato en el modo de cinta Metal.
3. Apretar los botones de pausa y grabación.
4. Tomar la lectura del voltaje en EVM y calcular la corriente de borrado mediante la fórmula siguiente:

$$\text{Corriente de borrado (A)} = \frac{\text{Voltaje entre terminales de R201}}{1 (\Omega)}$$

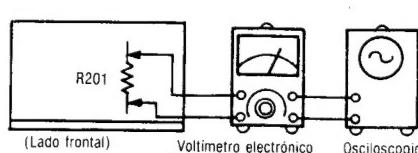


Fig. 9

Valor normal: 190 $\frac{+10}{-15}$ mA (Modo de cinta...Metal) (190 $\frac{+10}{-15}$ mV)

5. Si el valor medido no está comprendido dentro del valor normal, ajustar de la forma siguiente:

Ajuste

- Si la corriente de borrado es mayor que 200mA cortar el hilo del puente.

F) Respuesta de frecuencia total

Condición:

- Modo de reproducción/ grabación
- Modo de cinta normal
- Modo de cinta CrO₂
- Modo de cinta Metal
- Control de nivel de entrada ...MAX

Equipo:

- EVM (Voltímetro electrónico)
- ATT
- Oscilador de AF
- Osciloscopio
- Resistor (600Ω)
- Cinta de prueba (cinta en blanco de referencia)
- ...QZZCRA para Normal
- ...QZZCRX para CrO₂
- ...QZZCRZ para Metal

Nota:

Antes de medir y ajustar la respuesta de frecuencia total, asegurarse de la respuesta de frecuencia de reproducción. (Para el método de medida, sírvase consultar la respuesta de frecuencia de reproducción.)

(Se fija el compensador de grabación.)

1. Efectuar las conexiones tal como se muestra en la Fig. 11.
2. Poner la UNIDAD en el modo de cinta normal y cargar la cinta de prueba (QZZCRA).
3. Aplicar una señal de 1kHz desde el oscilador de AF a través de ATT a LINE IN.
4. Ajustar el ATT de forma que el nivel de entrada sea de -20dB por debajo del nivel estándar de grabación (nivel estándar de grabación = 0VU).
5. Ajustar el oscilador de AF para generar señales de 50Hz, 100Hz, 200Hz, 500Hz, 1kHz, 4kHz, 8kHz, 10kHz y 12,5kHz y grabar, estas señales en la cinta de prueba.
6. Reproducir las señales grabadas en el paso 6, y comprobar si la curva de respuesta de frecuencia está dentro de los límites mostrados en el gráfico de respuesta de frecuencia total para las cintas normales (Fig. 10). (Si la curva está dentro de las especificaciones del gráfico, seguir con los pasos 7, 8 y 9).

Si la curva no está dentro de las especificaciones del gráfico, ajustar de la forma siguiente:

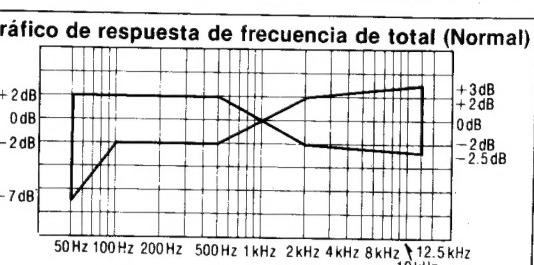


Fig. 10

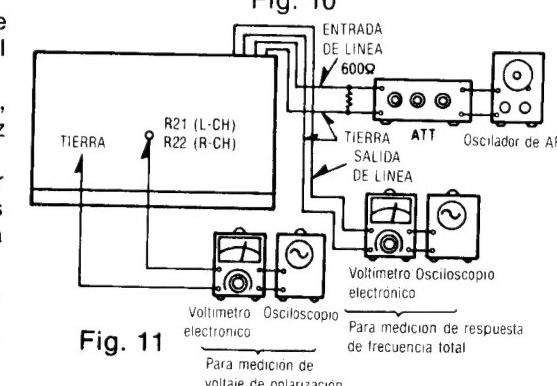


Fig. 11

Ajuste A:

Cuando la curva excede las especificaciones del gráfico de respuesta de frecuencia total (Fig. 10) tal como se muestra en la Fig. 12.

- 1) Aumentar la corriente de polarización girando VR201 (L-CH) y, VR202 (R-CH).
- 2) Repetir los pasos 5 y 6 para confirmación. (Seguir con los pasos 7, 8 y 9 si la curva está ahora dentro de las especificaciones del gráfico de la Fig. 10).
- 3) Si la curva todavía excede las especificaciones (Fig. 10), aumentar aún más la corriente de polarización y repetir los pasos 5 y 6.

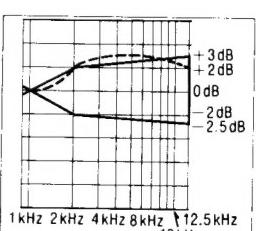


Fig. 12

Ajuste B:

Cuando la curva está por debajo de las especificaciones del gráfico de respuesta de frecuencia total (Fig. 10) tal como se muestra en la Fig. 13.

- 1) Reducir la corriente de polarización girando VR201 (L-CH) y, VR202 (R-CH).
- 2) Repetir los pasos 5 y 6 para confirmación. (Seguir con los pasos 7, 8 y 9 si la curva está ahora dentro de las especificaciones del gráfico de la Fig. 10).
- 3) Si la curva todavía cae por debajo de las especificaciones del gráfico (Fig. 10), reducir aún más la corriente de polarización y repetir los pasos 5 y 6.

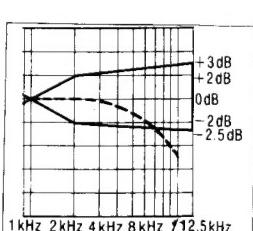


Fig. 13

7. Poner la UNIDAD en el modo de cinta CrO₂.
8. Cambiar la cinta de prueba a QZZCRX y grabar señales de 50Hz, 100Hz, 200Hz, 500Hz, 1kHz, 4kHz, 8kHz, 10kHz, 12,5kHz y 14kHz. Luego, reproducir las señales y comprobar si la curva está dentro de los límites mostrados en el gráfico de respuesta de frecuencia total para las cintas CrO₂ (Fig. 14).
9. Poner la UNIDAD en modo de cinta a Metal y cambiar la cinta de prueba a QZZCRZ, y grabar señales de 50Hz, 100Hz, 200Hz, 500Hz, 1kHz, 4kHz, 8kHz, 10kHz, 12,5kHz y 14kHz. Luego, reproducir las señales y comprobar si la curva está dentro de los límites mostrados en el gráfico de respuesta de frecuencia total para las cintas de Metal (Fig. 14).
10. Asegurarse de que las tensiones de polarización sean aproximadamente las que se indican a continuación cuando el aparato esté colocado en un modo de cinta distinto.

• Lea el voltaje en los terminales del resistor R21 (L-CH) [R22 (R-CH)] y calcule la corriente de polarización de la fórmula siguiente.

$$\text{Corriente de polarización (A)} = \frac{\text{Valor leído en el EVM (V)}}{10 (\Omega)}$$

Unos $420\mu\text{A}$ (posición Normal)
Valor de referencia: Unos $560\mu\text{A}$ (posición CrO ₂)
Unos $900\mu\text{A}$ (posición Metal)

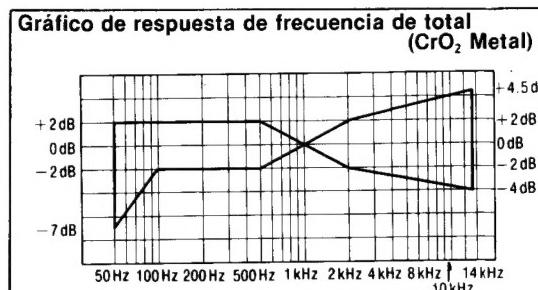


Fig. 14

④ Ganancia total

Condición:

- Modo de reproducción/grabación
- Modo de cinta Normal
- Controles del nivel de entrada ...MAX.
- Nivel de entrada normal:

MIC	-72 ± 5	dB
	3	
	(0,25mV)	
LINE IN	-24 ± 4	dB
	(60mV)	

Equipo:

- EVM (Voltímetro electrónico)
- Oscilador de AF
- ATT
- Osciloscopio
- Resistor (600Ω)
- Cinta de prueba
(cinta en blanco de referencia)
...QZZCRA para Normal

1. La conexión del equipo de prueba se muestra en la Fig. 15.

2. Cargar la cinta normal en blanco de referencia (QZZCRA).

3. Poner el aparato en el modo grabación.

4. Suministrar una señal 1kHz (-24 dB) desde el oscilador de AF a través de ATT a LINE IN (ENTRADA DE LINEA).

5. Ajustar ATT hasta que el nivel del monitor en "LINE OUTs" sea $0,4 \pm 0,05$ V.

6. Reproduzca la cinta grabada y asegúrese de que el nivel de salida en "LINE OUTs" sea $0,4 \pm 0,05$ V.

7. Si el valor medido no es de $0,4 \pm 0,05$ V, ajustarlo con VR7 (L-CH), VR8 (R-CH).

8. Repetir desde el punto (2).

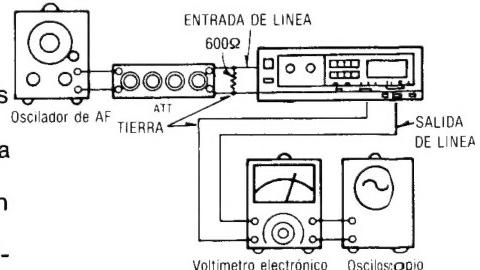


Fig. 15

⑤ Medidor de nivel

Condición:

- Modo de grabación
- Controles del nivel de entrada ...MAX

Equipo:

- EVM (Voltímetro electrónico)
- Oscilador de AF
- Osciloscopio
- Resistor (600Ω)

1. Efectuar las conexiones según se muestra en la Fig. 15.

2. Colocar la unidad en el modo de grabación.

3. Suministrar una señal de 1kHz (-24 dB) desde el oscilador de AF a través del ATT a la ENTRADA DE LINEA (LINE IN).

4. Ajustar el ATT hasta que el nivel del monitor en la SALIDA DE LINEA (LINE OUT) llegue a ser 0,4V.

5. Comprobar que el medidor de nivel por LED "0" está encendido cuando la salida de 0,4V±1dB (0,05V) aparezca en la SALIDA DE LINEA.

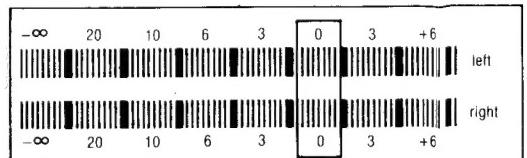


Fig. 16

① Circuito Dolby de ruido (NR)

Condición:

- Modo de grabación
- Interruptor Dolby NR ...IN/OUT
- Interruptor selector del Dolby NR...B/C
- Controles del nivel de entrada...MAX

Equipo:

- EVM (Voltímetro electrónico)
- ATT
- Resistor (600Ω)
- Oscilador de AF
- Osciloscopio

Lado de grabación

- Comprobación de las características del codificador tipo Dolby B.
 1. Efectuar las conexiones según se muestra en la Fig. 18.
 2. Colocar la unidad en el modo de grabación (el interruptor selector NR está en OUT).
 3. Aplicar una señal de 1kHz a LINE IN.
 4. Ajustar el ATT de forma que el nivel de salida en el terminal 7 del IC3 (L-CH) e IC4 (R-CH) sea de 12,3mV.
 5. El nivel de salida en el terminal 21 deberá ser de 0dB (375mV).
 6. Colocar el interruptor selector NR en B, y asegurarse de que el nivel de la señal de salida en el terminal 21 del IC3 (L-CH) e IC4 (R-CH) sea de +6dB±2dB (760mV).
 7. Colocar el interruptor NR en OUT y ajustar la frecuencia a 5kHz. El nivel de la señal de salida en el terminal 21 deberá ser de 0dB (375mV).
 8. Colocar el interruptor selector NR en B y asegurarse de que el nivel de la señal de salida en el terminal 21 del IC3 (L-CH) e IC4 (R-CH) sea de +8dB±2dB (960mV).
- Comprobación de las características del codificador tipo Dolby C.
 9. Repetir los pasos 1 a 5 anteriores.
 10. Colocar el interruptor selector NR en C y asegurarse de que el nivel de la señal de salida en el terminal 21 del IC3 (L-CH) e IC4 (R-CH) sea de +11,5dB±2dB (1,5V).
 11. Colocar el interruptor selector NR en la posición OUT y ajustar la frecuencia a 5kHz. La señal de salida en el terminal 21 deberá ser de 0dB (375mV).
 12. Colocar el interruptor selector NR en C, y asegurarse de que el nivel de la señal de salida del terminal 21 del IC3 (L-CH) e IC4 (R-CH) sea de +8,5dB±2dB (980mV).

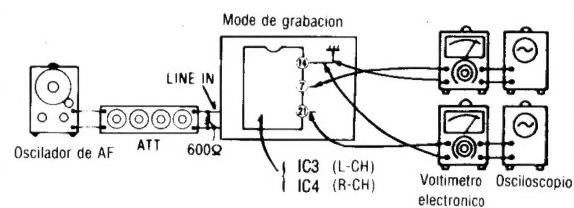


Fig. 18

Parts Change Notice

RS-B28R (E/EK/EGA/EH/XA/XL)
Model No. RS-B49R (E/EK/EGA/EH/XA/XL)

Service Manual
Order No. HAD85052539C0
HAD85052538C0

Please revise the original parts list in the Service Manual to conform to the change(s) shown herein. If new part numbers are shown, be sure to use them when ordering parts.

Reason for Change		*The circled item indicates the reason. If no marking, see the Notes in the bottom column.			
1. Improve performance					
2. Change of material or dimension					
3. To meet approved specification					
4. Standardization					
5. Addition					
6. Deletion					
7. Correction					
8. Other					
Interchangeability Code		**The circled item indicates the interchangeability. If no marking, see the Notes in the bottom column.			
Parts	Set Production				
A Original	Original  Early	Original or new parts may be used in early or late production set. Use original parts until exhausted, then stock new parts.			
New	New  Late				
B Original	Original  Early	Original parts may be used in early production sets only. New parts may be used in early or late production sets. Use original parts where possible, then stock new parts.			
New	New  Late				
C Original	Original  Early	New parts only may be used in early or late production sets. Stock new parts.			
New	New  Late				
D Original	Original  Early	Original parts may be used in early production sets only. New parts may be used in late production sets only. Stock both original and new parts.			
New	New  Late				
E Other					
Part Number					
Model No.	Ref. No.	Original Part No.	New Part No.	Notes (***)	Part Name & Descriptions
RS-B28R	Q903	2SB1030R	2SB1030Q	7, C	Transistor
	904				
	3-1	SKA1094	SKL294	7, C	Case Foot
	46	STN16	SJN16	7, C	Tape Counter
	133	RDGG003Z	RDGG0003Z	7, C	Reel Table Gear Ass'y
RS-B49R	Q903	2SB1030R	2SB1030Q	7, C	Transistor
	904				
	3-1	QKA1094	SKL294	7, C	Case Foot
	133	RDGG003Z	RDGG0003Z	7, C	Reel Table Gear Ass'y
	153	RVLL-101M2	RVLTP-101H2	7, C	Photo Sensor
	C903	RCBS1H121K	RCBS1H121KBY	7, C	Capacitor

File this Parts Change Notice with your copy of the Service Manual.

Technics

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 P.O. Box 288, Central Osaka Japan

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